

**IMPORTANT PRODUCT RECALL NOTICE**

Dear Harris Products Group Customers,

We want to notify you of a potential manufacturing defect in certain VH31 torch handles that could change the fuel gas flow, and result in operational issues or unanticipated flame characteristics.

Harris is initiating a recall of specific VH31 torch handles manufactured during a defined date range (indicated on the torch handle as: QH, QJ, QK, QL, QM, and RA). We are asking all customers to review their inventory to determine if they have VH31 torch handles subject to this recall. The part numbers containing potentially affected VH31 torch handles are:

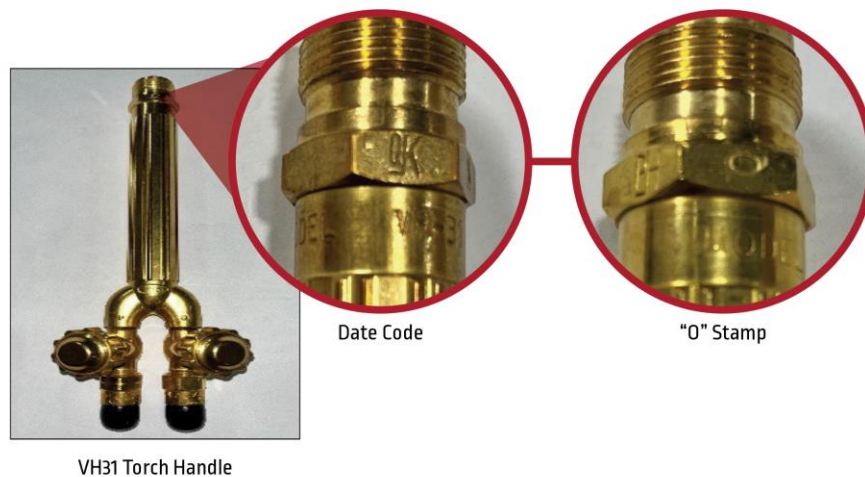
Part No.	Description
1400422	WELD-HDL,VH31Z003
1400425	WELD-HDL,VH31Z005
4400373	KIT,VHD VH3125GX-510 DLX IRONWORKER
4400374	KIT,VXT VH31450-510 DLX IRONWORKER
4400376	KIT,VHD VH3125GX-300 DLX IRONWORKER
4400377	KIT,VXT VH31450-300 DLX IRONWORKER

You may have received one or more of these part numbers, which would contain a VH31 torch handle, either individually or as part of a kit of Harris Products Group products. Please follow the steps below to determine if your VH31 torch handle is subject to this Recall.

Step 1: Locate the VH31 Torch Handle. See Image 1.

Step 2: Look for the following date code on the torch handle: **QH, QJ, QK, QL, QM, and RA**. See Image 2. If your torch has a different date code, it is **not** subject to the recall. If your torch has one of these date codes, proceed to Step 3.

STEP 3: Rotate the handle to determine if the torch handle also has a verification stamp "O." See Image 3. If your torch handle has an "O" stamp, your torch handle is **not** subject to this recall.





August 14, 2023

If your VH31 torch handle is subject to this recall (i.e., it has an affected date code and does not have an "O" stamp), please **immediately stop using your torch**. As product quality is of the utmost importance to Harris Products Group, we are initiating a replacement program for these torch handles, at no cost to our customers.

TO BEGIN THE RETURN AND REPLACEMENT PROCESS:

1. Take your VH31 Torch Handle (handle only, see Image 1) back to your purchase location and reference: **VH31 Torch Handle Recall**. Your seller/store will coordinate the return of the torch handle to Harris and ordering a replacement torch handle for you.
2. If you do not know who you purchased your VH31 Torch Handle from, contact Harris Customer Service at: (800) 733-4043 or [HPGCustServ@lincolnelectric.com](mailto:HPGCustServ@lincolnelectric.com)

If you have any questions, please do not hesitate to contact us.

Sincerely,

**Karen Taylor**  
Customer Service Manager