

*Fülldrahtelektroden
für korrosionsbeständige Stähle*


OERLIKON

FLUXINOX

www.oerlikon-welding.com

FÜLLDRAHTELEKTRODEN FÜR KORROSIONSBESTÄNDIGE STÄHLE

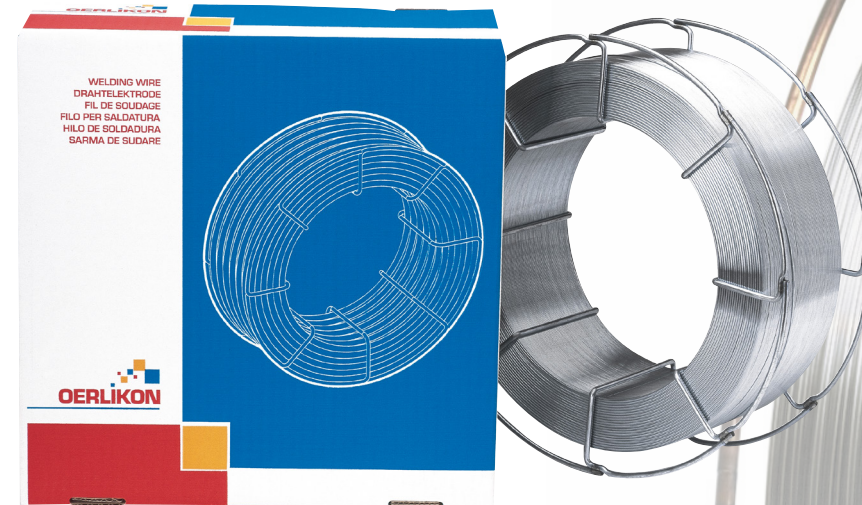


Für CO₂ and Ar/CO₂ Schutzgas:

- FLUXINOX 308L
- FLUXINOX 308L PF
- FLUXINOX 347
- FLUXINOX 316L
- FLUXINOX 316L PF
- FLUXINOX 309L
- FLUXINOX 309L PF
- FLUXINOX 309MoL

FLUXINOX

- Hochwertige Schweißnähte mit Standardstromquellen
- Verwendung von Ar/CO₂ oder CO₂ Schutzgasen (Optimierung der Schweißkosten)
- Optimal für Zwangslagen (PF-Typen), hohe Produktivität -> geringere Schweißkosten
- Weniger Spritzer, bessere Leistung und Schweißigenschaften im Vergleich zu Massivdraht
- Hohe Korrosionsbeständigkeit durch sehr niedrigen Kohlenstoffgehalt und ausgewogene chemische Zusammensetzung
- Spritzerfreie Nähte mit guter Schlackelösbarkeit
- Glatte Nahtoberfläche und ideales Nahtprofil
- Kaum Anlauffarben



AUSTENITISCHE KORROSIONSBESTÄNDIGE STÄHLE

FLUXINOX	GAS	AWS 5.22	EN ISO 17633-A
308L	M21/C1	E308LT0-1/4	T 19 9 L R M/C 3
308L PF	M21/C1	E308LT1-1/4	T 19 9 L P M/C 1
347	M21/C1	E347T0-1/4	T 19 9 Nb R M/C 3
316L	M21/C1	E316LT0-1/4	T 19 12 3 L R M/C 3
316L PF	M21/C1	E316LT1/4	T 19 12 3 L P M 1
SCHWARZ-WEISS / PUFFERN / AUFTRAGEN			
FLUXINOX	GAS	AWS 5.22	EN ISO 17633-A
307L	M21/C1		T 18 8 Mn R M/C 3
309L	M21/C1	E309LT0-1/4	T 23 12 L R M/C 3
309L PF	M21/C1	E309LT1-1/4	T 23 12 L P M/C 1
309MoL	M21/C1	E309LMoT0-1/4	T 23 12 2 L R M/C 3





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