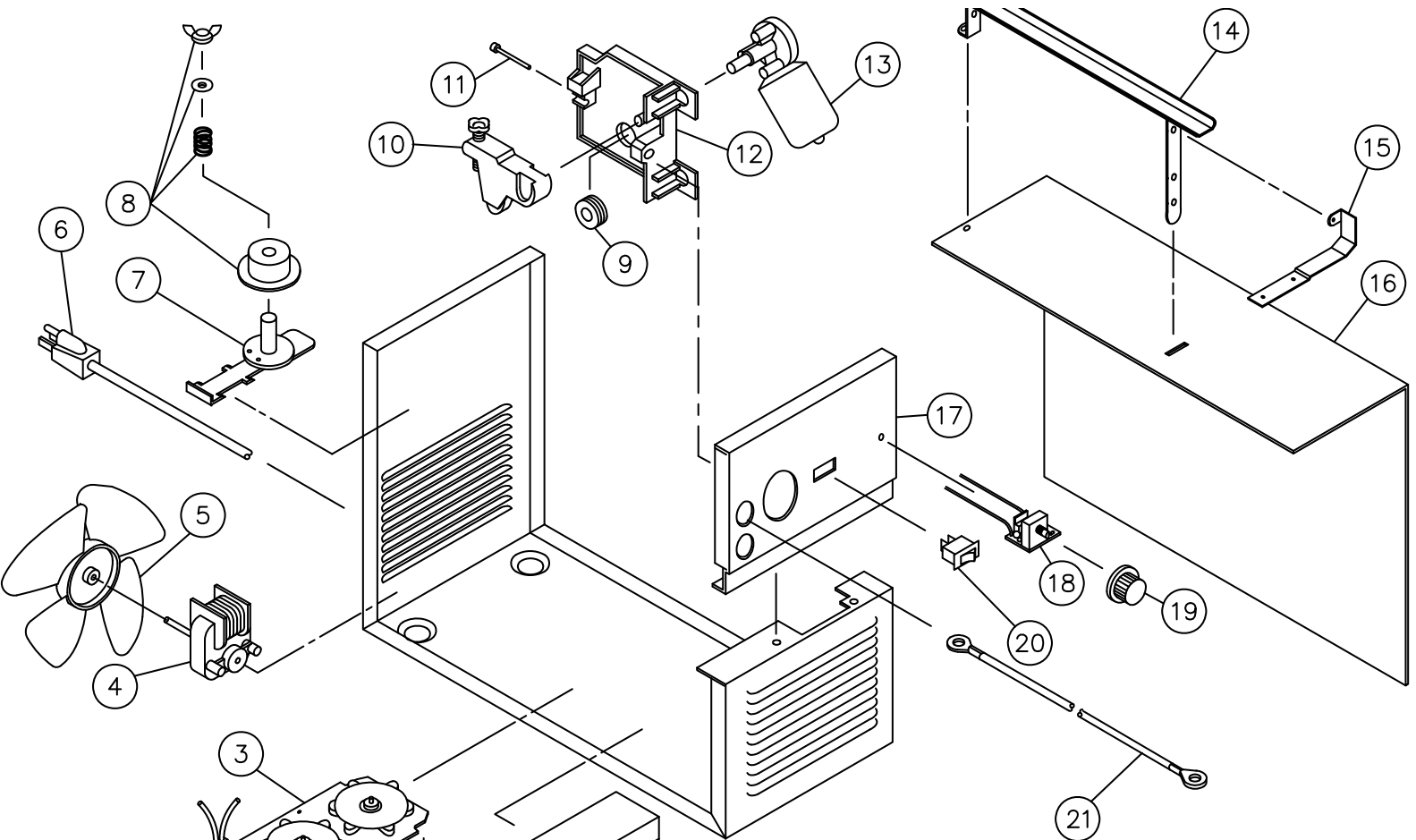
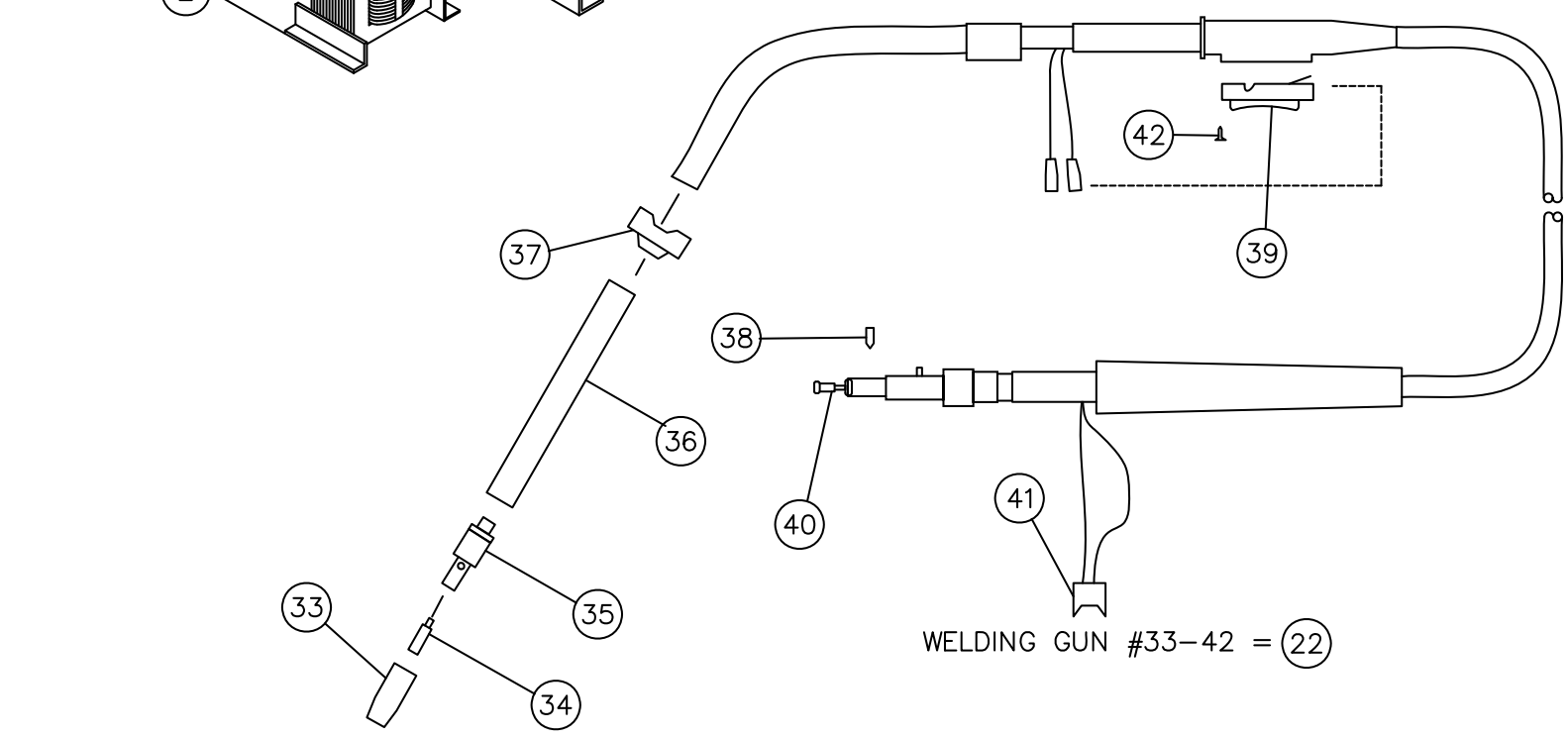




117-060, 83070



WELDING GUN #33-42 = 22

117-060, Powermate 70

Item	Lincoln Stock #	Customer #	Description
1		880-011-888	Main weld transformer
2		880-010-888	Reactor Coil w/ thermostat
		246-310-000	Thermostat only
3	860-905-666	860-905-666	Rectifier assy.
4	216-087-666	216-087-666	Fan motor
5		316-009-000	Fan blade
6		248-185-666	Power cord
7	312-076-666	312-076-666	Wire spindle
8	131-419-000	131-350-001	Tension kit
9	310-122-500	4323	Drive roller, 0.024 / 0.030 / 0.035
10		880-089-666 312-107-000	Tension arm only
11		239-123-666 239-208-000	Inlet guide tube
12	880-130-666	312-103-666	Drive base assembly
13	216-089-666	216-089-666	Drive Motor w/gearbox
14		880-012-010	Handle
15		412-278-010	Hood hinge
16		410-568-020	Right side panel
17		410-691-060	Front panel
18	880-094-666	880-094-666	Wire speed control assy
19	246-041-666	246-107-000	Knob
20		246-177-666	High-Off-Low rocker switch
21		238-223-666	Ground cable assy.
22	238-155-000	238-224-100	Mig Gun (see 33-42 for parts)

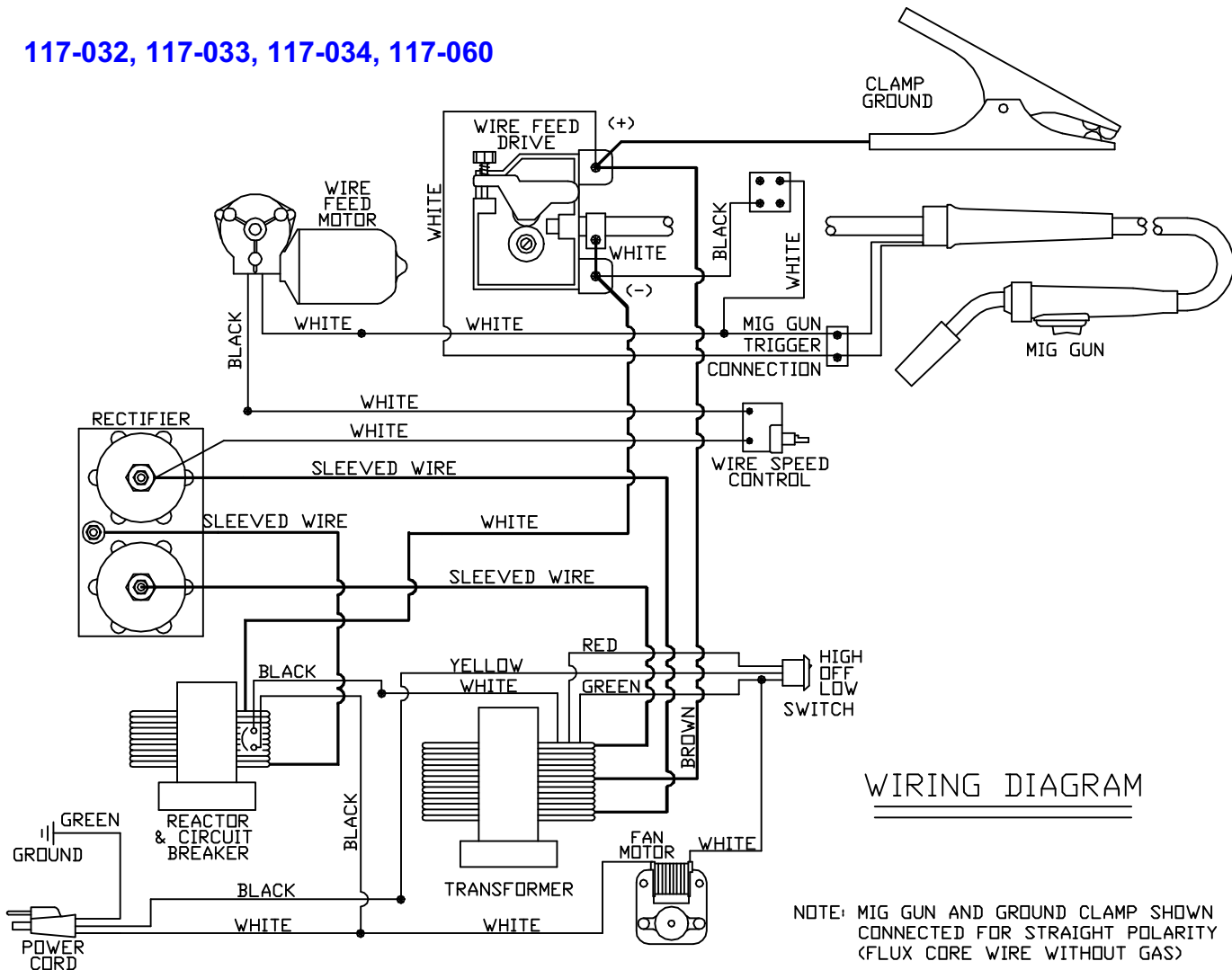
Model	Primary Input	Input Plug	Duty Cycle at Rated Output
117-060	120V, 15 amp	15A	20%

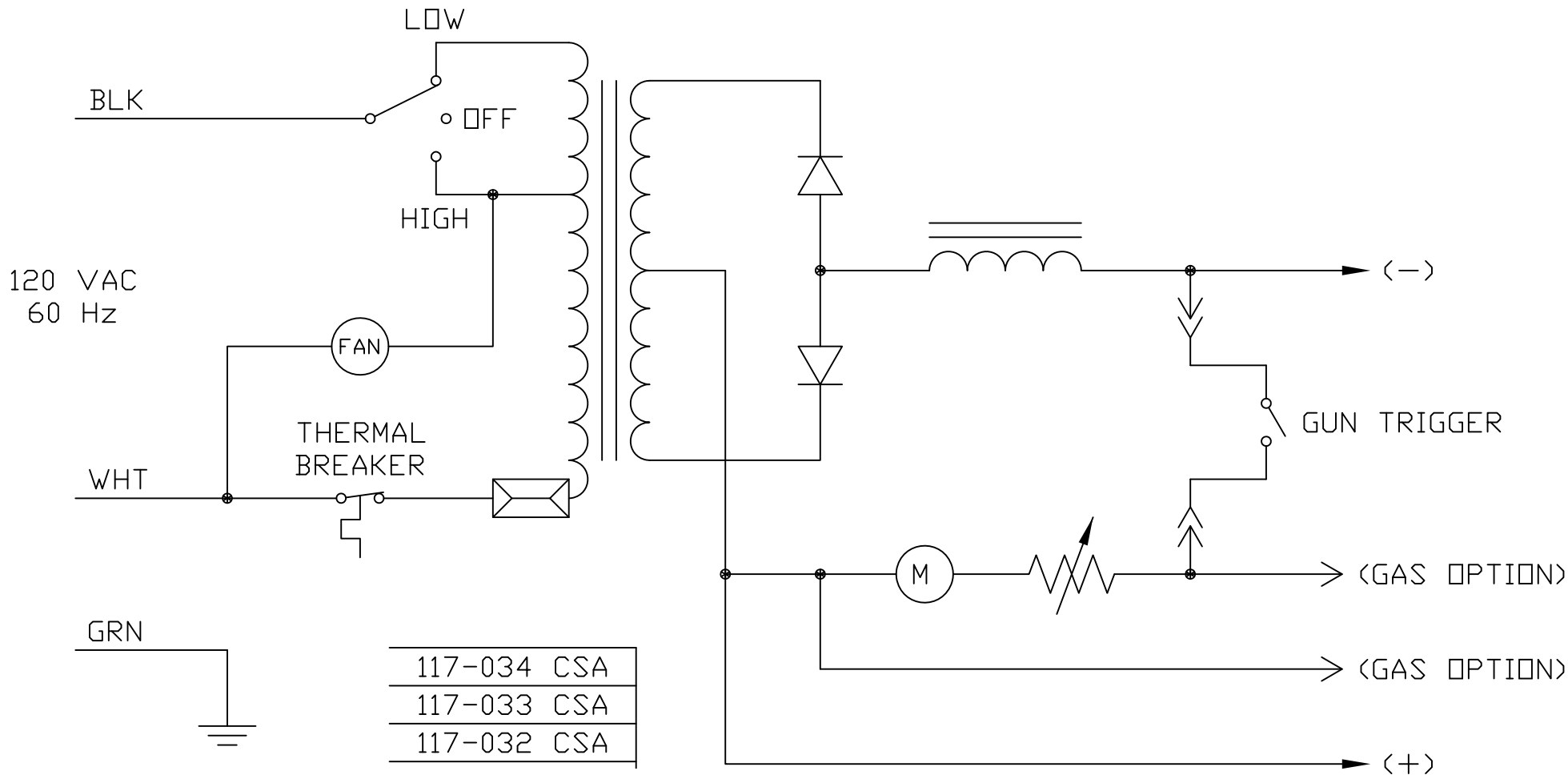
Item	Lincoln Stock #	Customer #	Description
Not Shown (23-32)			
23		410-557-020	Left side panel
24		410-575-030	Hood
25		218-942-666	Polarity jumper
26		412-280-666	Gun connector block
27	239-010-300	41000	Ground clamp
28		2111	Gas conversion kit
29		2139	Wheel kit
30	331-482-300	37340	.030, 2# Flux wire E71-T
33	334-203-000	43480	Steel welding nozzle
	KP21T-62	43300, 334-210-300	Aluminum welding nozzle
	KP21-62-FAS	43290, 334-211-300	Spot welding nozzle
34	KP11-25	43090, 334-159-300	0.025 Contact Tips
	KP11-30	43100, 334-160-300	0.030 Contact Tips
35	334-228-000	334-228-000	Gas diffuser
36		334-217-000 (35-70)	Insulation
37		334-219-000 (35-80A-1)	Handle Cap
38		084-019-000	Set Screw, #8-32 X 1/8"
39	334-221-000	35-90	Trigger
40	KP45-40-15	4331, KP1937-1	Steel liner
	KP1959-1	4325	Teflon liner
41		860-744-000	Trigger harness
42	Standard Hardware Item		6-32 X 7/16" screw for trigger

3/19/2008

Rated Outp	Voltage Settings	Agency Listing	Max Output
70 amp	2 (low / high)	CSA	70 amps

117-032, 117-033, 117-034, 117-060





117-032, 117-033, 117-034, 117-060