



ELECTRODE TO POWER SOURCE

WORK TO POWER SOURCE

UNLESS OTHERWISE SPECIFIED TOLERANCE:
 ON HOLE SIZES PER E-2056
 ON 2 PLACE DECIMALS IS ± .02
 ON 3 PLACE DECIMALS IS ± .002
 ON ALL ANGLES IS ± .5 OF A DEGREE
 MATERIAL TOLERANCE ("M") TO AGREE
 WITH PUBLISHED STANDARDS.

Ch. No.	567	568
Sh. No.		
DATE	3-29-83	CHK. DEC

THE LINCOLN ELECTRIC CO. U.S.A.
 CLEVELAND, OHIO U.S.A.
 EQUIP. LN-8F
 SUBJECT CONNECTION SCHEMATIC
 SCALE DATE 3-29-83 CHK. DEC
 SUPP'DG. M-13407 SH. NO. M-14677

- 115 V.A.C. (31 AND 32)
- ① TO POWER SOURCE WORK TERMINAL
- JUMPER CONNECTOR IS REMOVED AND CONNECTOR "B" IS PLUGGED INTO OPTIONAL BURNBACK P.C. BOARD.
- ⊠ ACTUATED BY MOTOR TEMPERATURE