PRO-PAK® FHS-S2S

ARC WELDING



DUAL STATION

Provides the ability to configure a variety of positioning equipment to heighten productivity.

- Two Headstock/Tailstock Positioners, Two Headstock Positioners, or Static Table
- · Dual station design reduces tool changeover time

KEY FEATURES

- · Easy integration with major robot manufacturers
- · Solid panel safety enclosure allows for more efficient fume extraction
- · Modular platform base minimizes installation time
- Weld ground isolation reduces risk of electrical damage to the positioner or robot controller
- Robotic positioners are designed for maximum static and dynamic stiffness, reducing air-cut speeds
- · Engineered for high duty use cycles

Industries »

Automotive Transportation

Benefits »

More Consistent Weld Quality Simplified Cable Management Weld Controller Integration Multiple Robot Options PLC/HMI Package Ease of Installation Seamless Re-Deployment Compact Footprint ANSI/RIA Safety Compliant

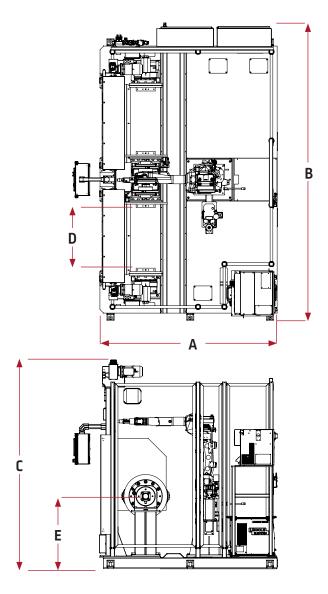


STANDARD CELL INCLUDES

- Two Headstock/Tailstock Positioners, Two Headstock Positioners, or Static Table
- · Modular Platform Base
- · Solid Panel Safety Enclosure
- · Manual Operator Station
- · Single Robot Configuration
- · FANUC® Robotic Arm with Controller
- · Arc Welding Dressout Kit
- · AutoDrive® 4R100 Wire Drive
- · Power Wave® R450 Power Source
- · Magnum® PRO Robotic 550 Weld Gun
- · Power Ream® II Torch Maintenance Station
- · High Voltage Power Distribution Panel
- · External Axes
- · Safety Light Curtains and Gate Switches
- · Safety Roll-up Door
- System / Tooling Pneumatic Distribution Station
- · Allen Bradley HMI / PLC Package
- · Weld Wire Pay off Package
- · Weld Shielding Gas Delivery Package
- · Weld Wire Sensor
- · Gas Flow Sensor

OPTIONS AVAILABLE

- · 120 VAC Operator Convenience Package
- · Fume Extraction Hood
- · PRISM® Fume Extraction System



DIMENSIONS

					E		Tool Weight/Payload Per Zone	
A (Depth In. (m)	B (Width) In. (m)	C (Height) In. (m)	D (Tool Length) In. (m)	Footprint in. (m)	(Axes for Part Rotation) in. (m)	Number of Work Zones	Headstock/Tailstock lbs (kg)	Static Table lbs (kg)
98.34 (2.5)	131.5 (3.4 m)	115.17 (2.93)	39.37 (1 m)	131.5 (3.4) D, 98.34 (2.5) W, 115.17 (2.93) H	40.25 (1.02)	2	2,425 (1,100)	2,425 (1,100)

CUSTOMER ASSISTANCE POLICY

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THE ONLY SINGLE-SOURCE AUTOMATION PROVIDER

Lincoln Electric Automation™ has built a solutions portfolio to include all of the competencies to support your need to improve productivity, quality and safety. Lincoln Electric Automation can modify or completely customize the creation of your weld cell to meet those precise needs.

With a global network of facilities and people, you'll get quick response and personalized attention. Contact us for more information on the types of solutions available to help you produce faster, more repeatable, higher quality results.