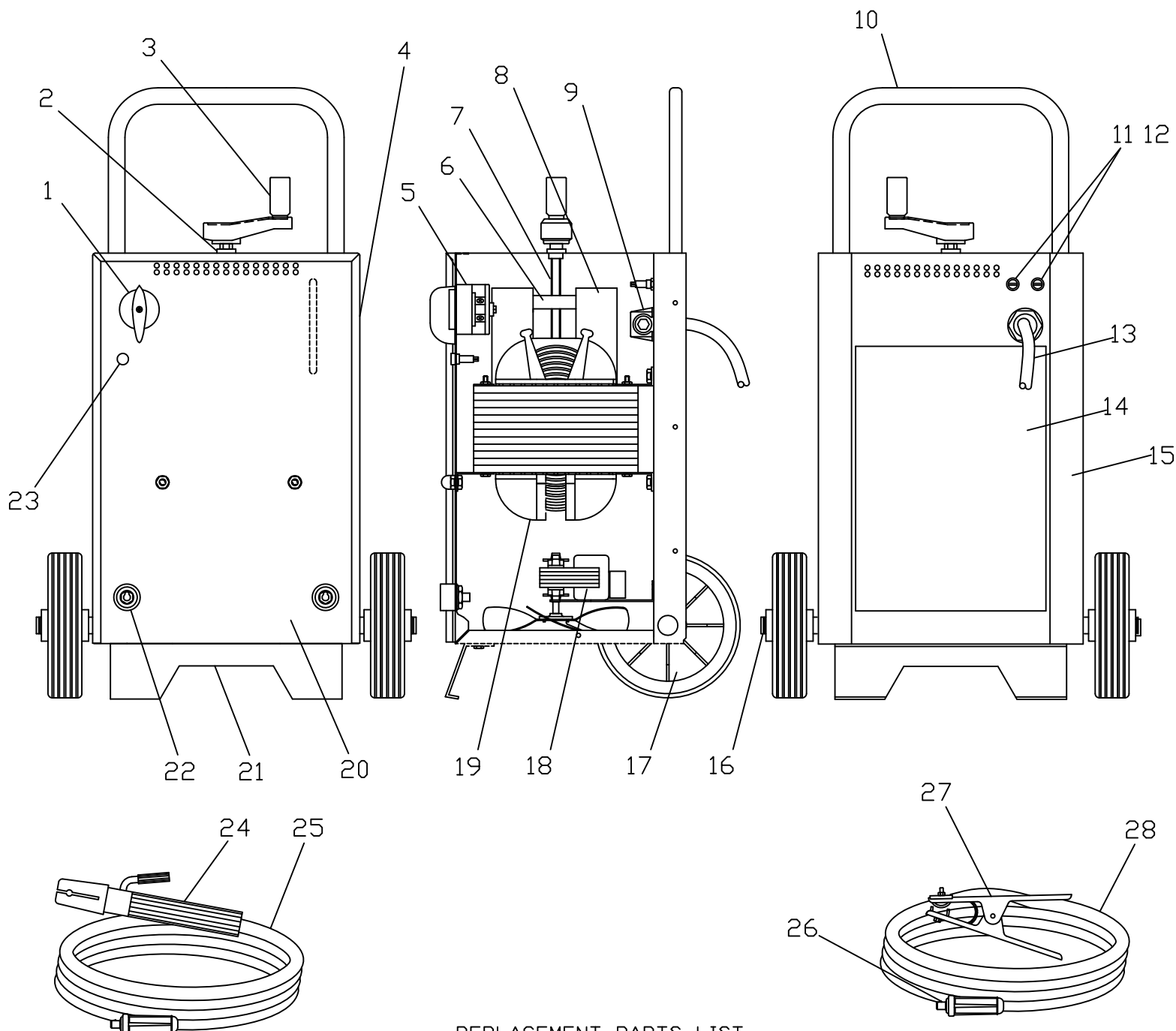


110-131, 84240, M10153, 20673, 84242



REPLACEMENT PARTS LIST
235 AMP AC ARC WELDER
MODEL 84240 (110-131)

110-131, 84240, M10153

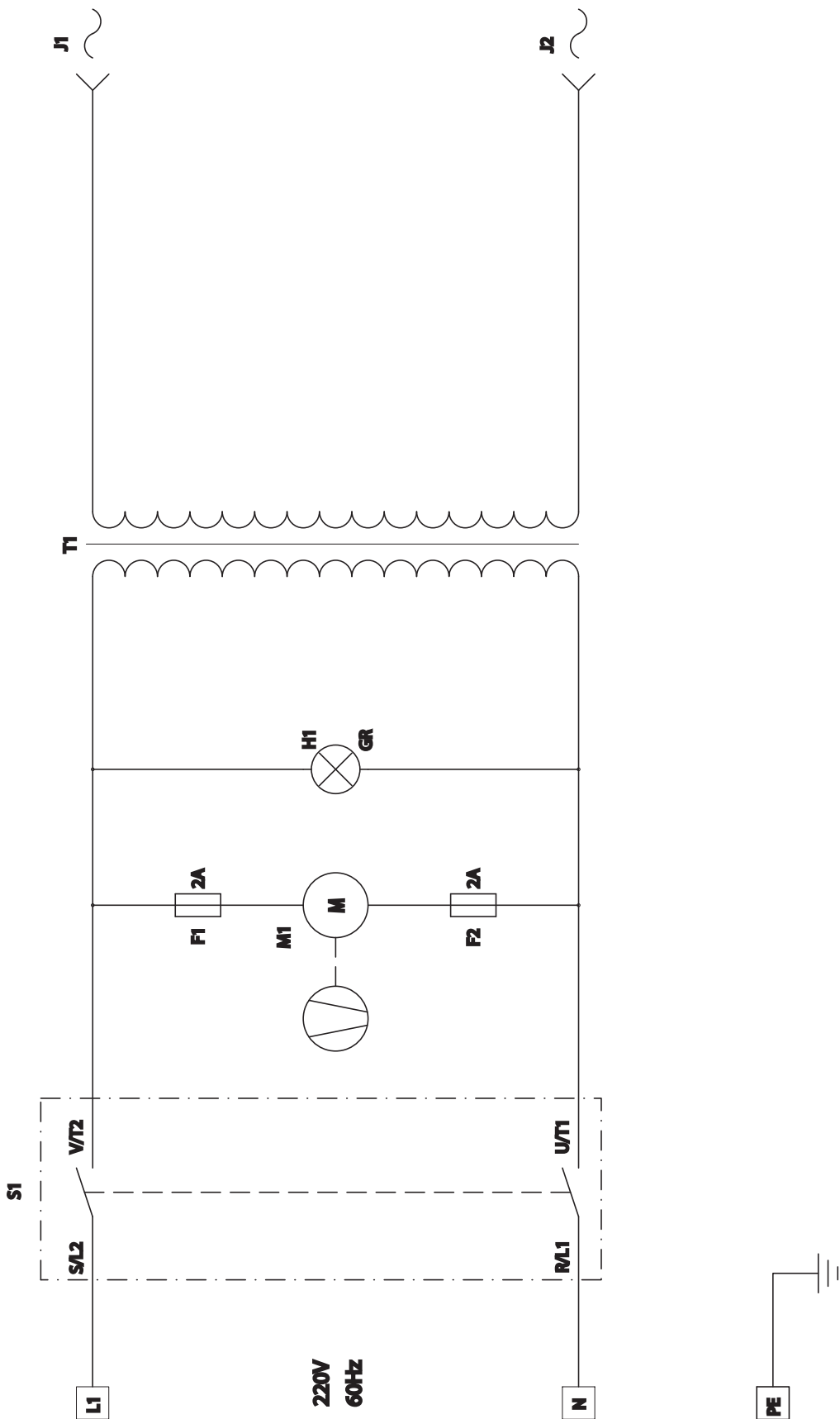
Item	Stock #	Customer #	Description
1	246-505-666	21690371	Selector Knob
2	541-275-666	04600160	Grommet
3	312-504-666	21800049	Hand Crank
4	411-103-026	05000009	Cover
5	246-506-666	22205078	Power Switch
6	541-276-666	33815005	Shunt Yoke
7	311-127-666	33810032	Shunt Adjustment Screw
8	880-472-666	41415901	Shunt
9	239-297-666	21605011	Cable Clamp
10	412-745-666	33725084	Handle
11	246-504-666	22220016	Fuse Holder
12	245-166-666	22220004	Fuse
13	248-377-666	20220113	Power Cord
14	411-099-016	33720094	Rear Access Panel
15	411-100-016	33715104	Rear Panel
16	413-109-666	55200016	Axle
17	413-110-666	21625009	Wheel
	M21460-12	21055004	Wheel Retaining Ring
18	216-105-666	22800028	Fan Motor & Blade
19	880-476-888	04600162	Transformer
20	411-102-116	05000001	Front Panel - 84240
21	412-746-666	33740219	Foot
22	239-294-666	22100002	Input Jack, Female, 25mm
23	245-167-666	22610006	Power indicator - Green
24	239-296-666	22110010	Electrode Holder
25	238-700-666	43205014	Electrode Cable
26	434-003-666	22100001, 239-295-666	Input Jack, Male, 25mm
27	239-292-666	22110025	Ground Clamp
28	238-701-666	43210131	Ground Cable
29	M21460-10	44900304	Unit parts bag (not shown)
Part Number	Model	Input Power	Rated Output
			Current / Duty Cycle
110-131-000	84240	230/1/60	200A / 20%, 150A / 50%

5/23/2007

Input Current at Rated Output	Welding Output	Assembled Dimensions	Net Weight
		(H X W X D)	
48.5	40-235A	32" X 18" X 16"	99 lbs.

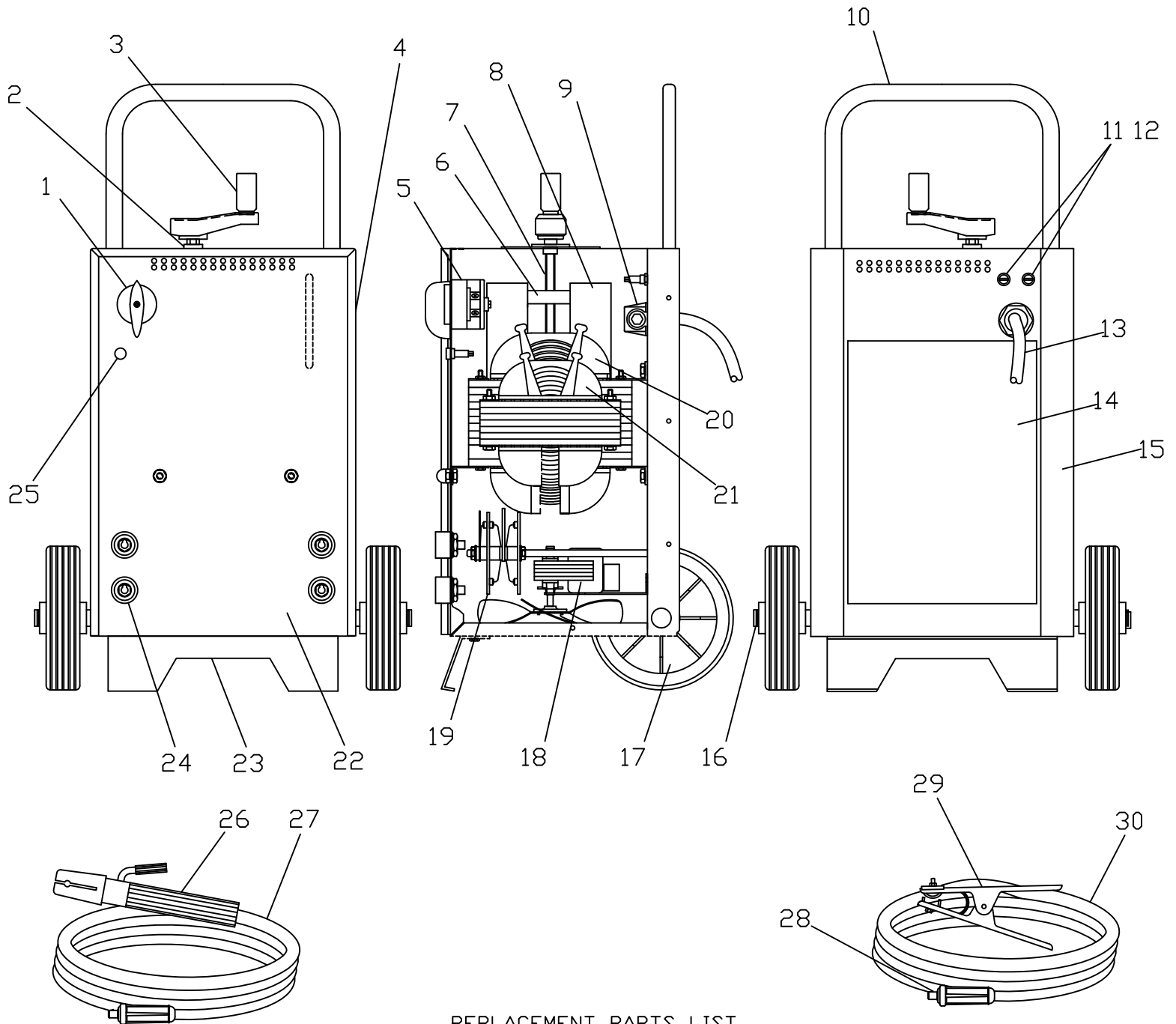
SCHEMATICS

235 Amp AC Arc Welder



110-131, 84240, M10153, 20673, 84242

84241, 20674



REPLACEMENT PARTS LIST
235 AMP AC/DC ARC WELDER
MODEL 84241 (110-132)