



LINCOLN AUTHORIZED REPAIR TIMES



PW AC/DC 1000 & SD (continued on next page)				
Procedure	Item	Shop Rate	Authorized Repair Time per Hour	Total
Uncase / Case				
Set-up and Diagnose				
Final Test				
AC Switch Assembly				
Capacitor (Switch Board)				
Choke Assembly				
Circuit Breaker (Case Front)				
Circuit Breaker (10A)				
Circuit Breaker (6A)				
Contactor				
Current Transducer				
DC Bus Diode Assembly				
Diode Bridge (Output)				
Duplex Receptacle				
Fan Motor				
Line Switch				
Output Terminal				
PCB 40 VDC Bus				
PCB Control				
PCB Input				
PCB Power				
PCB Switch				
Recitifer Input				
Switch (Reconnect)				

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Enter Hourly Shop Rate Here



NOTE: Enter a 1 in the item column to select the procedure that is required. Be sure to select ENTER after your last entry.



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PW AC/DC 1000 & SD (continued from previous page)				
Procedure	Item	Shop Rate	Authorized Repair Time per Hour	Total
Thermostat (On Output Rectifier)				
Thermostat (DC BUS BD)				
Transformer (Aux)				
Transformer (Main)				
Snubber PC Board				
SC Switch Board (Chopper BD)				
Interconnect PC Board Assembly				
Differential Input/Output PC Board				

Enter Hourly Shop Rate Here



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NOTE: Enter a 1 in the item column to select the procedure that is required. Be sure to select ENTER after your last entry.

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