



TECHNICAL INFORMATION SHEET

HARRIS 1630 SAFE-T-SPAT

APPLICATION:

Harris 1630 Safe-T-Spat is a non-solvent aerosol Anti-Spatter and nozzle shield. It does not contain chlorinated solvents and is specifically designed to provide a safe welding environment. As with all anti-spatters an excessive amount may cause porosity. Harris 1630 Safe-T-Spat will freeze below 32 degrees.

FEATURES

No harmful fumes, fluorocarbons, its non-flammable, non-toxic, contains no silicones, or hydrocarbons. Safe-T-Spat is paint compatible, it can be welded through wet, and will not dissolve soap stone markers. Harris 1630 Safe-T-Spat is water based compared to other anti-spatters that are solvent based.

PROCEDURE

Before welding, spray on metal surface also inside and out of MIG nozzle to reduce spatter adhesion and build-up. As with all anti-spatters an excessive amount may cause porosity.

STANDARD SIZES

Safe-T-Spat 1630 sixteen ounce spray cans

SPECIFICATION

Internal Specifications Only

SAFETY INFORMATION:

WARNING: PROTECT yourself and others. Read and understand this information.

FUMES AND GASES can be hazardous to your health. HEAT RAYS, (infrared radiation) from flame or hot metal can injure eyes.

- Before use, read and understand the manufacturer's instructions, Safety Data Sheets (SDS), and your employer's safety practices.
- Keep your head away from fumes.
- Use enough ventilation, exhaust at the flame, or heat source, to keep fumes and gases from your breathing zone and the general area.
- Wear correct eye, ear, and body protection.
- See American National Standard Z49.1, *Safety in Welding, Cutting, and Allied Processes*, published by the American Welding Society, 8669 Doral Blvd., Doral, Florida 33166; OSHA Safety and Health Standards, available from the U.S. Government Office, Washington, DC 20402.

STATEMENT OF LIABILITY- DISCLAIMER

Any suggestion of product applications or results is given without representation or warranty, either expressed or implied. Without exception or limitation, there are no warranties of merchantability or of fitness for particular purpose or application. The user must fully evaluate every process and application in all aspects, including suitability, compliance with applicable law and non-infringement of the rights of others. The Harris Products Group and its affiliates shall have no liability in respect thereof.

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