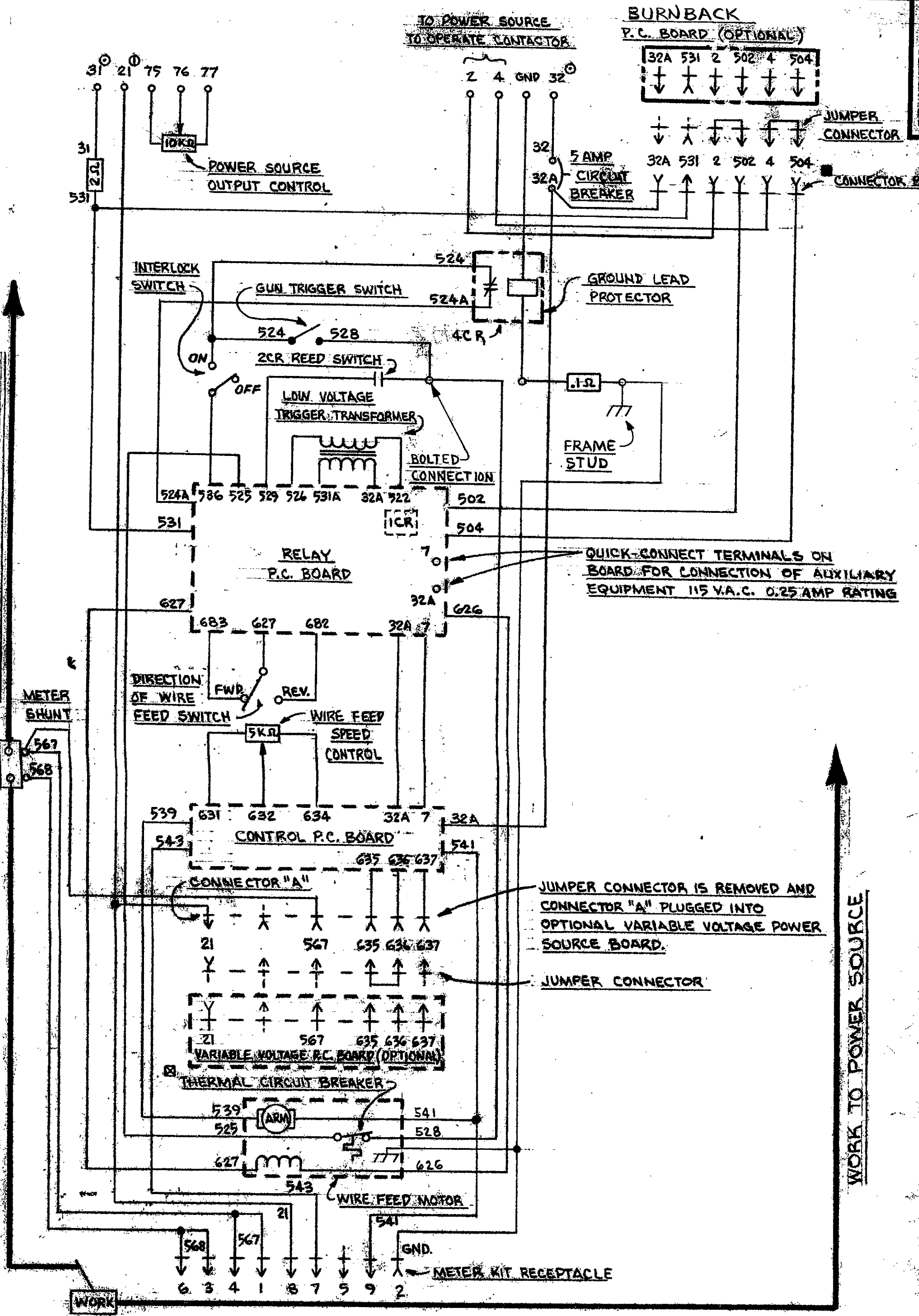


ELECTRODE TO POWER SOURCE

WORK TO POWER SOURCE



UNLESS OTHERWISE SPECIFIED TOLERANCE:
 ON HOLE SIZES PER E-2096
 ON 2 PLACE DECIMALS IS ± .02
 ON 3 PLACE DECIMALS IS ± .002
 ON ALL ANGLES IS ± .5° OF A DEGREE
 MATERIAL TOLERANCE (M) TO AGREE
 WITH PUBLISHED STANDARDS.

CR. OR. SH. NO.	11
DATE	4-77
SCALE	5-24-81 E

THE LINCOLN ELECTRIC CO. EQUIP. TYPE
 CLEVELAND, OHIO U.S.A.
 DATE 4-23-76 CRK

LN-8N & -8S
 CONNECTION SCHEMATIC
 SUPP. NO. M-13073
 SHT. NO. M-13357

- 115 V.A.C. (21 AND 32)
- TO POWER SOURCE WORK TERMINAL
- JUMPER CONNECTOR IS REMOVED AND CONNECTOR "B" IS PLUGGED INTO OPTIONAL BURNBACK P.C. BOARD.
- ⊠ ACTUATED BY MOTOR TEMPERATURE