

The Lincoln Electric Company Declaration of Performance



DoP-No. 97901

1. Unique identification code of the product-type:

AS B-248 H4R

EN ISO 2560-A

E 42 4 B 4 2 H5

2. Intended uses:

Filler materials and fluxes to be used for fusion welding of metallic structures or composite metal and concrete structures in construction works.

3. Manufacturer: **Lincoln Electric Europe BV**

Collse Heide 12, 5674 VN Nuenen, The Netherlands

4. System of AVCP: System 2+

5. Harmonized standard: **EN 13479:2017**. Notified body: **TÜV Rheinland**. Certificate No.: **0035-CPR-C420**

Weld Metal Composition *	E 42 4 B 4 2 H5
Cr	0.2
Cu	0.3
Mn	2.0
Mo	0.2
Nb	0.05
Ni	0.3
V	0.05

* Single values are maximum values

The performance of the product identified above is in conformity with the set of declared performance/s.
This declaration of performance is issued, in accordance with the Regulation (EU) No 305/2011, under the sole responsibility of the manufacturer identified

Signed for, and on behalf of the manufacturer by:

Ludovic Leau, Quality Assurance Department

14-May-2024

Date

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