

Tabel taxa elemente de aliere:

Taxa se aplica consumabilelor pentru sudarea otelurilor inoxidabile, aliajelor de nichel si consumabilelor pentru sudarea fontei

Alloys Category	Alloy	Application	Media di A.S.NOV. 2024 €/kg
3 Stainless Steel	312	MIG/TIG/SAW	2.95
	312	SMAW	2.07
	318	MIG/TIG/SAW	4.13
	318	SMAW	2.89
	430	MIG/TIG/SAW	0.86
	630	SMAW	1.16
	16 8 2	FCAW	2.68
	16 8 2	MIG/TIG/SAW	3.15
	16 8 2	SMAW	2.21
	2205/2209	FCAW	3.59
	2205/2209	MIG/TIG/SAW	4.23
	2205/2209	SMAW	2.96
	25/35; 21/32; 22/10 types	MIG/TIG/SAW	6.47
	25/35; 21/32; 22/10 types	SMAW	3.34
	2594/2507/Zeron 100X	MIG/TIG/SAW	4.71
	2594/2507/Zeron 100X	SMAW	3.30
	307/18 8 Mn	FCAW	1.86
	307/18 8 Mn	MIG/TIG/SAW	2.18
	307/18 8 Mn	SMAW	1.53
	308/308L/308LCF/308H	FCAW	2.22
	308/308L/308LCF/308H	MIG/TIG/SAW	2.61
	308/308L/308LCF/308H	SMAW	1.83
	308Mo/308LMo	FCAW	4.04
	308Mo/308LMo	SMAW	3.33
	309/309L/309H	FCAW	2.79
	309/309L/309H	MIG/TIG/SAW	3.28
	309/309L/309H	SMAW	2.29
	309LMo	FCAW	4.04
	309LMo	MIG/TIG/SAW	4.76
	309LMo	SMAW	3.33
	309Nb	SMAW	2.11
	310/310Mo/310H	MIG/TIG/SAW	4.59
	310/310Mo/310H	SMAW	3.21
	316/316L/316LCF/316H	FCAW	3.61
	316/316L/316LCF/316H	MIG/TIG/SAW	4.25
	316/316L/316LCF/316H	SMAW	2.98
	317L and Full austenitic	FCAW	4.16
	317L and Full austenitic	MIG/TIG/SAW	4.90
	317L and Full austenitic	SMAW	3.43
	347/347H	FCAW	2.17
	347/347H	MIG/TIG/SAW	2.56
	347/347H	SMAW	1.79
	35 45 types	MIG/TIG/SAW	8.94
	385/904 and full austenitic	MIG/TIG/SAW	7.32
	385/904 and full austenitic	SMAW	5.12
	410/410NiMo	MIG/TIG/SAW	1.07
	410/410NiMo	SMAW	0.75
E383	SMAW	4.28	
(blank)	MIG/TIG/SAW	4.25	
5 NICKEL	CAST Ni	MIG/TIG/SAW	10.27
	CAST Ni	SMAW	10.27
	CAST NiFe and NiCu	MIG/TIG/SAW	8.32
	CAST NiFe and NiCu	SMAW	5.83
	NiCr	MIG/TIG/SAW	12.09
	NiCrFe	MIG/TIG/SAW	10.62
	NiCrFe	SMAW	7.43
	NiCrMo and NiCrCoMo	FCAW	13.31
	NiCrMo and NiCrCoMo	MIG/TIG/SAW	15.66
	NiCrMo and NiCrCoMo	SMAW	10.96
6 Copper	CuNi	MIG/TIG/SAW	2.92
6 NICKEL/CAST	CAST NiFe and NiCu	SMAW	5.83
Grand Total			3.80

Legenda:	FCAW	Sarme tubulare
	MIG/TIG/SAW	Sarme pline MIG/TIG/Substrat de flux
	SMAW	Electrozi inveliti