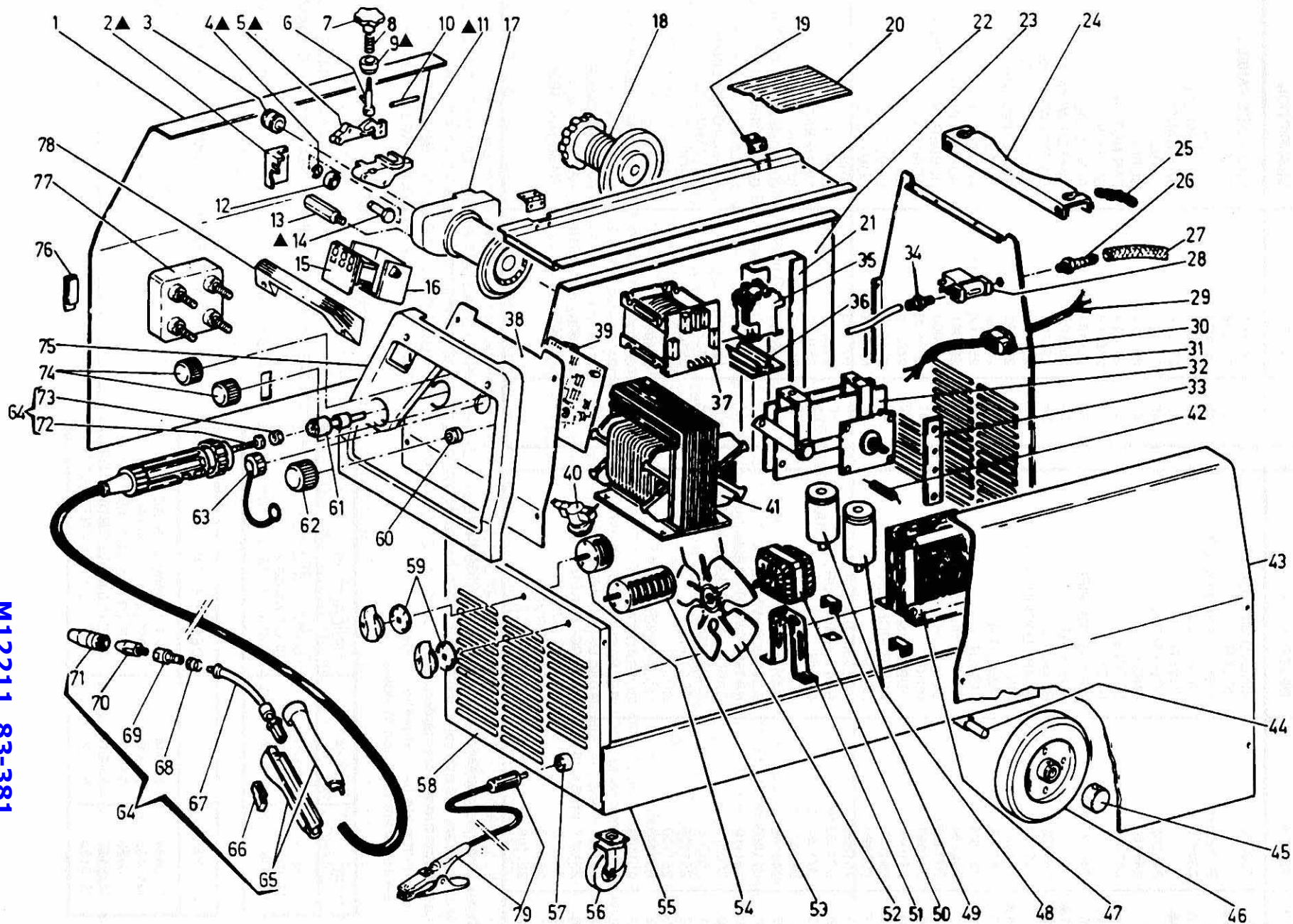


M12211, 83-381



M12211, 83-381

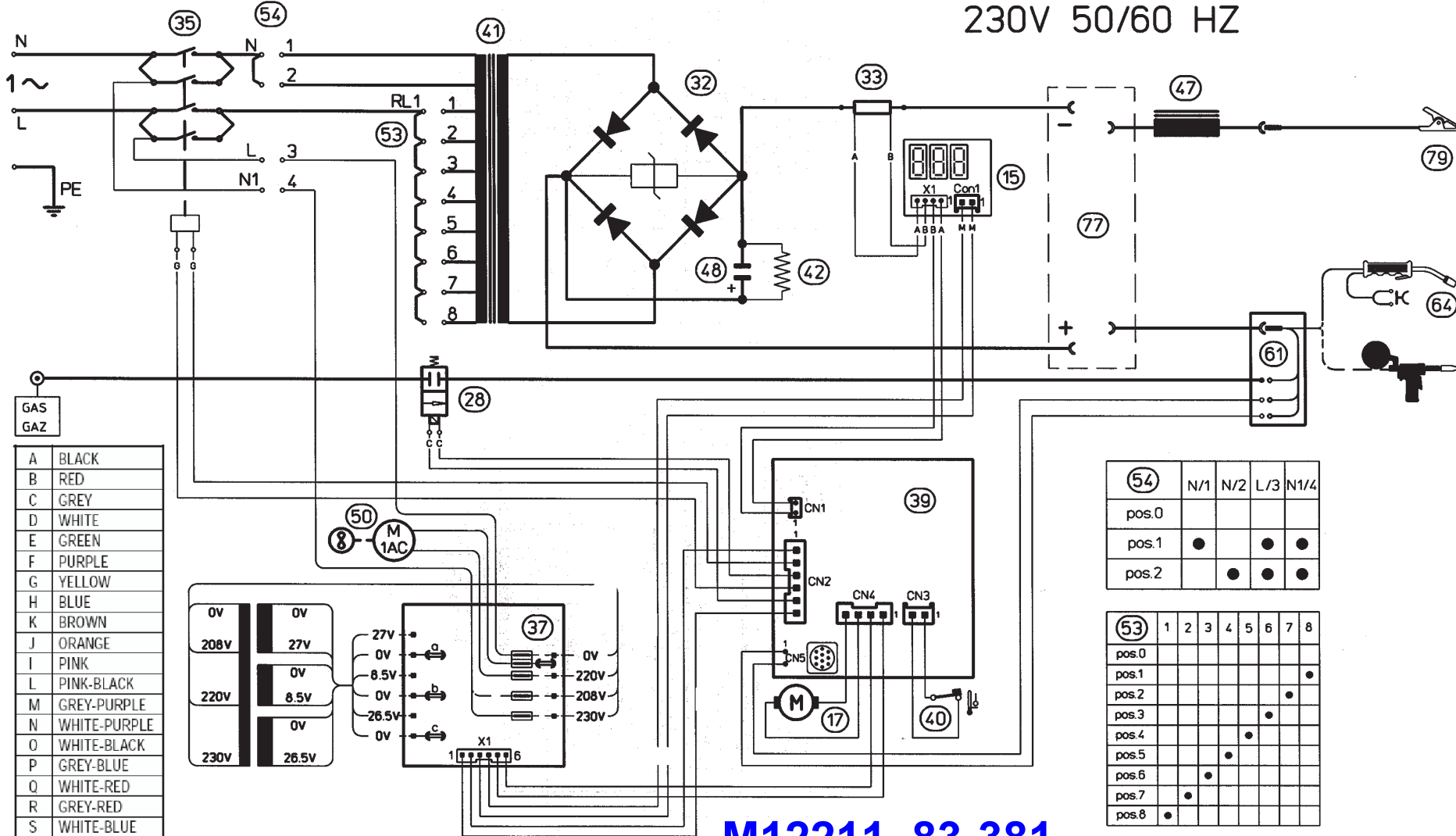
Item	Lincoln Stock #	Customer #	Description
1		250888	Right Side Panel
2			Cover
3		B7091370 (3080241)	Drive Roller
4		250870 (3080453)	Snap Ring
5			Cover
6		246200 (3080000)	Roller Pin
7		246180 (3055077)	Knob
8		246215 (3115060)	Spring
9			Rest
10		246220 (3075192)	Wire Guide
11			Support
12		246232 (3130136)	Bearing
13		246186 (3060367)	Locking Pin
14		251222	Pin
15		251108 (3215089)	Ammeter, 8 Vac
16		251224 (3070094)	Cover
17		246284 (5750682)	Drive Motor
18		B7125370 (3060278)	Wire Spindle
19		251097 (3120058)	Hinge
20		251064 (3070093)	Rubber Mat
21		251123 (5803008)	Support
22		250880	Cover
23		251225	Center Divider
24		B7106370 (5800828)	Tank Bracket
25		B7108370 (3080353)	Chain
26		B7107370 (3160016)	Hose Barb Joint
27		246169 (1020151)	Gas Hose
28		B7105370 (3160181)	Gas Solenoid, 24Vac
29		251110	Power Cord
30		250874	Strain Relief
31		251300 (5802384)	Back Panel
32		251105 (3200311)	Rectifier
33		251109 (3215190)	Shunt
34		B7116370 (3160014)	Hose Connector Joint
35		251104 (3190276)	Contacto
36		B7099370	Relay Bracket
37		251111 (5600629)	Control Transformer
38		251117 / 251118	Control Panel
39	880-592-000 NLA	251113 (5600789), 246278 (5600931)	New PCB (2LEDs), Old PCB
41		251112 (5600714)	Weld Transformer
42		251106 (3205046)	Resistor
43		251114 (5801481)	Left Side Panel

Model	Primary Input	Input Plug	Duty Cycle at Rated Output
M12211, 83-381	230V, 30 amp	50A	30%

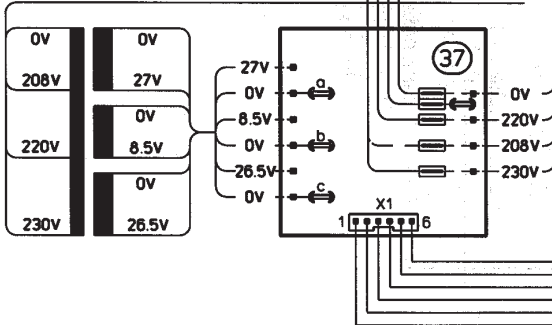
Item	Lincoln Stock #	Customer #	Description
44		251096 (3080076)	Axle
45		251094 (3070162)	Cover
46		251098 (3130089)	Wheel
47		251107 (3205344)	Reactor Coil
48		251101 (3175730)	Capacitor
49		251124 (5803470)	Support
50	216-108-666	246224 (3165203)	Fan Motor
51	412-752-666	246188	Fan Motor Bracket
52		246194 (3065103)	Fan Blade
53		251102 (3190107)	Switch with Knob
54		251103 (3190108)	Switch with Knob
55		251115 (5801732)	Undercarriage
56		251099 (3130098)	Caster
57		246252 (3175354)	Receptacle
58		251119 / 251120	Front Panel
59		251061	Insulator
60		251060	Insulator
61		B7080370	Adapter
62		246219 (3055116)	Knob
63		251093 (3070154)	Cover
64		M15210 (004N0091)	10' Mig Gun
	411-121-666	M15192	Steel Liner
	411-123-666	M15194	Teflon Liner
65		B7121370 (3055607)	Handle Halves
66	S27119	246258 (3190057)	Switch
67		251087 (1494)	Swan Neck
68		251086 (1495)	Spring
69		246355 (1496)	Gas Diffuser
70	KP11-25, KH710	M15464, 83-644	0.025 Contact Tips
	KP11-30, KH711	M15465, 83-645	0.030 Contact Tips
	KP11-35, KH712	M15466, 83-646	0.035 Contact Tips
	KP11-45, KH713	M15189, 83-236	0.045 Contact Tips
71	334-498-400	M15215	Tapered Nozzle
72	411-121-666	M15192	Steel Liner
73		246255	Liner Nut
74		251089 (3055127)	Knob
75		251091 (3070090)	Frame
76	S26400-1	246948	Latch
77		251100 (3170802)	Terminal Board
78		246949 (3055176)	Handle
79	238-699-666	246272	Ground Cable

Rated Output	Voltage Settings	Agency Listing	Max Output
265 Amps	7	CSA	265 amps

230V 50/60 HZ



A	BLACK
B	RED
C	GREY
D	WHITE
E	GREEN
F	PURPLE
G	YELLOW
H	BLUE
K	BROWN
J	ORANGE
I	PINK
L	PINK-BLACK
M	GREY-PURPLE
N	WHITE-PURPLE
O	WHITE-BLACK
P	GREY-BLUE
Q	WHITE-RED
R	GREY-RED
S	WHITE-BLUE
T	BLACK-BLUE
U	YELLOW-GREEN



(54)	N/1	N/2	L/3	N1/4
pos.0				
pos.1	●		●	●
pos.2		●	●	●

(53)	1	2	3	4	5	6	7	8
pos.0								
pos.1								●
pos.2							●	
pos.3						●		
pos.4					●			
pos.5				●				
pos.6			●					
pos.7		●						
pos.8	●							

M12211, 83-381