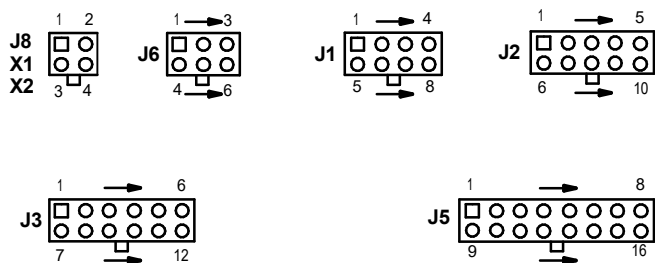


POWER MIG 260 WIRING DIAGRAM L12506-4 REV: A

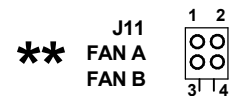
CAVITY NUMBERING SEQUENCE (COMPONENT SIDE OF P.C. BOARD)



GENERAL INFORMATION ELECTRICAL SYMBOLS PER E1537

COLOR CODE:
 B - BLACK
 W - WHITE
 R - RED
 U - BLUE
 Y - YELLOW
 G - GREEN
 BR - BROWN

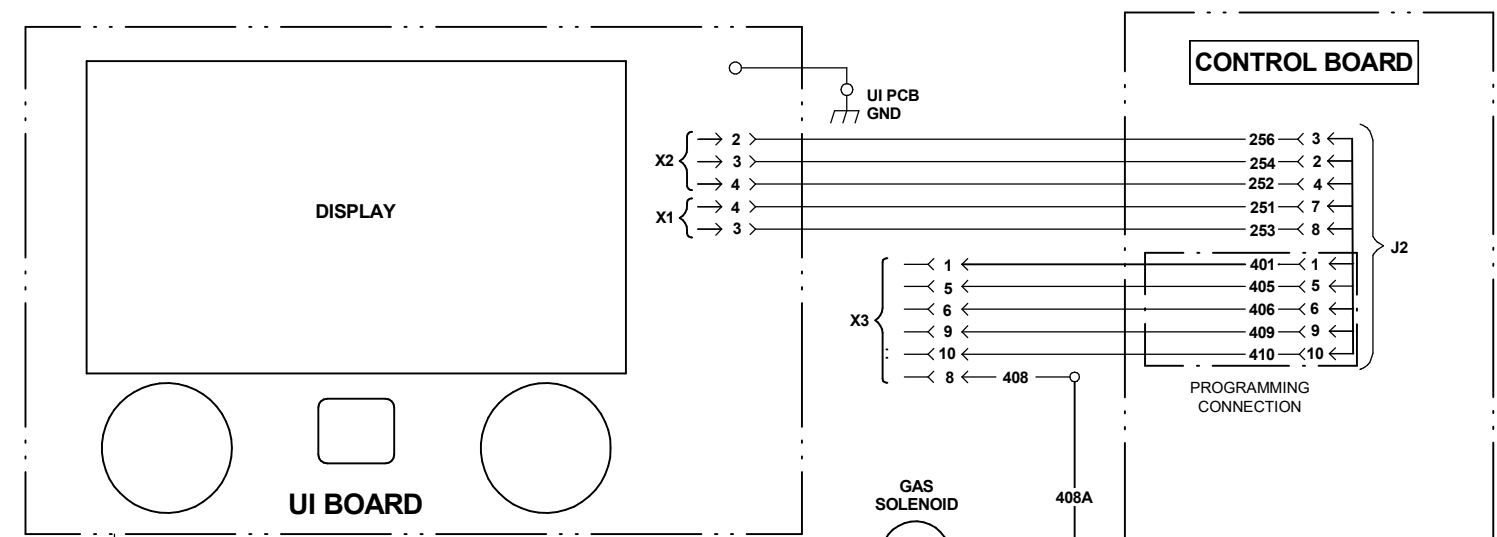
CAVITY NUMBERING SEQUENCE (NON-LEAD SIDE OF CONNECTOR)



NOTES:

N.A. WELDING CABLE MUST BE OF PROPER CAPACITY FOR THE CURRENT AND DUTY CYCLE OF IMMEDIATE AND FUTURE APPLICATIONS.

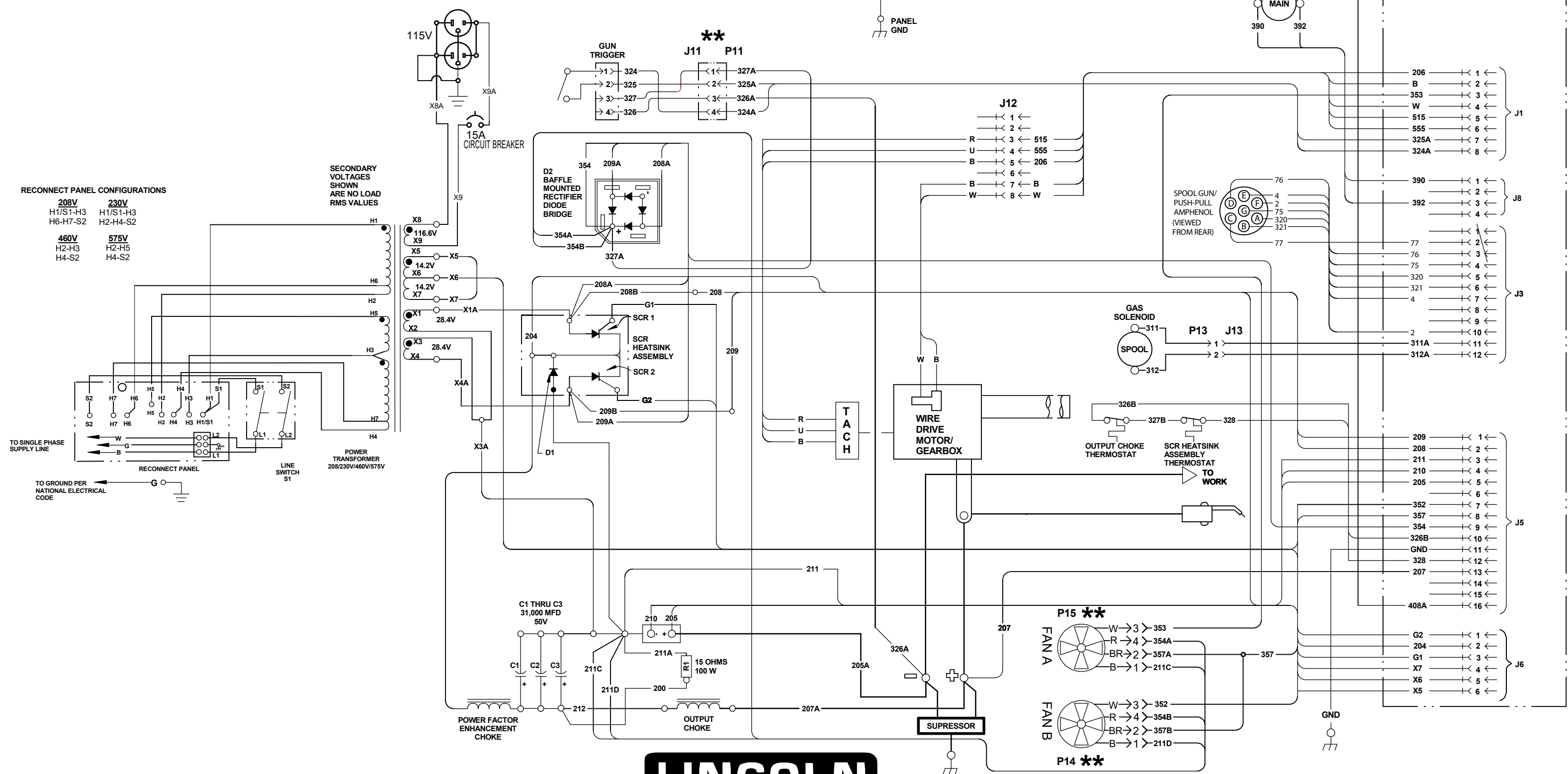
N.B. THIS DIAGRAM SHOWS THE "ELECTRODE" POLARITY "POSITIVE". TO CHANGE POLARITY, TURN THE UNIT OFF AND REVERSE LEAD CONNECTIONS AT CABLE CONDUCTOR STRAP AND WORK STUD.



RECONNECT PANEL CONFIGURATIONS

208V H1/S1-H3 H6-H7-S2	230V H1/S1-H3 H2-H4-S2
460V H2-H3 H4-S2	575V H2-H5 H4-S2

SECONDARY VOLTAGES SHOWN ARE NO LOAD RMS VALUES



CLEVELAND, OHIO U.S.A.