

ALL FIBRE DRUM



100% Recyclable. Environmentally Friendly

500lb Drum

The 500lb All Fibre Drum L-50, L-56 and L-59 copper-coated MIG wire is designed for manual, robotic and hard automation applications, delivers consistent chemical composition, good feeding and reliable performance. All Fibre Drum is comprised of 100% recyclable packaging, reduces changeover time, and reduces downtime, resulting in substantial cost savings.

Lincoln Advantage

Performance

- Send packaging to recycle bin, not the landfill.
- Direct Pull Kit minimizes wire shavings.
- 10 year warranty against breakage during normal use*

Productivity

- Reduces changeover and downtime costs

Quality and Reliability

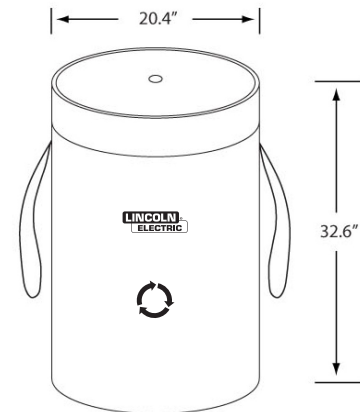
- Control of chemical composition of greed rod.
- Control of copper content.
- ISO 9001 and ISO 14001 certified.
- Diameter control for best arc performance.
- Control of cast and helix (diameter and pitch of the unreeled wire).

Features

- Standard pallets consist of four drums, each on their own mini pallet.
- Cardboard lid accepts the Direct Pull Kit, connecting drum to weld station via flexible conduit.
- A slot window on the side of the drum allows operator to monitor wire consumption.

Conformances

- SuperArc® L-59: AWS A5.18, ASME SFA-5.18 ER70S-6, Certified by CWB to CSA W48 B-G 49A 3 C1 S6 (B-G 49A 3 C G6)
- SuperArc® L-56: AWS A5.18, ASME SFA-5.18 ER70S-6AWS A5.17, ASME SFA-5.17 EH11K, Certified by CWB to CSA W48 B-G 49A 3 C1 S6 (B-G 49A 3 C G6)
- SuperArc® L-50: AWS A5.18, ASME SFA-5.18 ER70S-3 AWS A5.17, ASME SFA-5.17 EM13K 1E332-C and 1E559-1, Certified by CWB to CSA W48 B-G 49A 3 C1 S3 (B-G 49A 3 C G6)



Shielding Gas

100% CO₂
 75-95% Ar/Balance CO₂
 95-98% Ar/Balance O₂
 Flow Rate: 30-50 CFH

Certification/ Approvals

CSA W48 B-G 49A 3 C G3, B-G 49A 3 C G6
 ISO 14001, ISO 9001



Direct Pull Kit

- Minimizes wire shaving.
- Zirconia-alumina ceramic wire inlet.
- Fits all cone and wire sizes.
- Mountable lube pad available for cleaning wire (Part #AD12329-219).
- 10 year warranty against breakage during normal use*.



Direct Pull Kit
AD1329-6



Eco Drum Lid

Available Sizes

Material	Description
ED561700	.035 L56 500#AFD [ALL FIBRE DRUM]
ED561702	.045 L56 500#AFD [ALL FIBRE DRUM]
ED561704	.035 L56 500#AFD [ALL FIBRE DRUM]
ED561705	.045 L56 500#AFD [ALL FIBRE DRUM]
ED561708	.045 SUPERARC L50 1000#AFD
ED561710	.052 SUPERARC L50 1000#AFD
ED561711	.052 L56 450#AFD [ALL FIBRE DRUM]
ED561712	.035 SUPERARC L56 1000#AFD
ED561715	.045 SUPERARC L56 1000#AFD
ED561716	.035 SUPERARC L50 1000#AFD
ED561717	.040 SUPERARC L50 1000#AFD
ED561127	.035 SUPERARC L59 1000#AFD
ED561128	.040 SUPERARC L59 1000#AFD
ED561129	.045 SUPERARC L59 1000#AFD
ED561132	.052 SUPERARC L59 1000#AFD

*Warranty covers replacement of drum hood/direct pull kit due to premature breakage caused by material defects of workmanship. Does not include incidental or consequential damages.

CUSTOMER ASSISTANCE POLICY

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