

# PRESTO® 275

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Lincoln Electric Bester Sp. z o.o.  
ul. Jana III Sobieskiego 19A, 58-260 Bielawa, Poland

# Spare Parts

SP50537 REV02  
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| ASSEMBLY<br>PAGE NAME |            |             | Machine Assembly | Front Items | Inside Machine Items | Rear Items | Cover |  |
|-----------------------|------------|-------------|------------------|-------------|----------------------|------------|-------|--|
| CODE NO.:             | K NO.:     | FIGURE NO.: | A                | B           | E                    | D          | E     |  |
| 50537                 | W100000001 | PRESTO® 275 | 1                | 1           | 1                    | 1          | 1     |  |

\*items highlighted in bold are recommended spare parts

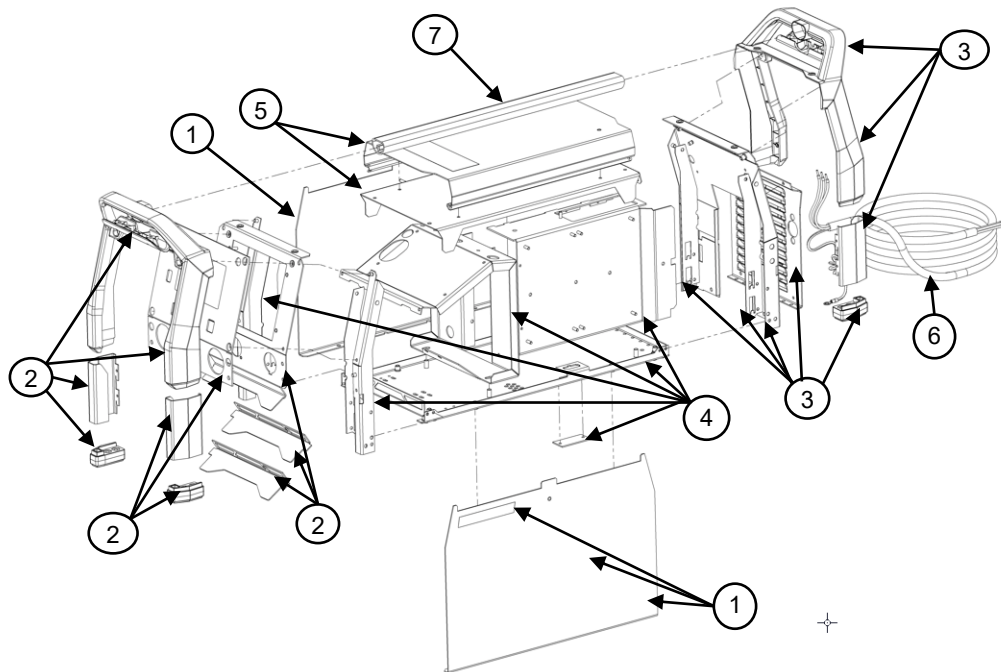
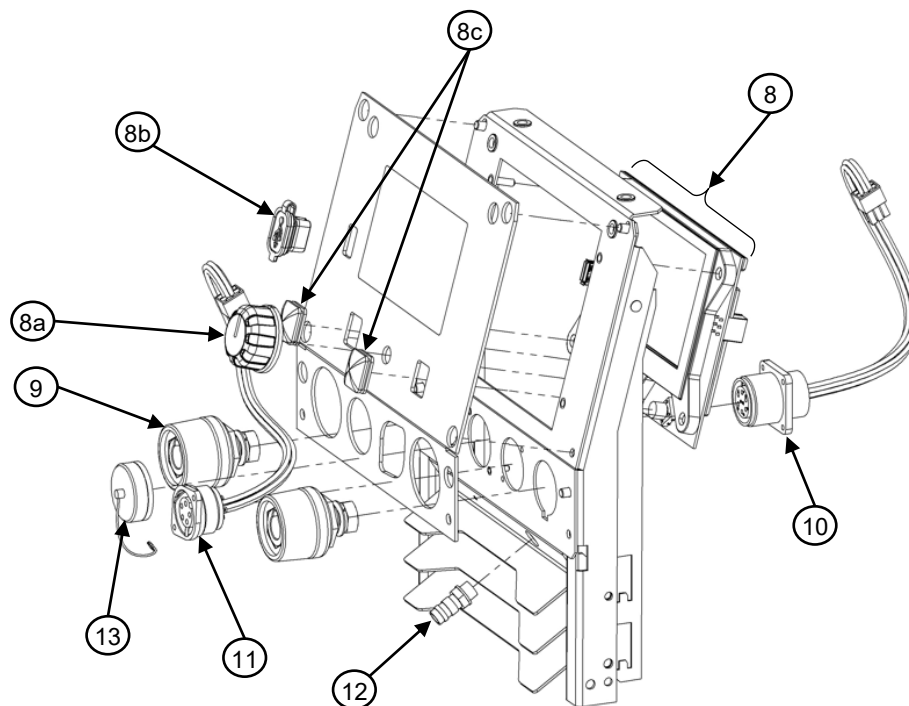


Figure A

Figure A: Machine Assembly

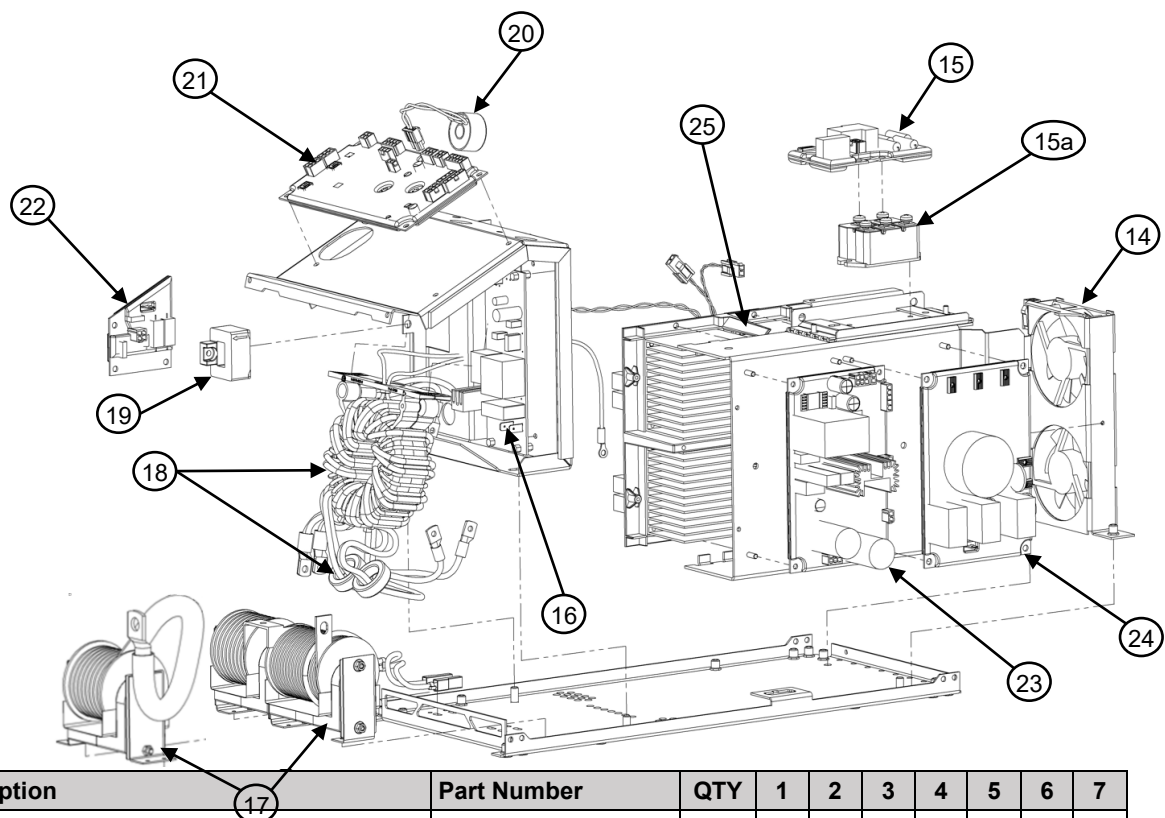
| Item | Description         | Part Number   | QTY | 1 | 2 | 3 | 4 | 5 | 6 | 7 |
|------|---------------------|---------------|-----|---|---|---|---|---|---|---|
| 1    | SIDES PANEL         | T-8040-155-1R | 1   | X |   |   |   |   |   |   |
|      | STICKERS            |               | 2   |   |   |   |   |   |   |   |
|      | SIDE PANEL          |               | 2   |   |   |   |   |   |   |   |
| 2    | FRONT               | T-8040-156-1R | 1   | X |   |   |   |   |   |   |
|      | FOOT RIGHT          |               | 1   |   |   |   |   |   |   |   |
|      | FOOT LEFT           |               | 1   |   |   |   |   |   |   |   |
|      | CORNER FRONT RIGHT  |               | 1   |   |   |   |   |   |   |   |
|      | CORNER FRONT LEFT   |               | 1   |   |   |   |   |   |   |   |
|      | PLASTIC FRAME       |               | 1   |   |   |   |   |   |   |   |
|      | BLUE CAP            |               | 1   |   |   |   |   |   |   |   |
|      | FRONT POLYCARBONATE |               | 1   |   |   |   |   |   |   |   |
|      | FRONT PANEL         |               | 1   |   |   |   |   |   |   |   |
|      | METAL LOUVERS       |               | 2   |   |   |   |   |   |   |   |

|   |                     |               |      |   |  |  |  |  |  |  |  |
|---|---------------------|---------------|------|---|--|--|--|--|--|--|--|
| 3 | REAR                | T-8040-157-1R | 1    | X |  |  |  |  |  |  |  |
|   | CORNER REAR LEFT    |               | 1    |   |  |  |  |  |  |  |  |
|   | CORNER REAR RIGHT   |               | 1    |   |  |  |  |  |  |  |  |
|   | PLASTIC FRAME       |               | 1    |   |  |  |  |  |  |  |  |
|   | BLUE CAP            |               | 1    |   |  |  |  |  |  |  |  |
|   | BACK PANEL          |               | 1    |   |  |  |  |  |  |  |  |
|   | BACK LOUVERS        |               | 1    |   |  |  |  |  |  |  |  |
|   | FOOT RIGHT          |               | 1    |   |  |  |  |  |  |  |  |
|   | FOOT LEFT           |               | 1    |   |  |  |  |  |  |  |  |
|   | CRUTCH              |               | 2    |   |  |  |  |  |  |  |  |
| 4 | BASE, PARTITION     | T-8040-137-1R | 1    | X |  |  |  |  |  |  |  |
|   | BOTTOM ASSEMBLY     |               | 1    |   |  |  |  |  |  |  |  |
|   | TRANSFORMER BRACKET |               | 1    |   |  |  |  |  |  |  |  |
|   | FOAM                |               | 0,64 |   |  |  |  |  |  |  |  |
|   | INVERTER BRACKET    |               | 1    |   |  |  |  |  |  |  |  |
|   | BRIDGE BRACKET      |               | 1    |   |  |  |  |  |  |  |  |
|   | RIGHT LEG ASSEMBLY  |               | 1    |   |  |  |  |  |  |  |  |
|   | COOLER PLUG PATCH   |               | 1    |   |  |  |  |  |  |  |  |
|   | LEFT LEG ASSEMBLY   |               | 1    |   |  |  |  |  |  |  |  |
|   | CRUTCH              |               | 2    |   |  |  |  |  |  |  |  |
| 5 | COVER               | T-8040-138-1R | 1    | X |  |  |  |  |  |  |  |
|   | STICKER CAUTION     |               | 1    |   |  |  |  |  |  |  |  |
|   | ROOF ASSEMBLY       |               | 1    |   |  |  |  |  |  |  |  |
|   | ROOF BRACKET        |               | 1    |   |  |  |  |  |  |  |  |
| 6 | MAIN INPUT CORD     | R-5241-245-1R | 1    | X |  |  |  |  |  |  |  |
| 7 | HANDLE              | W92X0228-4R   | 1    | X |  |  |  |  |  |  |  |

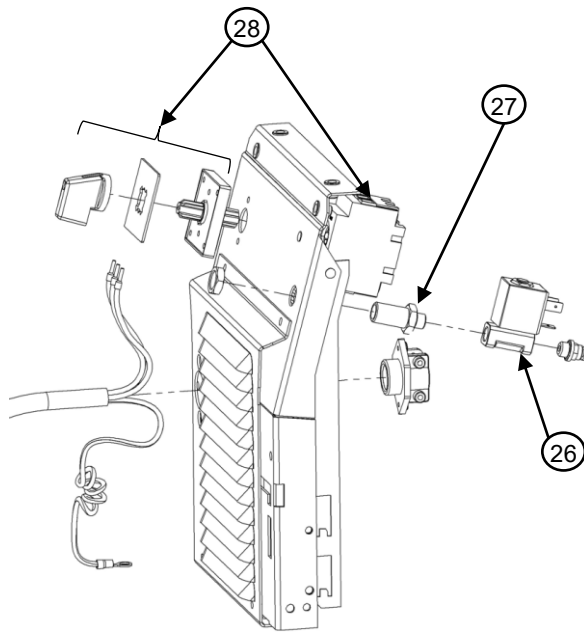


**Figure B: Front items**

| Item | Description                     | Part Number          | QTY | 1 | 2 | 3 | 4 | 5 | 6 | 7 |
|------|---------------------------------|----------------------|-----|---|---|---|---|---|---|---|
| 8    | SCREEN & BOARDS                 | <b>T-8040-161-1R</b> | 1   | X |   |   |   |   |   |   |
|      | TFT DISPLAY                     |                      | 1   |   |   |   |   |   |   |   |
|      | SCREEN BRACKET                  |                      | 1   |   |   |   |   |   |   |   |
|      | TFT FRONT PANEL BOARD           |                      | 1   |   |   |   |   |   |   |   |
|      | SoM BOARD                       |                      | 1   |   |   |   |   |   |   |   |
|      | SCREW M3x10                     |                      | 6   |   |   |   |   |   |   |   |
|      | WASHER M3 SPRING LOCK           |                      | 2   |   |   |   |   |   |   |   |
|      | DISPLAY FOAM                    |                      | 1   |   |   |   |   |   |   |   |
| 8a   | KNOB                            | 9SM22778-2           | 1   | X |   |   |   |   |   |   |
| 8b   | USB CAP                         | R-0010-804-1R        | 1   | X |   |   |   |   |   |   |
| 8c   | BUTTON COVER                    | 9SS23055             | 2   | X |   |   |   |   |   |   |
| 9    | POWER PLUG                      | <b>W7690350R</b>     | 2   | X |   |   |   |   |   |   |
| 10   | REMOTE CONTROL SOCKET + HARNESS | R-5241-247-1R        | 1   | X |   |   |   |   |   |   |
| 11   | C5B SOCKET + HARNESS            | R-5241-247-2R        | 1   |   |   |   |   |   |   |   |
| 12   | GAZ PLUG                        | W8800082R            | 1   |   |   |   |   |   |   |   |
| 13   | SOCKET COVER                    | 1158-641-128R        | 1   | X |   |   |   |   |   |   |

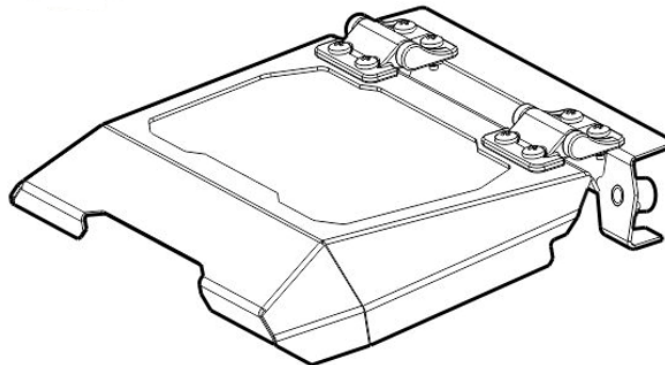


| Item | Description            | Part Number          | QTY | 1 | 2 | 3 | 4 | 5 | 6 | 7 |
|------|------------------------|----------------------|-----|---|---|---|---|---|---|---|
| 14   | FANS EQUIPEMENT        | <b>T-8040-140-1R</b> | 1   | X |   |   |   |   |   |   |
|      | FANS BRACKET           |                      | 1   |   |   |   |   |   |   |   |
|      | FANS                   |                      | 1   |   |   |   |   |   |   |   |
| 15   | PRELOAD BOARD          | <b>R-6042-108-1R</b> | 1   | X |   |   |   |   |   |   |
| 15a  | RECTIFIER BRIDGE       | <b>90002327PR</b>    | 1   | X |   |   |   |   |   |   |
| 16   | HF BOARD               | W05X1615R            | 1   |   |   |   |   |   |   |   |
| 17   | CHOKE                  | R-0010-802-1R        | 1   | X |   |   |   |   |   |   |
| 18   | TRANSFORMER            | T-8040-141-1R        | 1   | X |   |   |   |   |   |   |
|      | TRANSFORMER            |                      | 1   |   |   |   |   |   |   |   |
|      | FERRITE                |                      | 2   |   |   |   |   |   |   |   |
|      | TIE                    |                      | 2   |   |   |   |   |   |   |   |
| 19   | 300A CURRENT SENSOR    | 1157-769-157R        | 1   | X |   |   |   |   |   |   |
| 20   | PRIMARY CURRENT SENSOR | R-8240-042-1R        | 1   | X |   |   |   |   |   |   |
| 21   | COMMAND BOARD          | <b>R-6042-105-1R</b> | 1   | X |   |   |   |   |   |   |
| 22   | SECONDARY FILTER BOARD | R-6042-110-1R        | 1   | X |   |   |   |   |   |   |
| 23   | AUXILARY BOARD         | <b>R-6042-107-1R</b> | 1   | X |   |   |   |   |   |   |
| 24   | EMC BOARD              | R-6042-104-1R        | 1   | X |   |   |   |   |   |   |
| 25   | INVERTER               | R-6042-101-1R        | 1   | X |   |   |   |   |   |   |



**Figure D: Rear Items**

| Item | Description                   | Part Number   | QTY | 1 | 2 | 3 | 4 | 5 | 6 | 7 |
|------|-------------------------------|---------------|-----|---|---|---|---|---|---|---|
| 26   | ELECTROVALVE EV 24V           | W000227800    | 1   |   |   |   |   |   |   |   |
| 27   | INLET GAS CONNECTOR 1/4 - 1/8 | W8896074R     | 1   |   |   |   |   |   |   |   |
| 28   | SWITCH                        | 1115-260-225R | 1   | X |   |   |   |   |   |   |



**Figure E**

**Figure E: Cover**

| Item | Description | Part Number    | QTY | 1 | 2 | 3 | 4 | 5 | 6 | 7 |
|------|-------------|----------------|-----|---|---|---|---|---|---|---|
| 29   | Cover       | R-8240-050-1R1 | X   |   |   |   |   |   |   |   |

**CODE: 50537**

