



# Protect your breath, boost your safety!

## EuropurePlus Filters – Replacement Recommendations

### Why Regular Filter Replacement Matters



#### Safeguard your lungs:

A saturated filter can no longer block harmful particles.



#### Maintain optimal airflow:

A clogged filter reduces comfort and efficiency.



#### Stay compliant:

Regular replacement helps meet health and safety standards.

### When Should You Replace Your Filter?



#### Visual check:

Replace if the filter appears dirty or discolored.



#### Usage time:

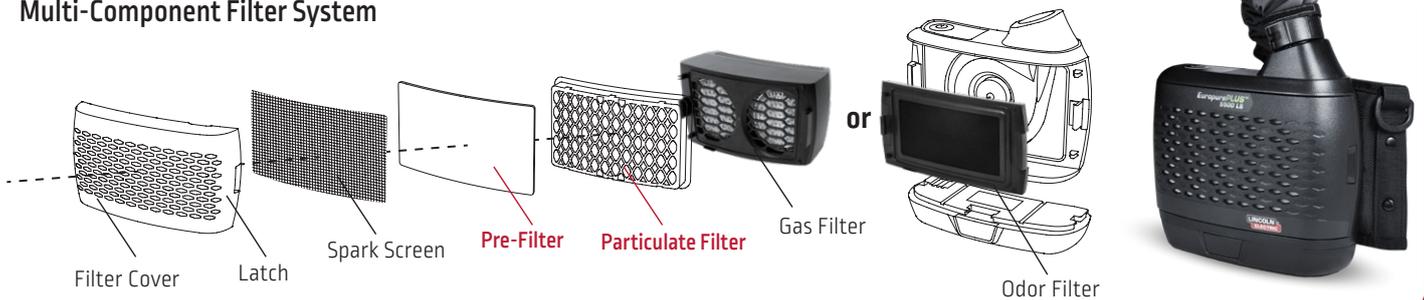
Every 2–4 weeks, depending on welding intensity.



#### Airflow drop:

If you notice reduced airflow or increased breathing resistance.

### Multi-Component Filter System



#### Pre-Filter – Your First Line of Defense

- Replace immediately when dirty or when the alarm sounds.
- If alerts persist, it's time to change the main filter.

(Source: INRS ED 6106)

#### P3 Filter (TH3) – Maximum Protection Guaranteed

- Replace after 10 pre-filters or when the clogging indicator/alarm activates.

(Source: INRS + Lincoln Electric)

#### Extreme Conditions Require Extra Vigilance

- High humidity (>60%) or intense physical effort shortens filter lifespan – replace more frequently.

(Source: INRS/CARSAT – PRÉMÉDIA)