

Selecting the best Lincoln Electric

7018 STICK ELECTRODE

Lincoln Electric offers two welding experiences for 7018 electrodes. The decision comes down to YOUR preference. Choose Excalibur® or IronArc™ welding rods.



Industries:



What's most important for YOUR application?

Attributes of 7018 Stick Electrodes	Excalibur®	IronArc™	ESAB® Atom Arc®
Smooth Arc	✓	✓	✓
Low Spatter and Easy Cleanup	✓	✓	✓
All Welding Positions Except Vertical Down	✓	✓	✓
Superior Puddle Control in Pipe Applications		✓	
Highest Resistance to Moisture Pick-Up	✓		
No Intentional Addition of Zinc	✓	✓	
Symbol of Dependability* 	✓	✓	
Highly Flexible Coating	✓		
Clear Arc Starts		✓	✓
Better Metal Penetration	✓	✓	
Flattest Bead Appearance		✓	✓

*The three dots design is a registered trademark of the Lincoln Electric Company.
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