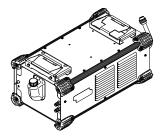


LINCOLN AUTHORIZED REPAIR TIMES



Cool Arc 55 & 55S				
Procedure	Item	Shop Rate	Authorized Repair Time per Hour	Total
Uncase / Case				
Set-up and Diagnose				
Final Test				
Fan				
Heat Exchanger				
Motor & Pump Asbly				
Feedhead PCBD (55S only)				

Enter Hourly Shop Rate Here