



LINCOLN AUTHORIZED REPAIR TIMES



Tomahawk 1000				
Procedure	Item	Shop Rate	Authorized Repair Time per Hour	Total
Uncase / Case				
Set-up and Diagnose				
Final Test				
Control Board				
Line Switch				
Inverter PC Board				
Torch Shroud				
Internal Air Filter				
Pressure Switch				
Gas Solenoid				
Pressure Gauge				
Work Connector				
Input Cord				
Fan				
Torch				
DC Buss Capacitor				
Output PCB				
Rectifier PCB				
Buck Boost PCB				
Input PCB				
Power Input Bridge				
Output Choke				
Buck Boost Choke				
Output Transformer				

Enter Hourly
Shop Rate Here



**NOTE: Enter a 1 in the item column to select the procedure that is required.
Be sure to select ENTER after your last entry.**