

The Lincoln Electric Company Declaration of Performance



DoP-No. 97906

1. Unique identification code of the product-type:

AS P-308L

EN ISO 3581-A

E 19 9 L R 1 2

2. Intended uses:

Filler materials and fluxes to be used for fusion welding of metallic structures or composite metal and concrete structures in construction works.

3. Manufacturer: **Lincoln Electric Europe BV**

Collse Heide 12, 5674 VN Nuenen, The Netherlands

4. System of AVCP: System 2+

5. Harmonized standard: **EN 13479:2017**. Notified body: **TÜV Rheinland**. Certificate No.: **0035-CPR-C420**

Weld Metal Composition *	E 19 9 L R 1 2
C	0.04
Co	0.5
Cr	18.0 - 21.0
Cu	0.75
Mn	2.0
Mo	0.75
Ni	9.0 - 11.0
Other total	0.50
P	0.030
S	0.025
S+P	0.050
Si	1.2

* Single values are maximum values

The performance of the product identified above is in conformity with the set of declared performance/s.
This declaration of performance is issued, in accordance with the Regulation (EU) No 305/2011, under the sole responsibility of the manufacturer identified

Signed for, and on behalf of the manufacturer by:

Ludovic Leau, Quality Assurance Department

14-May-2024

Date

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