

THERMAL WAVE

INDUCTION HEATING SYSTEM



Shown: K5668-1
Thermal Wave Induction Heating System

AIR-COOLED HIGH OUTPUT CAPABILITY.

The Thermal Wave™ induction heating system provides a market-leading 50kW of continuous output, capable of preheating, inter-pass temperature management, and post weld heat treatment, all without the need for liquid cooling. A compact design combined with precise temperature control enables the operator to reduce time-to-temperature by applying and adjusting heat to optimal levels. The result is a high level of flexibility to tackle a wide range of welding and fabrication-related heating applications.

Processes »

Preheat, Inter-pass temperature management, Post weld heat treatment

Applications »

Construction, Shipbuilding, Pipeline, Fabrication, Process Industries, Power Generation, Structural

Output »



Input »



Product Numbers »

K5668-1 Thermal Wave Induction Heating System
K5669-1 Thermal Wave Power Source
K5670-1 Thermal Wave Controller
K5671-1 Thermal Wave Extension Box
See back for specs and accessories.

INDUSTRY LEADING
2-YEAR
STANDARD
WARRANTY

KEY FEATURES

- **50kW of Continuous Power:** Higher output and 100% duty cycle leads to reduced heating times and higher productivity on the job.
- **Fully Air-Cooled:** Capable of post weld heat treatment temperatures up to 1382°F (750°C) without the need for a liquid-cooled heating cables.
- **Configuration Flexibility:** The Extension Box (provided with each system) enables the use of multiple heating accessories while it optimizes load matching and maximizes the amount of heat entering the work piece.
- **Designed for Mobility:** The compact, efficient design is a space saver for transit to the job site out on the shop floor.
- **Built for Durability:** The robust construction with an IP33 rating is backed by a 2-year warranty.

KEY CONTROLS - POWER SOURCE

FRONT

1. Heating ON Indication
2. Temperature Input 1 and 2
3. Air Filter - Out
4. Ground Connection for Material or Extension Box
5. Heating Cable Connections

Back

6. Heating ON Indication
7. Air Filter - In
8. Power Input Cable
9. Main Power Switch
10. Bus Communication
11. Hardwired 1 (HW1) Control Connection
12. External Controller Connection Point / Emergency Stop
13. Hardwired 2 (HW2) control connection (Spare)



PENDANT CONTROLLER

Use the lightweight, easy-to-use pendant controller to set up and run manual heating output or heating programs based on thermocouple feedback.



WHAT'S INCLUDED

Thermal Wave Induction Heating System (K5668-1) Includes:

- Thermal Wave Power Source (K5669-1)
- Thermal Wave Controller (K5670-1)
- Thermal Wave Extension Box (K5671-1)
- Grounding and Noise Reduction Cable with Magnet
- Ground Cable (K5677-5M)



RECOMMENDED ACCESSORIES



K5672-20M



K5673-20M



K5683-1

DESCRIPTION	PRODUCT NUMBER
Thermal Wave Heating Cable Preheat	K5672-5M K5672-10M K5672-15M K5672-20M K5672-25M
Thermal Wave Heating Cable High Temp	K5673-5M K5673-10M K5673-15M K5673-20M K5673-25M K5673-30M
Thermal Wave Extension and Ground Kit	K5675-5M K5675-10M K5675-15M K5675-20M K5675-25M
Thermal Wave Extension Cable	K5676-5M K5676-10M K5676-15M K5676-20M K5676-25M
Thermal Wave Ground Cable	K5677-5M K5677-10M K5677-15M K5677-20M K5677-25M
Thermal Wave Weld Splatter Sleeve	K5678-5M K5678-10M K5678-15M K5678-20M K5678-25M
Thermal Wave Silica Fiber Mat	K5682-1
Thermal Wave Insulation Blanket - 3.9 X 2 ft (1.2 X 0.6 m)	K5683-1
Thermal Wave Insulation Blanket - 7.9 X 2 ft (2.4 X 0.6 m)	K5684-1
Thermal Wave Insulation Blanket - 9.8 X 1.3 ft (3 X 0.4 m)	K5685-1
Thermal Wave Insulation Blanket - 12 X 1 ft (3.6 X 0.3 m)	K5686-1
Thermal Wave Quick Wrap	K5687-DN250 K5687-DN300 K5687-DN350 K5687-DN400 K5687-DN450 K5687-DN500 K5687-DN550 K5687-DN600 K5687-DN700 K5687-DN800 K5687-DN900 K5687-DN1000
Thermal Wave Thermocouple Plug	K5692-M
Thermal Wave Thermocouple Cable	K5693-1

PRODUCT SPECIFICATIONS

Product Name	Product Number	Input Power Voltage/Phase/Hertz	Rated Output	Input Current @ Rated Output	Output Range	H x W x D in (mm)	Net Wt lbs (kg)
Thermal Wave	K5668-1	400-480/3 / 50/60	50kW / 100%	88A ⁽¹⁾	0-50kW	9.6 x 26 x 16.3 (245 x 659 x 413)	79.4 (36)

(1) Recommended fuse size on input power is 100A. System can operate at reduced output with lower input current.

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