



# WELDING JACKETS

HIGH QUALITY PROTECTION FOR VARIOUS APPLICATIONS  
AND ENVIRONMENTS.

**LINCOLN**<sup>®</sup>  
**ELECTRIC**

# WELDING JACKETS

Designed by The Welding Experts™

## FR Jackets & Shirts



Traditional FR Cloth  
Welding Jacket

K2985-M,-L,-XL,-2XL,-3XL

Traditional Khaki FR Cloth  
Welding Jacket

K3317-M,-L,-XL,-2XL,-3XL



Black FR Cloth  
Welding Shirt

K3113-M,-L,-XL,-2XL,-3XL

Khaki FR Cloth  
Welding Shirt

K3382-M,-L,-XL,-2XL,-3XL



FR Cloth Welding Lab Coat

K3112-M,-L,-XL



XVI Industrial FR  
Welding Jacket

K4931-M,-L,-XL,-2XL,-3XL,-4XL,-5XL



Arc Rated  
Long Sleeve TShirt

K5267-M,-L,-XL,-2XL,-3XL,-4XL,-5XL

## FR & Leather Hybrid



Traditional Split  
Leather

Sleeved FR  
Welding Jacket  
K3106-M,-L,-XL,-2XL,-3XL



XVI Series Split Leather  
FR Welding Jacket

K4933-M,-L,-XL,-2XL,-3XL,-4XL,-5XL



Shadow Split Leather  
Sleeved FR Welding  
Jacket

K2986-M,-L,-XL,-2XL,-3XL,-5XL



Shadow Grain Leather  
Sleeved FR Welding  
Jacket

K2987-M,-L,-XL,-2XL,-3XL



Women's Shadow FR  
Welding Jacket

K3114-XS,-S,-M,-L,-XL

## FR Heavy Duty



XVI Series Grain Leather  
FR Welding Jacket

K4932-M,-L,-XL,-2XL,-3XL,-4XL,-5XL



Heavy Duty Leather  
Welding Jacket

K2989-M,-L,-XL,-2XL,-3XL



Split Leather  
Welding Apron

K3110-ALL

## FR Sweatshirt



Arc Rated FR Welding  
Sweatshirt

K5253-M,-L,-XL,-2XL

## FR High Visibility



Bright FR Cloth Welding  
Jacket - Safety Orange

K4688-M,-L,-XL,-2XL,-3XL



Bright FR Cloth Welding  
Jacket - Safety Lime

K4689-M,-L,-XL,-2XL,-3XL



High Visibility FR Orange  
Welding Jacket w/  
Reflective Stripes

K4692-M,-L,-XL,-2XL,-3XL



Bright FR Orange Welding  
Jacket w/ Leather Sleeves

K4690-M,-L,-XL,-2XL,-3XL

# Selecting Welding Jackets

It's as easy as . . .

## 1 Primary Welding Process(es)



STICK



MIG



FLUX-CORED



TIG



GENERAL  
PURPOSE

## 2 Amperage Range



## 3 Rank Your Benefits



Heat  
Resistance



Durability



Comfort



Versatility



Price



## WELDING JACKET SELECTION EXAMPLES

Donald, a welder from Ohio, primarily TIG welds at 200 amps and values comfort and price.

Product Recommendation:  
Traditional FR Welding Jacket [K2985-Size]

Todd, a welder from Kansas, welds multiple processes, wide amperage ranges and values durability, heat resistance and versatility.

Product Recommendation:  
XVI Split Leather Welding Jacket [K4933-Size]

Usage  
Recommendations:

**Primary Welding Processes:**  
TIG, MIG

**Secondary Welding Processes:**  
Stick

**Recommended  
Amperage Range:**  
25A - 300A

K3317-M,-L,-XL,-2XL,-3XL

### TOP FEATURES



The premium 9oz. Flame retardant jacket (FR) cotton fabric prevents and extinguishes fire while allowing airflow for superior comfort.



The seams of the jacket are sewn with multi-layer patterns to prevent rips and tears therefore increasing durability.



This jacket can be washed up to 50 times and still maintains its flame retardant properties allowing for a longer service life than lower quality jackets.

## Traditional Khaki FR Cloth Welding Jacket



Usage  
Recommendations:

**Primary Welding Processes:**  
TIG, MIG

**Secondary Welding Processes:**  
Stick

**Recommended  
Amperage Range:**  
25A - 300A

K2985-M,-L,-XL,-2XL,-3XL

### TOP FEATURES



The premium 9oz. Flame retardant jacket (FR) cotton fabric prevents and extinguishes fire while allowing airflow for superior comfort.



The seams of the jacket are sewn with multi-layer patterns to prevent rips and tears therefore increasing durability.



This jacket can be washed up to 50 times and still maintains its flame retardant properties allowing for a longer service life than lower quality jackets.

## Traditional FR Cloth Welding Jacket



## Khaki FR Cloth Welding Shirt



### TOP FEATURES



The premium 9oz. Flame retardant jacket (FR) cotton fabric prevents and extinguishes fire while allowing airflow for superior comfort.



Strategically located FR reinforcements improves protection and can extend the usable life of the shirt.



This jacket can be washed up to 50 times and still maintains its flame retardant properties allowing for a longer service life than lower quality jackets.



Usage Recommendations:

**Primary Welding Processes:**  
MIG, TIG

**Secondary Welding Processes:**  
Stick

**Recommended Amperage Range:**  
25A - 325A

K3382-M,-L,-XL,-2XL

## Black FR Cloth Welding Shirt



### TOP FEATURES



The premium 9oz. Flame retardant jacket (FR) cotton fabric prevents and extinguishes fire while allowing airflow for superior comfort.



Strategically located FR reinforcements improves protection and can extend the usable life of the shirt.



This jacket can be washed up to 50 times and still maintains its flame retardant properties allowing for a longer service life than lower quality jackets.



Usage Recommendations:

**Primary Welding Processes:**  
MIG, TIG

**Secondary Welding Processes:**  
Stick

**Recommended Amperage Range:**  
25A - 325A

K3113-M,-L,-XL,-2XL,-3XL

Usage  
Recommendations:

**Primary Welding Processes:**  
MIG, TIG

**Secondary Welding Processes:**  
Pulse-MIG, Amperage Range:  
25A-200A

**Recommended  
Amperage Range:**  
50A - 300A

K5267-M,-L,-XL,-2XL,-3XL

### TOP FEATURES

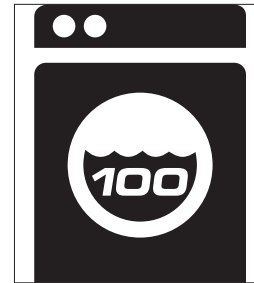


Inherent flame resistant fabric that is durable yet soft and lightweight



Category 2 arc rated material with an Arc Rating (ATPV) of 13 cal/cm<sup>2</sup>

NFPA 70E and NFPA 2112  
Certified



This jacket can be washed up to 100 times and still maintains its flame retardant properties allowing for longer service life than lower quality jackets

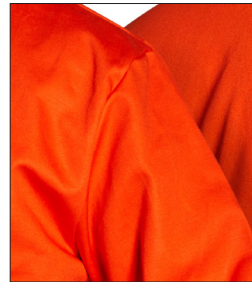
## Arc Rated Long Sleeve TShirt



### TOP FEATURES



The premium 9 oz. flame retardant jacket's vibrant color cotton fabric allows airflow for superior comfort and improves safety and visibility.



The seams of the jacket are sewn with multi-layer patterns to prevent rips and tears therefore increasing durability.



This jacket can be washed up to 50 times and still maintains its flame retardant properties allowing for a longer service life than lower quality jackets.

## Bright FR Cloth Welding Jacket - Safety Orange



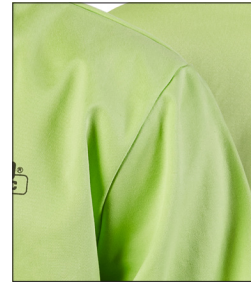
## Bright FR Cloth Welding Jacket - Safety Lime



### TOP FEATURES



The premium 9 oz. flame retardant jacket's vibrant color cotton fabric allows airflow for superior comfort and improves safety and visibility.



The seams of the jacket are sewn with multi-layer patterns to prevent rips and tears therefore increasing durability.



This jacket can be washed up to 50 times and still maintains its flame retardant properties allowing for a longer service life than lower quality jackets.



Usage Recommendations:

**Primary Welding Processes:**  
Stick, Flux-Core

**Secondary Welding Processes:**  
MIG, Pulsed MIG

**Recommended Amperage Range:**  
50A - 300A

K4689-M,-L,-XL,-2XL,-3XL

## XVI Series Industrial FR Welding Jacket



### TOP FEATURES



Constructed with grey 16 oz. FR fabric at high wear points and 9 oz. black FR cotton at lower wear points to maximize longevity, ergonomics and protection.



Innovative cushioned neck & wrists alleviate common pressure points and absorb moisture



To eliminate sparks and spatter from entering the jacket, the front button column has three layers of fabric and velcro to improve protection and fit.



Usage Recommendations:

**Primary Welding Processes:**  
MIG, Stick

**Secondary Welding Processes:**  
TIG, Flux-Core

**Amperage Range:**  
50A – 400A

K4931-M,-L,-XL,-2XL,-3XL,-4XL,-5XL

Usage  
Recommendations:

**Primary Welding Processes:**  
TIG, MIG, Subarc

**Secondary Welding Processes:**  
Stick

**Amperage Range:**  
25A - 325A

K3112-M,-L,-XL

### TOP FEATURES



The premium 9oz. Flame retardant jacket (FR) cotton fabric prevents and extinguishes fire while allowing airflow for superior comfort.



The 45" Length is 50% longer than a standard flame retardant jacket and provides leg protection from heat, sparks and spatter.



Offers ample protected storage via 2 large waist pockets and 1 chest pocket.

## FR Cloth Welding Lab Coat



Usage  
Recommendations:

**Primary Welding Processes:**  
MIG, Stick

**Secondary Welding Processes:**  
Flux-Core, TIG

**Amperage Range:**  
50A - 350A

K4692-M,-L,-XL,-2XL,-3XL

### TOP FEATURES



The premium 9 oz. flame retardant jacket's vibrant color cotton fabric allows airflow for superior comfort and improves safety and visibility.



Kevlar sewn silver reflective tape provides added visibility, prevents rips and increases durability. Ideal for operators near moving vehicles.



Features back slot allowing jacket to be worn in conjunction with fall protection harness.

## High Visibility FR Orange Welding Jacket w/ Reflective Stripes





## Traditional Split Leather Sleeved FR Welding Jacket



### TOP FEATURES



Constructed of heavy weight black split leather for great protection with a two piece inner bicep to improve arm mobility



Premium Flame Retardant body you can trust it to prevent and extinguish fire while allowing free flowing movement



The seams of the jacket are sewn with multi-layer patterns to prevent rips and tears therefore increasing durability.



Usage Recommendations:

**Primary Welding Processes:**  
MIG, Stick

**Secondary Welding Processes:**  
Flux-Core, TIG

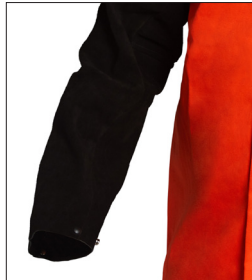
**Recommended Amperage Range:**  
50A - 375 A

K3106-M,-L,-XL,-2XL,-3XL

## Bright FR Orange Welding Jacket w/ Leather Sleeves



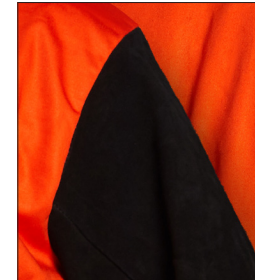
### TOP FEATURES



Constructed of heavy weight black split leather for great protection with a two piece inner bicep to improve arm mobility.



Premium Flame Retardant body you can trust it to prevent and extinguish fire while allowing free flowing movement.



The seams of the jacket are sewn with multi-layer patterns to prevent rips and tears therefore increasing durability.



Usage Recommendations:

**Primary Welding Processes:**  
MIG, Stick

**Secondary Welding Processes:**  
Flux-Core, TIG

**Recommended Amperage Range:**  
50A - 375 A

K4690-M,-L,-XL,-2XL,-3XL

Usage  
Recommendations:

**Primary Welding Processes:**  
MIG, Stick

**Secondary Welding Processes:**  
Flux Core, TIG

**Amperage Range:**  
50A - 400A

K2986-M,-L,-XL,-2XL,-3XL,-5XL

### TOP FEATURES



Constructed of heavy weight black split leather for great protection with a two piece inner bicep to improve arm mobility.



Premium Flame Retardant body you can trust it to prevent and extinguish fire while allowing free flowing movement.



To eliminate sparks and spatter from entering the jacket, the front button column has three layers of fabric and velcro to improve protection and fit.

## Shadow Split Leather Sleeved FR Welding Jacket



Usage  
Recommendations:

**Primary Welding Processes:**  
MIG, TIG

**Secondary Welding Processes:**  
Stick, Flux Core

**Amperage Range:**  
50A - 400A

K2987-M,-L,-XL,-2XL,-3XL

### TOP FEATURES



Constructed of heavy weight black grain leather for great protection with a two piece inner bicep to improve arm mobility.



Premium Flame Retardant body you can trust it to prevent and extinguish fire while allowing free flowing movement.



To eliminate sparks and spatter from entering the jacket, the front button column has three layers of fabric and velcro to improve protection and fit.

## Shadow Grain Leather Sleeved FR Welding Jacket



## Womans Shadow FR Welding Jacket



### TOP FEATURES



The jacket torso is designed to fit female body types to improve comfort and protection versus standard welding jackets.



To improve jacket fit, each side has an adjustable side straps to offer a comfortable fit for various body sizes.



Constructed of heavy weight black split leather for great protection with a two piece inner bicep to improve arm mobility.



Usage Recommendations:

**Primary Welding Processes:**  
MIG, Stick

**Secondary Welding Processes:**  
TIG, Flux-Core

**Recommended Amperage Range:**  
50A - 400A

K3114-XS,-S,-M,-L,-XL

## XVI Series Split Leather FR Welding Jacket



### TOP FEATURES



Constructed with black split leather at highest wear points, grey 16 oz. FR fabric at medium wear points and 9 oz. black FR cotton at lower wear points to maximize longevity, protection and ergonomics.



Innovative cushioned neck helps alleviate common pressure points & absorbs moisture while split leather silk lined sleeves improve cooling and are hypoallergenic.



To eliminate sparks and spatter from entering the jacket, the front button column has three layers of fabric and velcro to improve protection and fit.



Usage Recommendations:

**Primary Welding Processes:**  
MIG, Stick, Flux-Core

**Secondary Welding Processes:**  
TIG

**Amperage Range:**  
75A- 500A

K4933-M,-L,-XL,-2XL,-3XL,-4XL,-5XL

Usage  
Recommendations:

**Primary Welding Processes:**  
Stick, Flux-Core

**Secondary Welding Processes:**  
MIG

**Amperage Range:**  
100A - 500A

K2989-M,-L,-XL,-2XL,-3XL

### TOP FEATURES



Heavy duty split cow-hide leather gives the welder the ultimate protection for stick welding.



9 oz. Flame Retardant Cotton back keeps you cooler than full leather back.



The full leather design can withstand heavy exposure to spatter, sparks or heat. Additionally, leather thickness and reinforced seams increase the service life of the jacket.

## Heavy Duty Leather Welding Jacket



Usage  
Recommendations:

**Primary Welding Processes:**  
MIG, Stick, Flux-Core

**Secondary Welding Processes:**  
TIG

**Amperage Range:**  
75A- 500A

K4932-M,-L,-XL,-2XL,-3XL,  
-4XL, -5XL

### TOP FEATURES



Constructed with black grain leather at highest wear points, grey 16 oz. FR fabric at medium wear points and 9 oz. black FR cotton at lower wear points to maximize ergonomics, comfort, longevity and protection.



Innovative cushioned neck helps alleviate common pressure points & absorbs moisture while grain leather sleeves maximize flexibility, improve cooling and are hypoallergenic.



To eliminate sparks and spatter from entering the jacket, the front button column has three layers of fabric and velcro to improve protection and fit.

## XVI Series Grain Leather FR Welding Jacket



# Split Leather Welding Apron



## TOP FEATURES



Constructed of heavy weight black split leather to protect from long term exposure exposure to high heat, spatter, sparks or other hazards.



The X Shaped Harness is designed to evenly distribute the aprons weight and can be adjusted to ensure a snug, secure fit.



The apron is sewn with high strength kevlar throughout and also features integrated rivets to reinforce high stress points and increase the usage life of the apron.



Usage Recommendations:

**Primary Welding Processes:**  
MIG, Stick, Subarc

**Secondary Welding Processes:**  
Flux-Core

**Amperage Range:**  
50A - 250A

K3110-ALL

# Arc Rated FR Welding Sweatshirt



## TOP FEATURES



Industrial material is flame resistant and protects against UV radiation from the welding arc.



This sweatshirt can be washed upto 50 times and still maintains flame retardant properties allowing for a longer service life than lower quality jackets



Cotton fleece material doesn't restrict motion and is lighter-weight than leather welding jackets or industrial fabric welding jackets



Usage Recommendations:

**Primary Welding Processes:**  
TIG, MIG and Pulse-MIG

**Secondary Welding Processes:**  
Stick

**Amperage Range:**  
25A- 300A

K5253-M, -L, -XL, -2XL

# Quick Order Guide

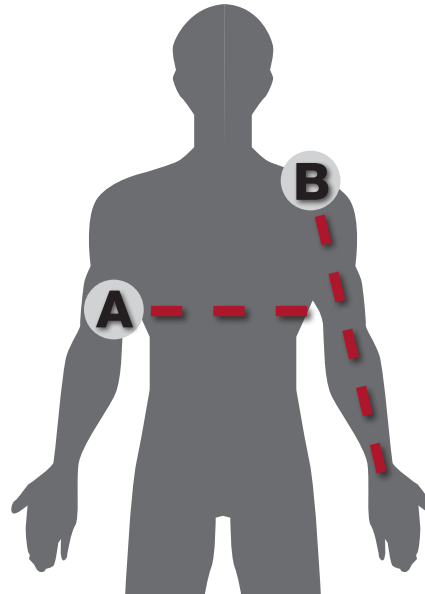
PART #	DESCRIPTION	X-SMALL	SMALL	MEDIUM	LARGE	X-LARGE	2XL	3XL	4XL	5XL
K2985	Traditional Black FR Cloth Welding Jacket			•	•	•	•	•		
K3317	Traditional Khaki FR Cloth Welding Jacket			•	•	•	•	•		
K3113	Black FR Welding Shirt			•	•	•	•	•		
K3382	Khaki FR Welding Shirt			•	•	•	•	•		
K5253	Arc Rated FR Welding Sweatshirt			•	•	•	•			
K3112	FR Welding Lab Coat			•	•	•				
K4931	XVI Industrial FR Welding Jacket			•	•	•	•	•	•	•
K3106	Traditional Split Leather-Sleeved Welding Jacket			•	•	•	•	•		
K4933	XVI Series Split Leather FR Welding Jacket			•	•	•	•	•	•	•
K2986	Shadow Split Leather Sleeved Welding Jacket			•	•	•	•	•	•	•
K2987	Shadow Grain Leather Sleeved Welding Jacket			•	•	•	•	•		
K3114	Women's Shadow FR Welding Jacket	•	•	•	•	•				
K4932	XVI Series Grain Leather FR Welding Jacket			•	•	•	•	•	•	•
K2989	Heavy Duty Leather Welding Jacket			•	•	•	•	•		
K4688	Bright FR Cloth Welding Jacket - Safety Orange			•	•	•	•	•		
K4689	Bright FR Cloth Welding Jacket - Safety Lime			•	•	•	•	•		
K4692	High Visibility FR Orange Welding Jacket w/ Reflective Stripes			•	•	•	•	•		
K4690	Bright FR Orange Welding Jacket w/ Leather Sleeves			•	•	•	•	•		

# Welding Jackets & Shirts Size Chart

## Instructions

- To determine chest size, measure the width of your torso at its broadest point.
- To determine sleeve size, extend your arm and measure from collar to wrist.

Refer to the table on the right to determine your size:



	Size	M	L	XL	2XL	3XL
A	Chest	38" - 42"	42" - 46"	46" - 50"	50" - 54"	54" - 58"
B	Sleeve	31"	32"	33"	34"	35"

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