

OVERCORD R 12

TOP FEATURES

- Easy to use even for fillet weld in vertical down position
- Flat or slightly convex beads.
- Easy slag removal.

CLASSIFICATION

AWS A5.1 E6013
EN ISO 2560-A E 42 0 RC 11

CURRENT TYPE

AC, DC-

WELDING POSITIONS

All positions

APPROVALS

ABS	BV	DNV
+	+	+

CHEMICAL COMPOSITION (WEIGHT %), TYPICAL, ALL WELD METAL

C	Mn	Si	P	S
0.07	0.6	0.4	≤0.03	≤0.03

MECHANICAL PROPERTIES, TYPICAL, ALL WELD METAL

	Condition*	Yield strength (MPa)	Tensile strength (MPa)	Elongation (%)	Impact ISO-V (J) 0°C
AWS A5.1	AW	≥330	≥430	≥17	not specified
EN ISO 2560-A	AW	≥380	470-600	≥20	≥47
Typical values	AW	465	540	25	58

* AW = As welded

OUTPUT RANGE

Diameter x Length (mm)	Current range (A)
2.5 x 350	60-95
3.2 x 350	85-125
4.0 x 350	120-180

PACKAGING AND AVAILABLE SIZES

Diameter x Length (mm)	Packaging	Electrodes/pack	Net weight/pack (kg)	Item number
2.5 x 350	CBOX	260	4.5	W000258223
3.2 x 350	CBOX	160	4.4	W000258224
4.0 x 350	CBOX	105	4.5	W000258226

TEST RESULTS

Test results for mechanical properties, deposit or electrode composition and diffusible hydrogen levels were obtained from a weld produced and tested according to prescribed standards, and should not be assumed to be the expected results in a particular application or weldment. Actual results will vary depending on many factors, including, but not limited to, weld procedure, plate chemistry and temperature, weldment design and fabrication methods. Users are cautioned to confirm by qualification testing, or other appropriate means, the suitability of any welding consumable and procedure before use in the intended application

Safety Data Sheets (SDS) are available here:



Subject to Change – The information is accurate to the best of our knowledge at the time of printing.
Please refer to www.lincolnelectric.eu for any updated information.