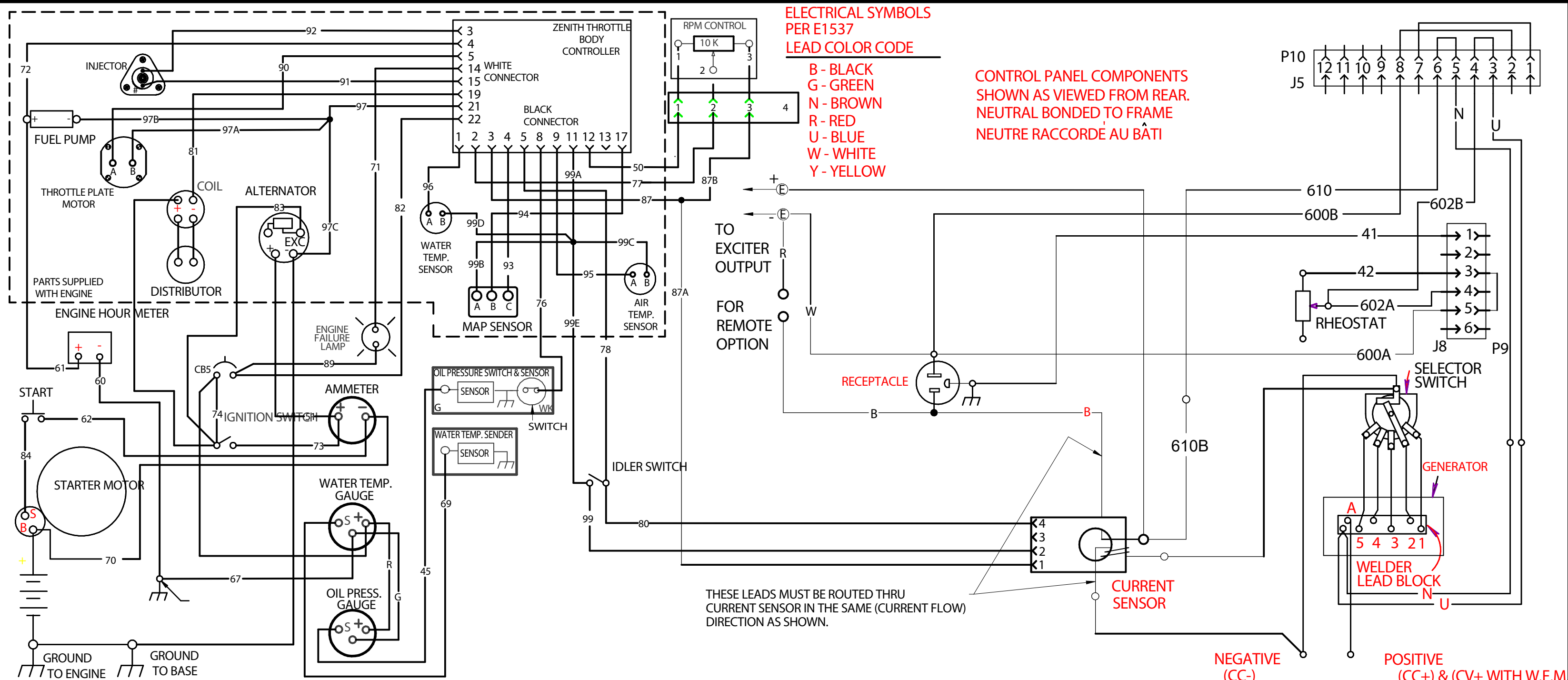
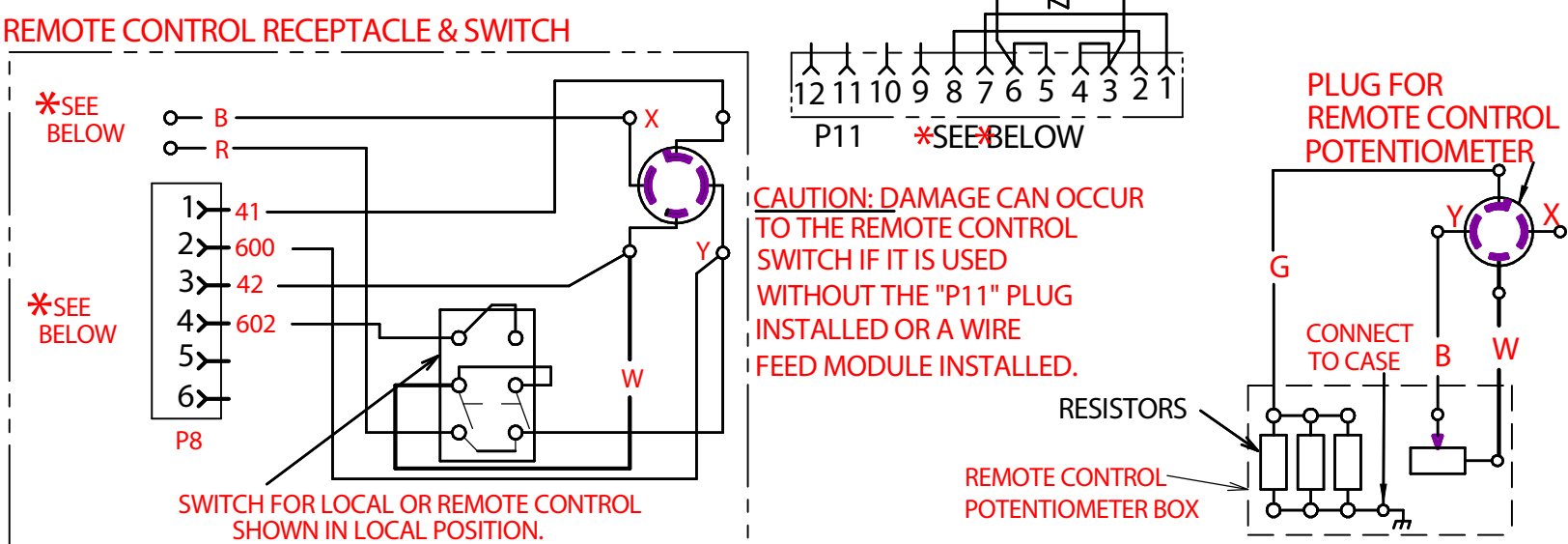


PIPELINER WIRING DIAGRAM L11402 REV: A



K924-4 REMOTE CONTROL (OPTIONAL)



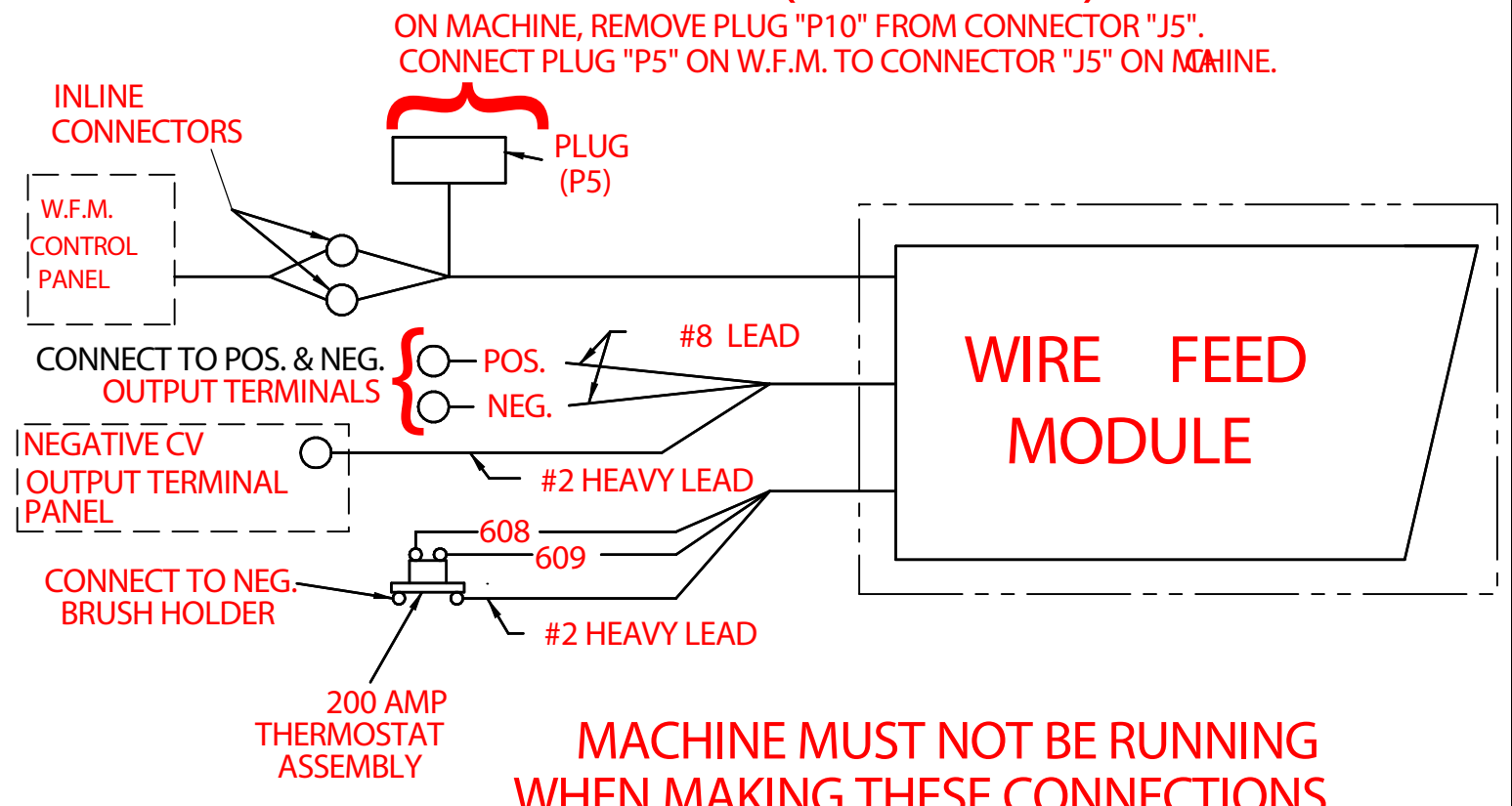
* WITH MACHINE NOT RUNNING, REMOVE PLUG "P9" ON MACHINE FROM CONNECTOR "J8". THEN CONNECT PLUG "P8" ON REMOTE CONTROL TO CONNECTOR "J8" ON MACHINE.

* IF WIRE FEED MODULE IS INSTALLED, WITH THE MACHINE OFF, DISPOSE OF THE UNCONNECTED PLUG "P10" (IF ONE IS ON THE MACHINE) AND THE NEW PLUG "P11" NEARBY, LEAVING IT UNCONNECTED.

IF NO WIRE FEED MODULE IS INSTALLED, WITH THE MACHINE OFF, DISCONNECT PLUG "P10" ON THE MACHINE FROM CONNECTOR "J5". CONNECT PLUG "P11" FROM THE REMOTE CONTROL KIT TO CONNECTOR "J5" ON THE MACHINE.

CAUTION: DAMAGE CAN OCCUR TO THE REMOTE CONTROL SWITCH IF IT IS USED WITHOUT THE "P11" PLUG INSTALLED OR A WIRE FEED MODULE INSTALLED. ON PIPELINER 200G MACHINES, CONNECT RED AND BLACK LEADS ON REMOTE TO RED AND BLACK LEADS ON MACHINE.

WIRE FEED MODULE (OPTIONAL)



CLEVELAND, OHIO U.S.A.