



TÜRK LOYDU

CERTIFICATE of APPROVAL for WELDING CONSUMABLES

This certificate will be valid if the annual checks to be carried out from the date of first issue comply with the current TÜRK LOYDU rules. Please check the annual approval stamps on page 2.

Manufacturer	: KAYNAK TEKNIĞİ SAN. VE TİC. A.Ş.
Address	: TOSB TAYSAT Organize Sanayi Bölgesi 2. Cadde No. 5, Şekerpinar/ Gebze/ KOCAELİ, 81450
Brand	: Askaynak / AS S2/761
Product Description	: Batch No: T2SW220013 / F1FX210311
Grade	: 3YM
Diameter (mm)	: 2.0, 2.4, 3.2, 4.0
Welding Positions	: -
Welding Process	: SAW (Submerged Arc Welding)
Shielding Gas/Flux	: LincolnWeld 761
Current	: -
Performed Test Scope	: All Weld - Mechanical Tests (Tensile test, Charpy impact)
Remarks	: -
Initial Approval Date	: 06.1993
Issue Place and Date	: ISTANBUL / 12.04.2022



Surveyor Name : Hasan HABİBOĞLU
Date & Signature : 12.04.2022

This certificate is subject to terms and conditions overleaf. Any significant change in design or construction may render this Certificate invalid. The manufacturer should notify TÜRK LOYDU of any modifications or changes to the equipment in order to obtain valid certificate. This certificate shows that tested specimens, representative of the product complies of the TÜRK LOYDU rules, and relevant international instruments that apply to it.

Endorsement for Annual Approval of the Welding Consumable

-The validity of this certificate has been renewed until... March 2023.....

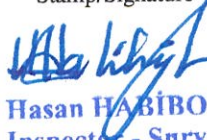

-The conformity of the product/products within the current rules has been determined.

-Project Number: .. 22-0656

-Performed Annual Tests:

- All Weld
- Hydrogen Test
- Chemical Analysis

Stamp/Signature

Surveyor **Hasan HABİBOĞLU**
Inspector - Surveyor

Date 29.03.2022

-The validity of this certificate has been renewed until... March 2024.....

-The conformity of the product/products within the current rules has been determined.

-Project Number: .. 23-0910

-Performed Annual Tests:

- All Weld
- Hydrogen Test
- Chemical Analysis

Stamp/Signature




Surveyor **Hasan HABİBOĞLU**
Inspector - Surveyor

Date 29.03.2023

-The validity of this certificate has been renewed until... March 2025.....

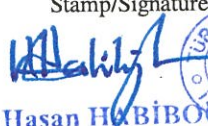

-The conformity of the product/products within the current rules has been determined.

-Project Number: .. 24-0371

-Performed Annual Tests:

- All Weld
- Hydrogen Test
- Chemical Analysis

Stamp/Signature

Surveyor **Hasan HABİBOĞLU**
Inspector - Surveyor

Date 24.04.2024

-The validity of this certificate has been renewed until.....

-The conformity of the product/products within the current rules has been determined.

-Project Number:

-Performed Annual Tests:

- All Weld
- Hydrogen Test
- Chemical Analysis

Stamp/Signature

Surveyor

Date

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