LINCOLN AUTHORIZED REPAIR TIMES

FRONTIER 400X / FRONTIER 400 X PIPE

Procedure	Item	Shop Rate	Authorized Repair Time per Hour	Total
Case Cover Removal And Replacement Procedure		$0.00	0.50	$0.00
Capacitor Discharge Procedure		$0.00	0.20	$0.00
Battery Removal And Replacement Procedure		$0.00	0.20	$0.00
LCD Display Removal And Replacement Procedure		$0.00	0.50	$0.00
40 VDC Bus Board Removal And Replacement Procedure		$0.00	0.50	$0.00
Chopper Control Board Removal And Replacement Procedure		$0.00	0.75	$0.00
Current Transducer Removal And Replacement Procedure		$0.00	0.50	$0.00
Output Rectifier Removal And Replacement Procedure		$0.00	0.50	$0.00
D2 Rectifier Removal And Replacement Procedure		$0.00	0.25	$0.00
D3 Rectifier Removal And Replacement Procedure		$0.00	0.25	$0.00
D4 Rectifier Removal And Replacement Procedure		$0.00	0.25	$0.00
Fuel Tank Removal And Replacement Procedure		$0.00	1.50	$0.00
Glow Plug Button Removal And Replacement Procedure		$0.00	0.25	$0.00
Start Button Removal And Replacement Procedure		$0.00	0.25	$0.00
CR1 Idle Relay Removal And Replacement Procedure		$0.00	0.50	$0.00
CR2 Idle Relay Removal And Replacement Procedure		$0.00	0.50	$0.00
CR3 EGC Relay Removal And Replacement Procedure		$0.00	0.50	$0.00
CB1 Circuit Breaker Removal And Replacement Procedure		$0.00	0.50	$0.00
CB2 Circuit Breaker Removal And Replacement Procedure		$0.00	0.50	$0.00
CB3 Circuit Breaker Removal And Replacement Procedure		$0.00	0.50	$0.00
CB4 Circuit Breaker Removal And Replacement Procedure		$0.00	0.50	$0.00
Engine Governor Controller (EGC) Removal And Replacement P		$0.00	0.30	$0.00
Brush Holder Removal And Replacement Procedure		$0.00	0.30	$0.00
Front Panel Removal And Replacement Procedure		$0.00	5.00	$0.00
Capacitor Removal And Replacement Procedure		$0.00	0.50	$0.00

Enter Hourly Shop Rate Here

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NOTE: Enter a 1 in the item column to select the procedure that is required.
Be sure to select ENTER after your last entry.

LINCOLN AUTHORIZED REPAIR TIMES

FRONTIER 400X / FRONTIER 400 X PIPE				
Procedure	**Item**	**Shop Rate**	**Authorized Repair Time per Hour**	**Total**
Stator Fan Removal And Replacement Procedure		$0.00	0.50	$0.00
Stator and Rotor Removal And Replacement Procedure		$0.00	4.00	$0.00
120 VAC Receptacles Removal And Replacement Procedure		$0.00	0.75	$0.00
GFCI Receptacles Removal And Replacement Procedure		$0.00	0.75	$0.00
On / Idler Control / Stop Switch Removal And Replacement Proce		$0.00	0.25	$0.00
Retest After Repair		$0.00	0.50	$0.00
		$0.00	0.00	$0.00
		$0.00	0.00	$0.00
		$0.00	0.00	$0.00

Enter Hourly Shop Rate Here

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NOTE: Enter a 1 in the item column to select the procedure that is required.
Be sure to select ENTER after your last entry.