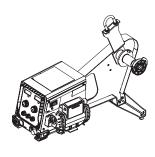


LINCOLN AUTHORIZED REPAIR TIMES



FLEX FEED 74				
Procedure	Item	Shop Rate	Authorized Repair Time per Hour	Total
Uncase/Case				
Set-Up/Diagnose				
Final Test				
Control PC Board				
Gas Solenoid				
Control Pots				
Relay				
Rocker Switch				
Wiring Harness				
Drive Motor				
Interface PC Board				
Gearbox				
Output Stud				
Contactor				
Power Cord				
Entire Case				
Current Transducer				
Brushes				

Enter Hourly Shop Rate Here