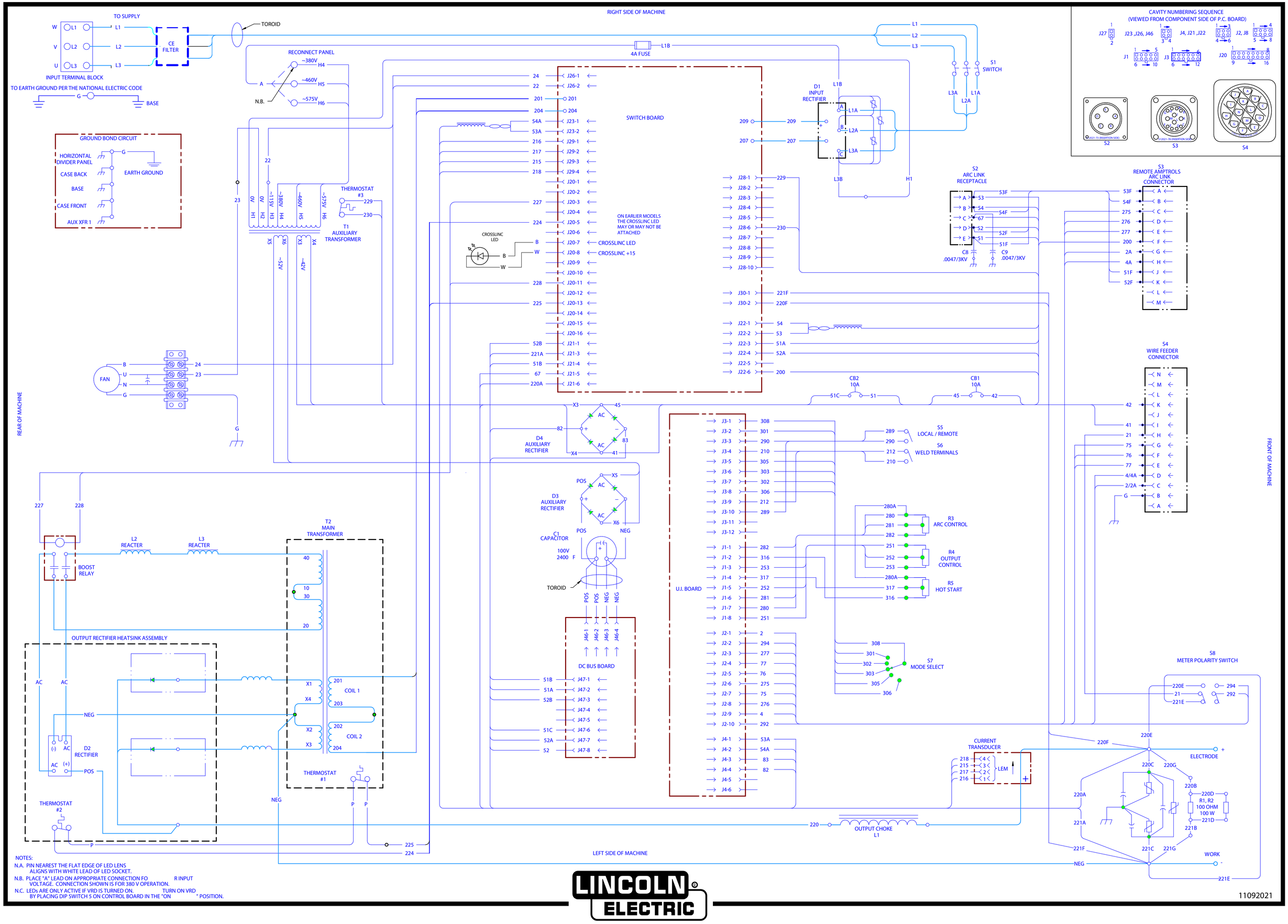
FLEXTEC 500X WIRING DIAGRAM G9590-1 REV: A



NOTES:

N.A. PIN NEAREST THE FLAT EDGE OF LED LENS ALIGNS WITH WHITE LEAD OF LED SOCKET.

N.B. PLACE "A" LEAD ON APPROPRIATE CONNECTION FO R INPUT VOLTAGE. CONNECTION SHOWN IS FOR 380 V OPERATION.

N.C. LEDs ARE ONLY ACTIVE IF VRD IS TURNED ON. TURN ON VRD BY PLACING DIP SWITCH 5 ON CONTROL BOARD IN THE "ON " POSITION.

LINCOLN ELECTRIC

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