

# ALUMAFAB<sup>®</sup> MULTI-PROCESS WELDER

The New Industry Standard for Aluminum Welding

## KEY FEATURES

- » Smooth feeding for arc stability and a clean weld
- » Simple platform for easy set up and easy operation
- » Rugged system for heavy-duty aluminum industrial applications

### Applications

- General/Heavy Fabrication
- Trailer Manufacturing
- Shipbuilding
- Automotive

### Processes

- MIG (GMAW)
- Pulsed MIG (GMAW-P)
- CC Pulsed (GMAW-P)

### Output

- GMAW (CV): 450A/36.5V/89%
- GMAW (CV): 500A/39V/89%
- GMAW-P (CV): 450A/36.5V/89%
- GMAW-P (CV): 500A/39V/89%



## PRODUCT SPECIFICATIONS

Product Name	Product Number	Input Power	Input Current @ Rated Output	Rated Output Current/Duty Cycle	Output Range <sup>(1)</sup>	H x W x D in (mm)	Net Weight lb (kg)
AlumaFab Air-Cooled Ready-Pak <sup>®</sup>	K4186-2	460/575/3/60	3 Ph / 60% Duty Cycle: 39	GMAW (CV): 450A/36.5V/89% GMAW (CV): 500A/39V/89%	5-500A	38 x 40 x 45 (965 x 1016 x 1143)	536 (243)
AlumaFab Water-Cooled Ready-Pak	K4187-2		3 Ph / 100% Duty Cycle: 36.5	GMAW-P (CV): 450A/36.5V/89% GMAW-P (CV): 500A/39V/89%		49 x 30 x 45 (1245 x 762 x 1143)	635.2 (288)

<sup>(1)</sup> On 208 Volt inputs, the maximum output is limited to 300 amps

## CUSTOMER ASSISTANCE POLICY

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