Steelcore® 71T-GS

Key Features

- Versatile welding capability on mild and galvanized steels
- High operator appeal and good bead appearance
- Easy slag removal
- Suited to small portable MIG machines

Typical Applications

- Ideal for sheet or thin gauge metal
- Excellent performance on galvanized sheet
- General DIY fabrication
- 5mm maximum plate thickness

Conformances

AWS A5.20/A5.20M: E71T-GS
AS/NZS ISO 17632-B : T 49 Z TG 1NA

Welding Positions



Diameter / Packaging

Diameter mm	Part Number	Packaging	WFS in/min	Voltage volts*	Current amps	CTWD mm
0.8	14-1392	Spool Plastic 4.5kg	50-300	14-18	60-150	10-12
0.9	14-1393	Spool Plastic 4.5kg	50-275	14-20	60-180	12-15
	14-1383	Blister Pack 0.9kg				

*Polarity DC-

Deposit Composition

	%C	%Mn	%Si	%S	%P	%AL
AWS Requirements	Not Specified					
Typical Results	0.22	0.34	0.79	NA	NA	2.41

Subject to change – this information is accurate to the best of our knowledge at the time of printing.