

CITOCUT 25i

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Spare Parts

SP50674/REV01
12/22

ASSEMBLY PAGE NAME			Machine Assembly					
CODE NO.:	K NO.:	FIGURE NO.:	A					
50674	W000404424	CITOCUT 25i	1					

*items highlighted in bold are recommended spare parts

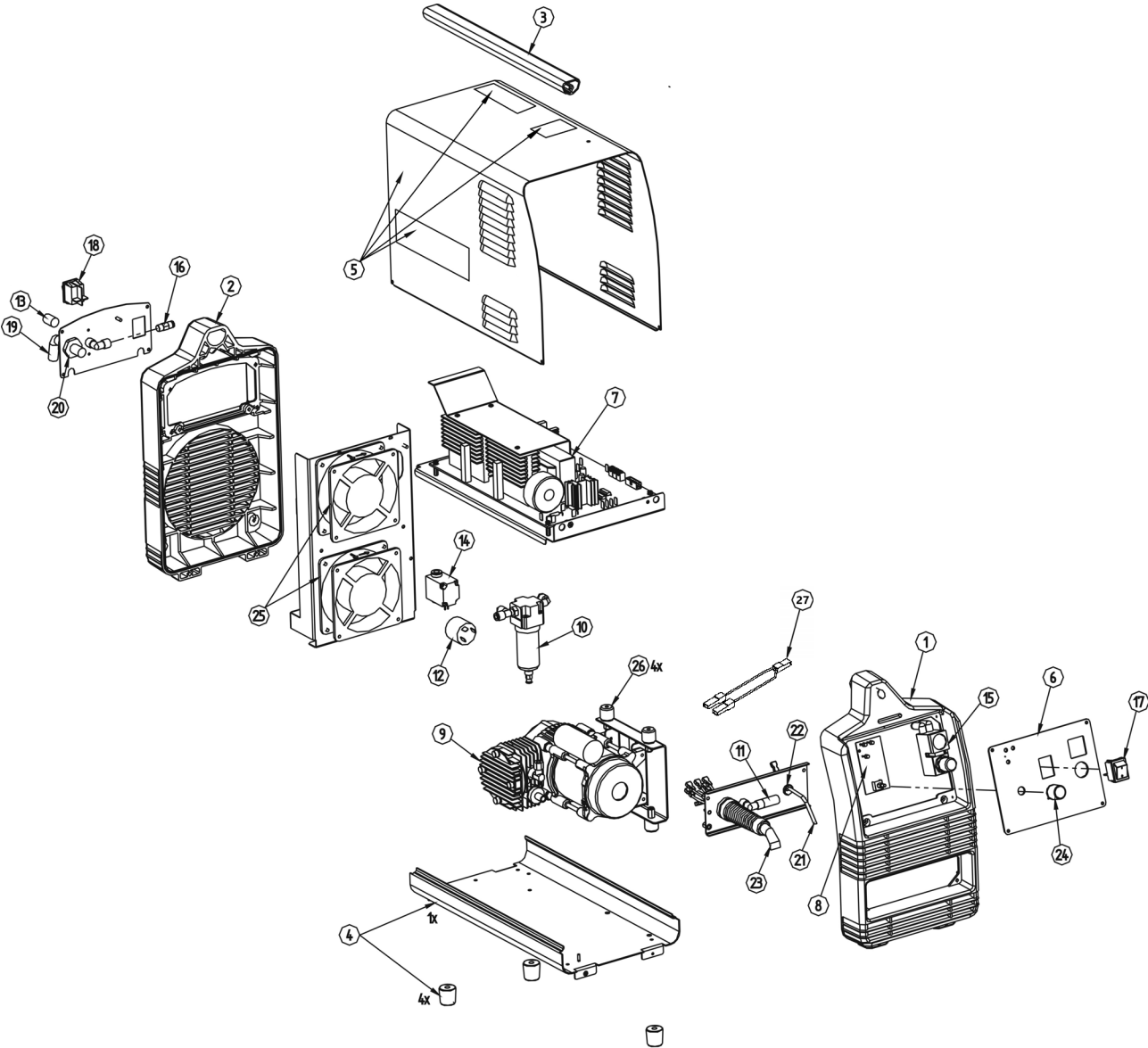


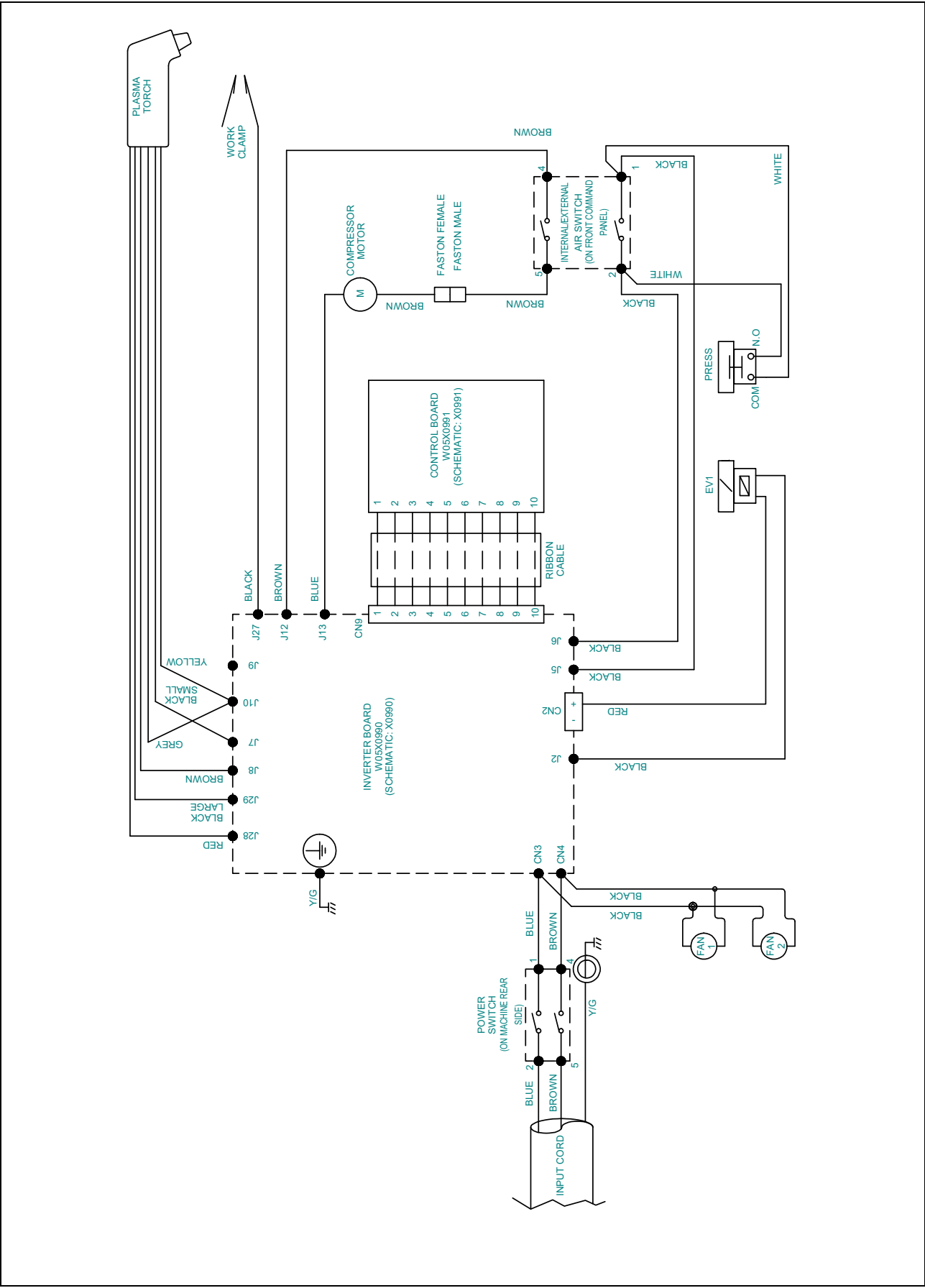
Figure A

Figure A: Machine Assembly

Item	Description	Part Number	QTY	1						
1	FRONT PANEL	W95X0331R	1	X						
2	REAR PANEL	W95X0332R	1	X						
3	HANDLE	W92X0228-2R	1	X						
4	BASE + ANTI-SLIP FOOT	W93X0977R W8400045R	1 4	X X						
5	WRAPAROUND + SIDE NAMEPLATES +STICKER EXP. DRAW. SUPPL +STICKER PLASMA	R-1019-642-1R R-0000-113-1R W07X1041R W07X1398R	1 2 1 1	X X X X						
6	CONTROL PANEL + FRONT NAMEPLATE	W93X0986-2R R-0010-780-2R	1 1	X X						
7	INVERTER P.C. BOARD	W05X0990R	1	X						
8	CONTROL P.C. BOARD	W05X0991R	1	X						
9	COMPRESSOR 50Hz	W88X1010-1R	1	X						
10	AIR FILTER (INTERNAL / EXTERNAL AIR)	W8800200R	1	X						
11	AIR FILTER (INTERNAL COMPRESSOR AIR)	W8800206R	1	X						
12	PRESSURE SWITCH	W8800019R	1	X						
13	AIR INLET PASS-THROUGH	W8800051R	1	X						
14	ELECTROVALVE	W8800202R	1	X						
15	PRESSURE GAUGE WITH PRESSURE REGULATOR	W8800203R	1	X						
16	SINGLE-DIRECTION AIR VALVE	W8800208R	1	X						
17	SWITCH (AIR SELECTION)	W7516224R	1	X						
18	SWITCH (POWER)	W7516224R	1	X						
19	INPUT CORD EUROPE	W78X0930R	1	X						
	INPUT CORD AUSTRALIA	W78X0812R	1	•						
20	CABLE CLAMP (INPUT CORD)	W8400006R	1	X						
21	WORKPIECE CABLE	GRD-060A-06-3MR	1	X						
22	CABLE CLAMP (WORKPIECE CABLE)	W8400005R	1	X						
23	PLASMA TORCH	→ see LC25 page	1	X						
24	KNOB +CAP	1158-910-048R 90015827R	1 1	X X						
25	FAN	W7200004R	2	X						
26	VIBRATIONS MOUNT	W8400046R	4	X						
27	HARNESS	R-5041-679-1R	1	X						

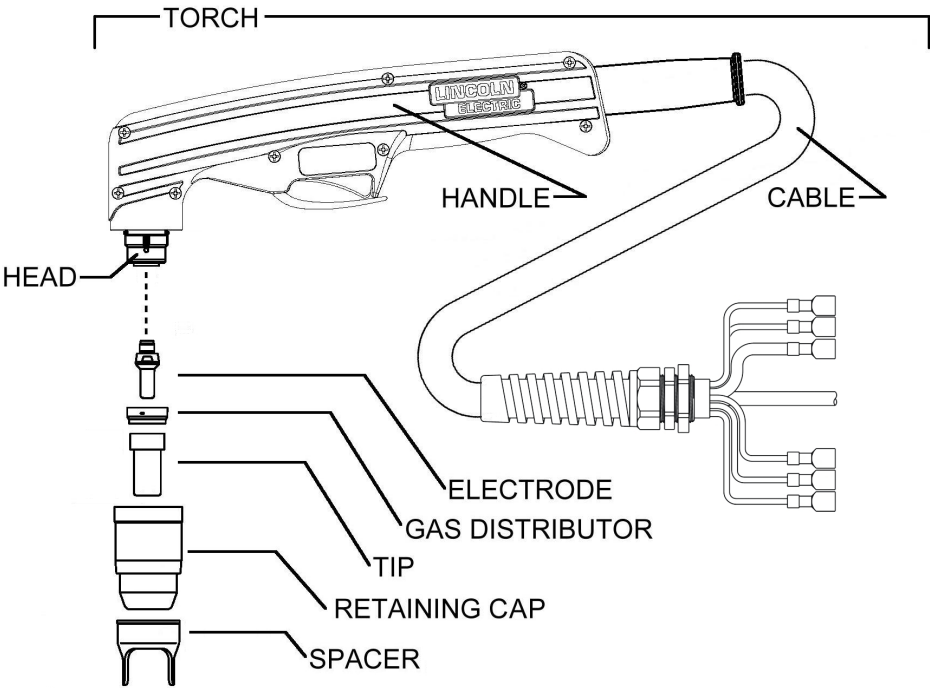
Electrical Schematic

CODE 50674



LC25

Torch (Hand 3m); (1pc)	PTH-C25A-SL-3MR
Handle; (1pc)	W0300601R
Head; (1pc)	W0300615R
Cable (3m);(1pc)	W0300616R



	Electrode (blister 5pcs)	Gas Distr. (blister 3pcs)	Tip (blister 5pcs)	Retaining Cap (blister 1pc)	Spacer (blister 1pcs)
Cutting process					
25A	W03X0893-75A	W03X0893-5R	W03X0893-76A	W03X0893-77A	W03X0893-78R

LC Circle Kit (optional)



W0300699A LC Circle Kit (optional)

Torch Dimensions

