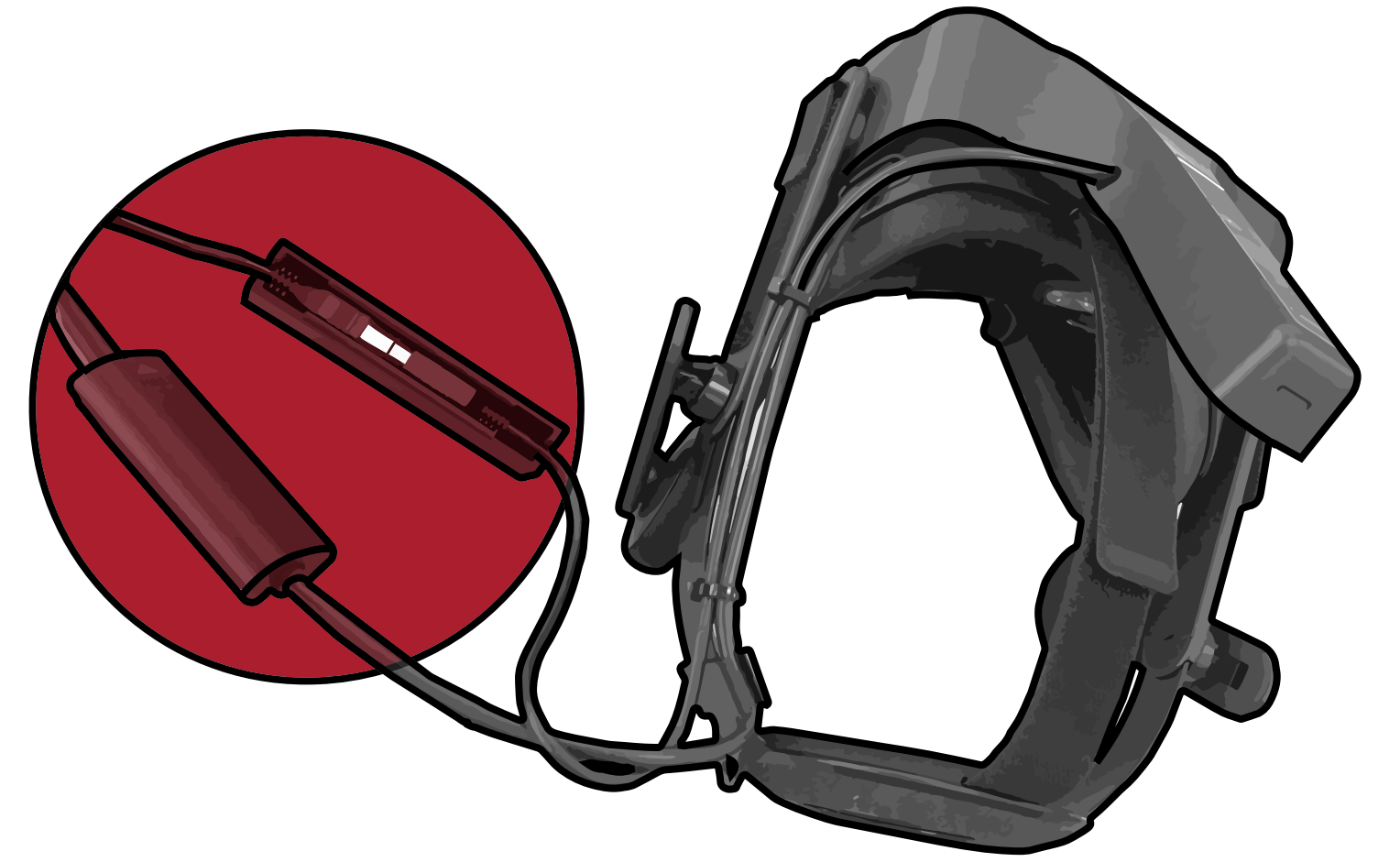
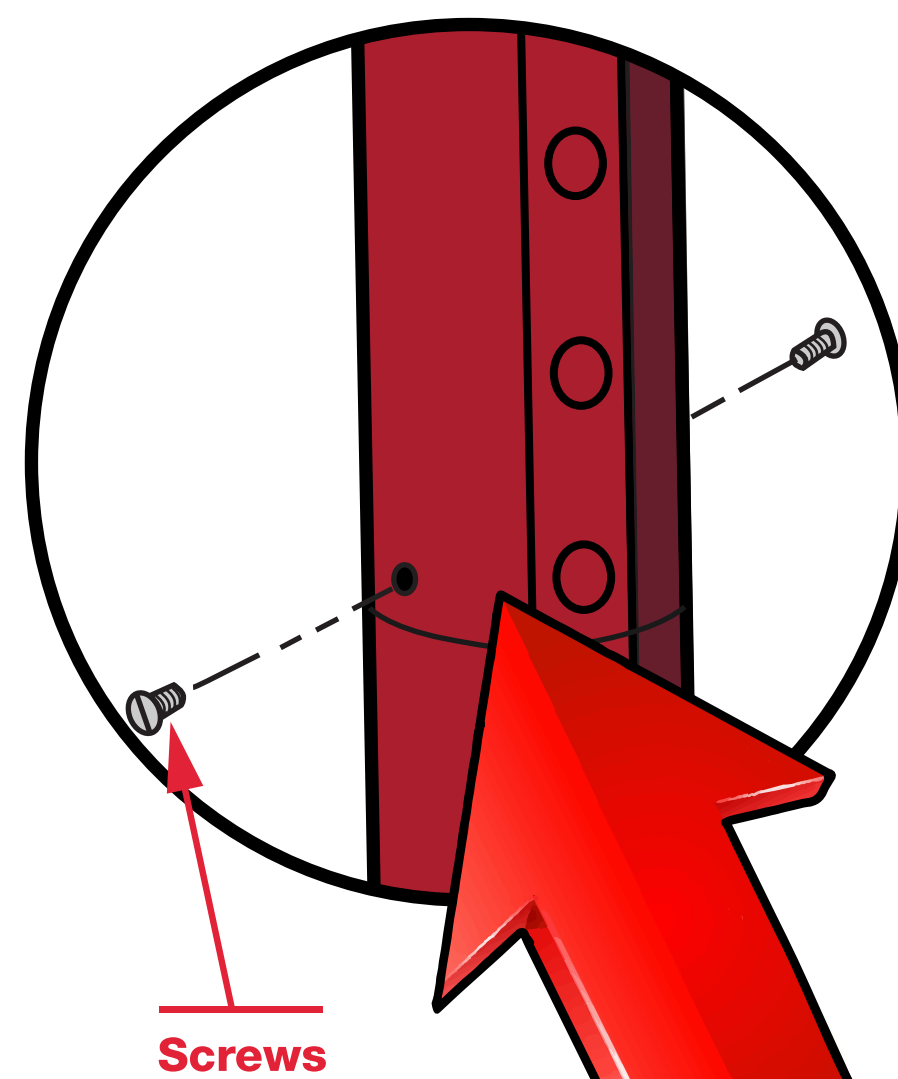
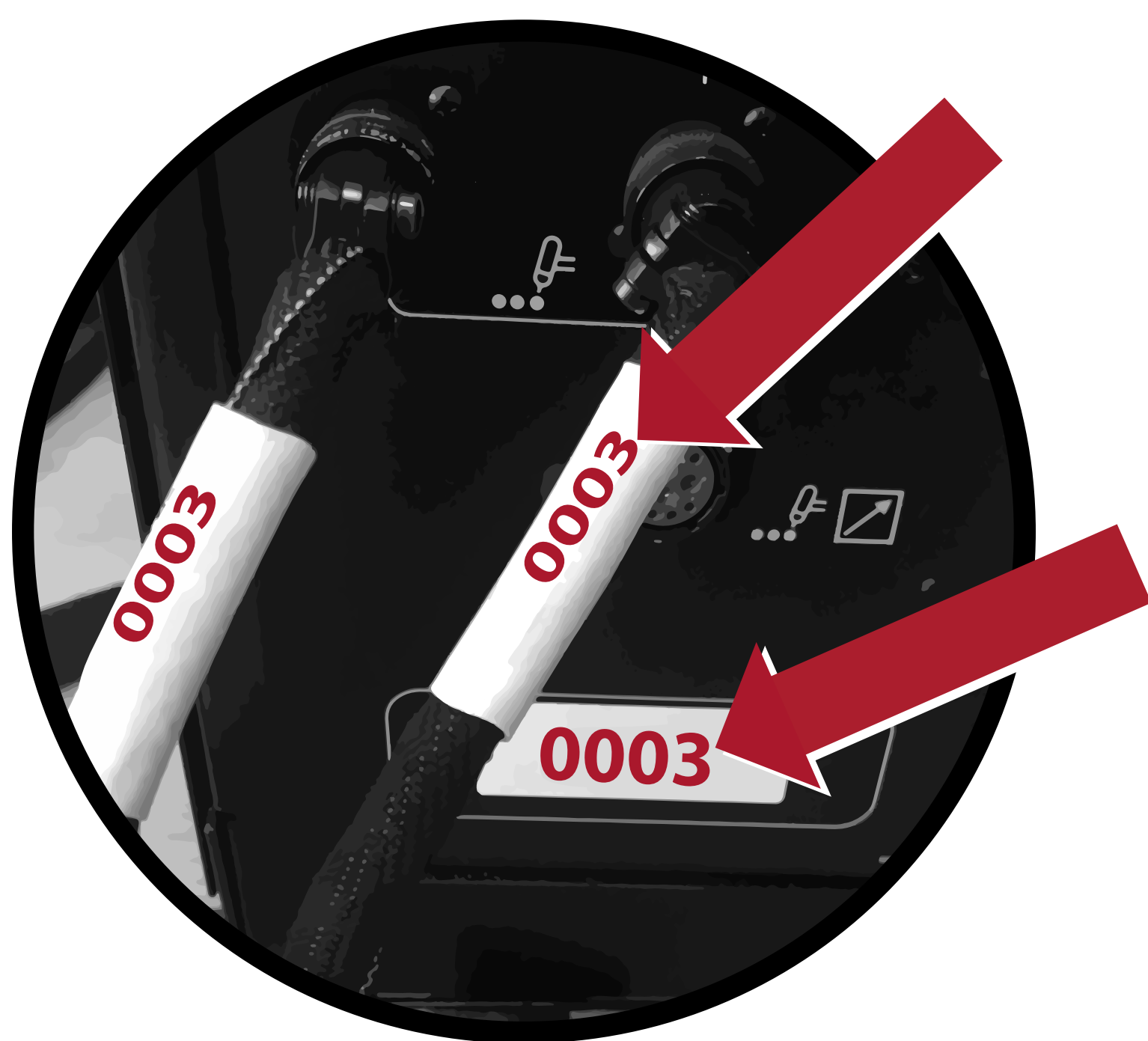


1 ONLY DISCONNECT/RECONNECT DEVICES WHEN MACHINE IS POWERED OFF!

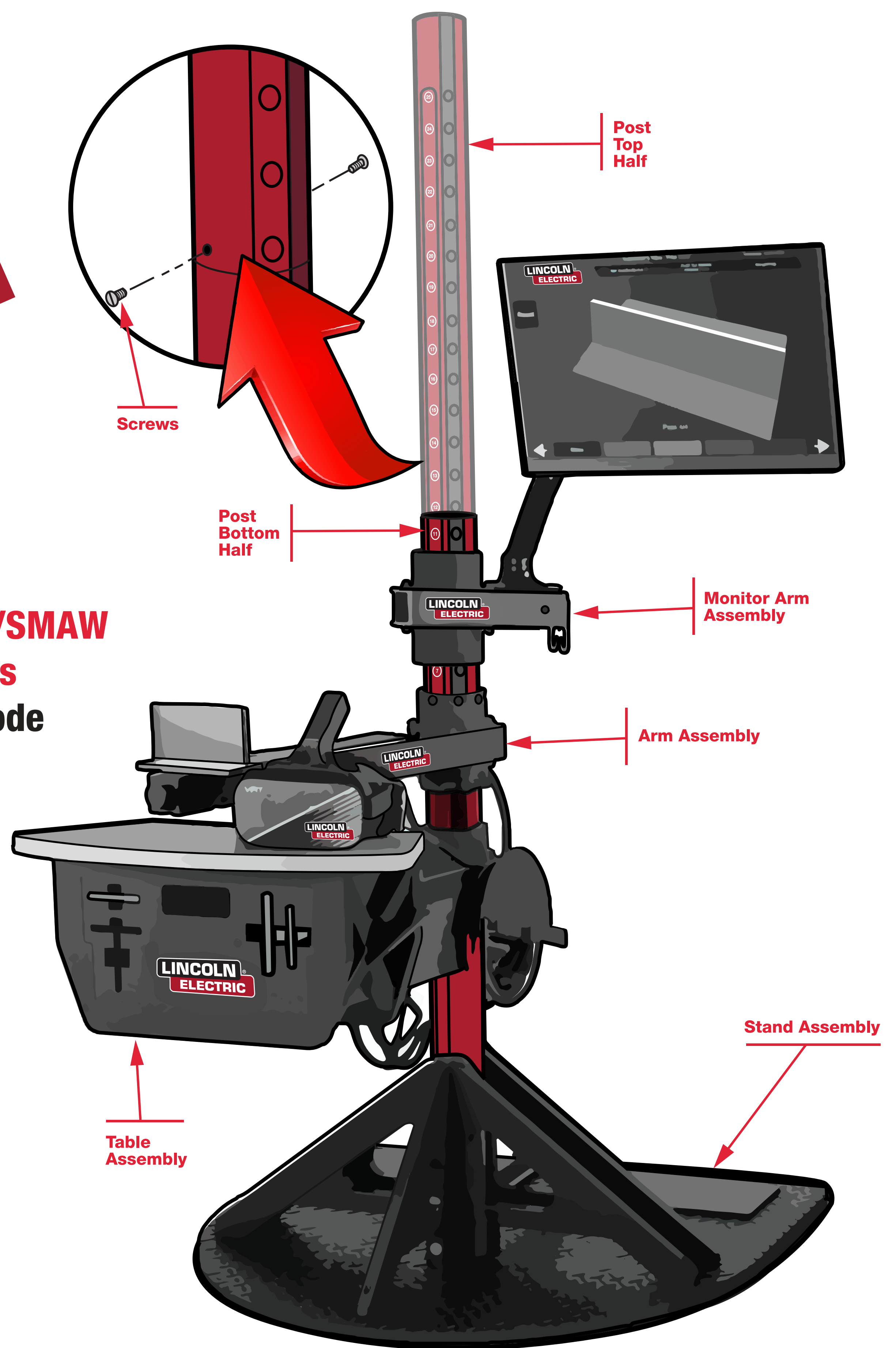
2 Ensure USB clamps on the VR Headset connection are **ALWAYS** used.



3 Devices and machines are matched together for calibration reasons. Match the 4 digit code on the device to the 4 digit code on the machine.



4 Hang the VR headset and GMAW/SMAW devices on the dedicated hangers when not in use. No-head set mode is available on the machines, ask your instructor to assist with set up.



5

Assembly changes to the welding pole:

PLEASE NOTE: DO NOT LIFT ITEMS OVER THE TOP POLE.

Remove pins to lower the table, the arm assembly and computer monitor assembly to the bottom of the lower pole. Remove the screws fastening the top half post to the bottom half. Remove top half post. Reconfigure assemblies as desired. Reassemble top half to bottom post.