

Inert Gas Guard Regulators (IGG)

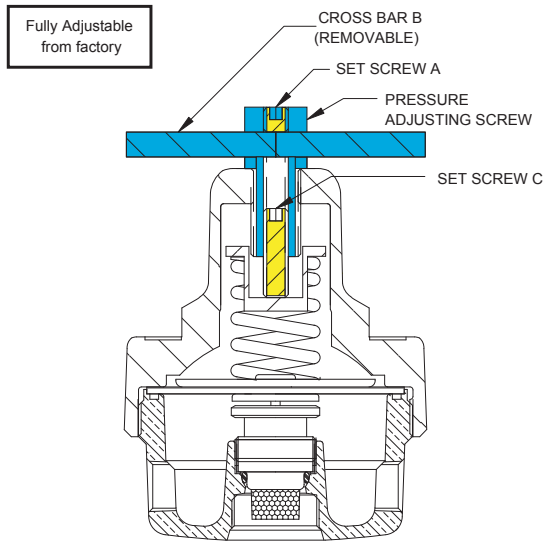
4 Operation Modes Available.



A LINCOLN ELECTRIC COMPANY

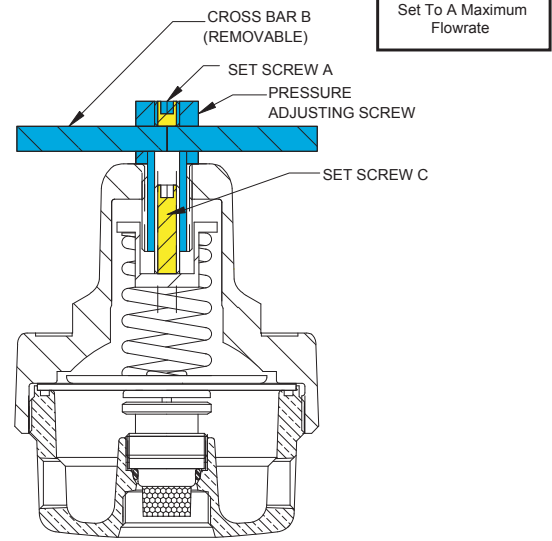
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 2345 Murphy Blvd., Gainesville GA. 30504
 Phone: 1.800.241.0804 FAX: 770.535.0544
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1. Fully Adjustable (as shipped)



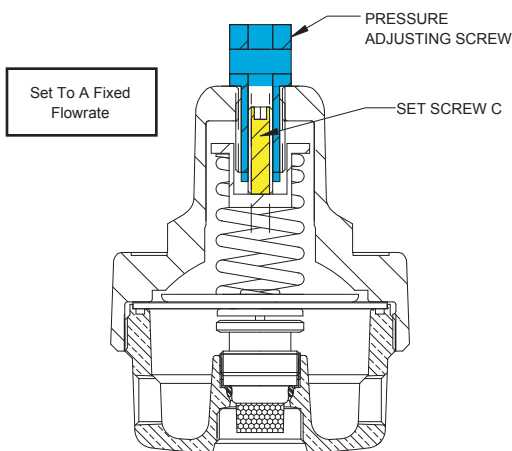
As shipped from factory, the unit is fully adjustable from zero to the maximum flow rate.

2. Fixed Maximum



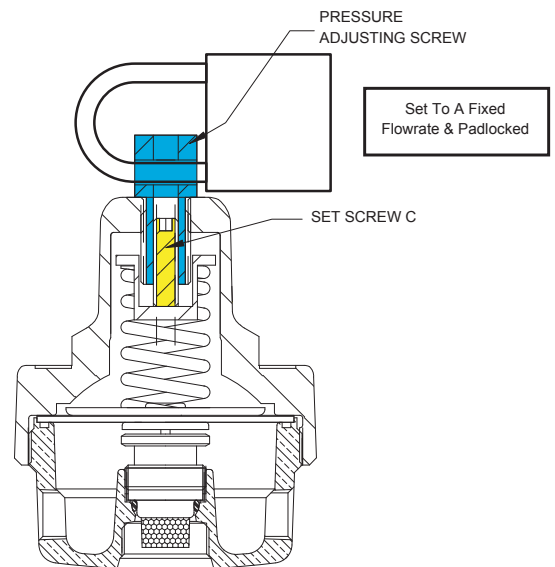
1. Tighten adjusting screw against bonnet.
2. Remove set screw A and cross bar B.
3. With gas flowing, adjust set screw C to the desired maximum flow. Flow rate is adjustable from zero to fixed maximum.
4. Replace cross bar B and set screw C.

3. Fixed



1. Tighten adjusting screw against bonnet.
2. Remove set screw A and cross bar B.
3. With gas flowing, adjust set screw C to the desired flow. Flow rate is not fully adjustable by the operator once preset. Flow rate, however, can be reduced or turned off completely for service or safety.

4. Fixed Locked



1. Tighten adjusting screw against bonnet.
2. Remove set screw A and cross bar B.
3. With gas flowing, adjust set screw C to the desired flow rate. Flow rate is not fully adjustable by the operator once pre-set. Flow rate, however, can be reduced or turned off completely for service or safety.
4. Install customer supplied padlock.