Bulldog® 5500

Processes Stick

Product Number K2708-2

See back for complete specs

Output Range

70-140A AC Welding 5,500 Watts Surge AC Generator 4,000 Watts Continuous AC Generator

Rated Output - Current/Voltage/Duty Cycle 125A AC/20V/30% 100A AC/25V/60% Number of Cylinders

HP @ Speed (RPM) 8.9 HP @ 3,600 RPM

Weight/Dimensions (H x W x D)

198 Lbs. (90 Kg)

25.6 x 21.8 x 31.5 in. (651 x 553 x 800 mm)

Portable AC Welder/ AC Generator

It's great for homeowners and anyone who needs portable AC stick welding and AC generator power!

FEATURES

- ▶ Low-Lift™ Grab Bars (Patent Pending)
 - More leverage for lifting unit on and off truck beds.
 - Extra protection against product damage.
 - Best in class feature!

▶ 1-1/4 in. (32 mm) Diameter Rugged Tube Frame

- Great for all-around sturdy protection.
- Largest diameter tube frame in its class!
- Best in class feature!
- AC Welding with up to 1/8 in. (3.2 mm) Stick Electrode
 - Up to 140 amps of AC output for many applications.

▶ 5,500 Watts Surge (4,000 Watts Continuous) AC Generator Power

- Many uses! Grinder, work lights, pump, motor starting, or emergency power.
- Plug in a Lincoln® POWER MIG® 140C for wire welding.

APPLICATIONS

- ▶ Home Use
- Maintenance and Repair
- ▶ Ranch/Farm





AC stick welding



Low-Lift™ Grab Bars

INPUT













Two Year Extended Warranty Available in U.S. and Canada



ARC PERFORMANCE

- Up to 140 amps of AC welding output for welding steel, stainless steel, cast iron or hardfacing projects with up to 1/8 in. (3.2 mm) stick electrode. Suggested electrodes are Lincoln Electric 7018AC (AWS E7018) and Fleetweld® 180 (AWS E6011).
- · Single, full range calibrated welding output dial makes it simple to dial in the ideal amperage for your repair, maintenance or fabrication project. Dial also includes operating ranges for 3/32 in. (2.4 mm) and 1/8 in. (3.2 mm) electrode.

AC GENERATOR PERFORMANCE

- Delivers up to 16.7 amps continuous power from the 240V AC receptacle, and up to 33.3 amps continuous power from the two 120V AC duplex receptacles.
- · All outlets are circuit breaker protected.
- Optional GFCI (Ground Fault Circuit Interrupter) Kit available for additional protection from electric shock in the AC generator auxiliary power circuit.

GENERATOR POWER APPLICATION CHART					
Suggested Power Applications	Running Watts (Continuous)	Start-Up Watts (1) (Surge)			
Airless Sprayer - 1/3 HP	600	1,500 - 2,400			
Electric Motor - 1 HP	1,000	2,500 - 4,000			
Portable Grinder - 7 in.	2,000				
Halogen Work Light	500				
Hand Drill - 3/8 in.	700				
Heater	1,750				
Submersible Pump - 1 HP	1,000	2,500 - 4,000			
Sump Pump	600	1,500 - 2,400			
Lincoln Electric Wire Feeder/Welder	2,400				

⁽¹⁾ Equipment with unusually high START-UP WATTS is listed. For start-up of other tabled equipment that uses a motor, allow up to 2 times the RUNNING WATTS shown above. Multiple loads can be used as long as the total load does not exceed 4,000 watts continuous.

Note: Wattage listing is approximate. Check your equipment for actual wattage.

FEATURES

- Low-Lift[™] grab bars provide more leverage compared to competitive equipment for lifting the Bulldog™ 5500 on and off truck beds and other high surfaces. Grab bars also provide extra protection against product damage.
- Kohler® 8.9 HP Model CH395 OHV (overhead valve) gasoline engine with:
 - Cast iron cylinder liner for long engine life.
 - Automatic shutdown for low oil level.
 - 3 Year Kohler® engine warranty.
- · Easy to maintain engine with oil changes only every 100 hours. No oil filter to change.
- Hour meter on control panel to monitor run time for scheduled engine maintenance.
- . Noise at rated load:
 - 103 dB Sound Power (Lwa)
 - 78.2 dBA Sound Level at 23 ft. (7 m)
- Combination muffler/spark arrestor virtually eliminates spark emissions.

QUALITY AND RELIABILITY

- Welding and AC Generator Outputs Rated at 104°F (40°C).
- Dependability and long life aided by all-copper windings in rotor and stator with high quality insulation.
- · Red and black powder paint finish offers increased durability with added protection from rust and corrosion. Also ultraviolet resistant to better retain color and gloss.
- Manufactured under a quality system certified to ISO 9001 requirements.
- . This equipment meets U.S. EPA EVAP standards for reduced emissions of gasoline vapor.
- Canadian Standards Association (CSA) certified.
- . Three-year Lincoln Electric warranty on parts and labor (engine is warranted separately by the manufacturer).



KEY CONTROLS

- 1. Engine Hour Meter
- 2. Output Control Dial
- 3. 120 Volt AC Receptacles (NEMA 5-20R)
- 4. Circuit Breaker
- 5. 240 Volt AC Receptacle (NEMA 6-20R)
- 6. Output Studs
- 7. Grounding Stud



MACHINE SPECIFICATIONS						
Product Name	Ordering Information	Description	CC Rated Output Current/Voltage/Duty Cycle	Generator AC Power ⁽¹⁾	Dimensions H x W x L inches (mm)	Weight Ibs. (kg)
Bulldog [®] 5500	K2708-2	140 Amp AC Arc Welder with 5,500 Watts Surge 4,000 Watts Continuous AC Power	AC Constant Current 125A AC/20V/30% 100A AC/25V/60%	5,500 Watts Surge 4,000 Continuous 60 Hz, 120V/240V AC ⁽²⁾ Single Phase 100% Duty Cycle Circuit Breaker Protection	25.6 x 21.8 x 31.5 (651 x 553 x 800)	198 (90)
			Current Range 70-140 A Max. OCV@ 3750 RPM 66V RMS	120V Duplex Receptacles 20 Amps Each 33.3 Amps Total ⁽³⁾ 240V Receptacle 16.7 Amps		

 $[\]ensuremath{^{(3)}}$ Circuits cannot be wired in parallel to operate the same device.

ENGINE SPECIFICATIONS								
Engine Model	Description	Horsepower & Displacement Ignition		Capacities	Operating Speeds	Fuel Consumption		
Kohler® CH395 ⁽⁴⁾	1 Cylinder, 4 Cycle, Overhead Valve	Overhead Valve 16.9 cu in pled, Gasoline Engine (277 cc)	Manual Recoil Start, with Automatic	FUEL: 1.9 Gals (7.2 Ltrs) OIL: 1.2 Ots (1.1 Ltrs)	FULL LOAD ⁽⁶⁾ 3,600 RPM	0.74 Gals./Hr 2.80 Ltrs./Hr		
	Air Cooled, Gasoline Engine Aluminum Alloy, Cast Iron Liner		Compression Release; Manual Choke; On/Off Switch		NO LOAD 3,750 RPM	0.31 Gals/Hr 1.17 Ltrs./Hr		

⁽⁴⁾ Kohler® warranty is three years.



⁽¹⁾ When welding, available auxiliary power will be reduced.
(2) 120V will operate either 60 Hz,or 50/60 Hz power tools, lights, etc.

 $^{^{(5)}}$ Kohler $^{\! @}$ also rates this engine at 9.5 HP @ 4,000 RPM.

⁽⁶⁾ Continuous AC generator power.

PRODUCT SPECIFICATIONS								
Product Name	Product Number	Rated Output Current/Voltage/ Duty Cycle	Output Range	Engine Model	Number of Cylinders	HP@ Speed (rpm)	Dimensions H x W x D inches (mm)	Net Weight Ibs. (kg)
Bulldog [®] 5500	K2708-2	125A AC/20V/30% 100A AC/25V/60%	70-140A AC 5,500 Watts Surge 4,000 Watts Continuous	Kohler® CH395	1	8.9 @ 3,600	25.6 x 21.8 x 31.5 (651 x 553 x 800)	198 (90)

RECOMMENDED ACCESSORIES



GENERAL OPTIONS

Accessory Kit For stick welding, Includes 20 ft. (6.1 m) #6 electrode cable with lug, 15 ft. (4.6 m) #6 work cable with lugs, headshield, filter plate, work clamp, electrode holder and sample pack of mild steel electrode. 150 amp capacity. Order K875



Undercarriage

Puncture-proof (foam filled) tires for easy transport and durability. Fold down handles for easy storage when not needed, and convenient holders for wrapping welding output cables.

Order K2722-1



Lift Bail Kit Easily installed kit for lifting the machine with a fixed lifting point.

Canvas Cover

To protect the Bulldog® 5500 when not in use. Made from attractive red canvas material that is flame retardant, mildew resistant and water repellent. Order K2804-1



Includes one UL approved 120V ground fault circuit interrupter duplex type receptacle and installation instructions. Replaces the factory-installed 120V duplex receptacle. Each receptacle of the GFCI duplex is rated at 20 amps. Maximum total current from the GFCI duplex is limited to 20 amps. Two kits required. Order K1690-1



WIRE FEEDER OPTIONS

POWER MIG® 140C

Premium compact wire welder with continuous voltage control for MIG and flux-cored welding. (Maximum output is not available, as current input from the AC generator is limited.) Add the K2532-1 Magnum® 100SG Spool Gun for aluminum MIG welding

Order K2471-1



Magnum® 100SG Spool Gun

Designed to easily feed 4 in. (102 mm) diameter 1 lb. (0.45 kg) spools of .030 in. (0.8 mm) or .035 in. (0.9 mm) diameter SuperGlaze® aluminum MIG wire. Includes gun, adapter kit, .035 in. (0.9 mm) contact tips (qty. 3), gas nozzle, and a 1 lb. (0.45 kg) spool of SuperGlaze® 4043 .035 in. (0.9 mm) MIG wire. Packaged in a convenient carrying case. (Requires POWER MIG® 140C) Order K2532-1

For best welding results with Lincoln Electric equipment, always use Lincoln Electric consumables. Visit www.lincolnelectric.com for more details.

CUSTOMER ASSISTANCE POLICY

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