CORECRACKER HAMMER STATIONS

FILL® FOUNDRY SOLUTIONS





Corecracker S

Corecracker B

CORECRACKER HAMMER STATIONS

Lincoln Electric Automation™ is the North American supplier of FILL® foundry equipment. Offering robust construction and low investment costs, Corecracker models offer solid hammer connections and small machine footprints. Corecracker units must be combined with FILL decoring machines.

KEY FEATURES

- · Manual or robotic tending
- Up to 8 pneumatic hammers
- Continuously variable hammer settings
- · Directional sand discharge
- · Suitable for ferrous and non-ferrous metals

INDUSTRY

· Small or large automotive foundry

OPTIONS AVAILABLE

- Hammer performance monitoring
- · 600-1200mm belt widths*
- Sound enclosure*
- Rotary turntable**

*Model B feature

**Model T feature

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PRODUCT SPECIFICATIONS

Model	Payload	Frequency
S	551 lb (250 kg)	20 Hz
В		
Т	220 lb (100 kg)	



Corecracker T

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CUSTOMER ASSISTANCE POLICY

The business of Lincoln Electric is manufacturing and selling high quality welding equipment, automated welding systems, consumables, and cutting equipment. Our challenge is to meet the needs of our customers, who are experts in their fields, and to exceed their expectations. On occasion, purchasers may ask Lincoln Electric for information or technical information about their use of our products. Our employees respond to inquiries to the best of their ability based on information and specifications provided to them by the customers and the knowledge they may have concerning the application. Our employees, however, are not in a position to verify the information provided or to evaluate the engineering requirements for the particular weldment, or to provide engineering advice in relation to a specific situation or application. Accordingly, Lincoln Electric does not warrant or guarantee or assume any liability with respect to such information or communications. Moreover, the provision of such information or technical information does not create, expand, or alter any warranty on our products. Any express or implied warranty that might arise from the information or technical information, including any implied warranty of merchantability or any warranty of fitness for any customers' particular purpose or any other equivalent or similar warranty is specifically disclaimed.

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