

Lincoln® SAW 308L

Key Features

- Low carbon austenitic stainless steel wire suitable for 304L base material grade or 321 grade in some applications

Conformances

AWS A5.9: ER308L

Recommended Fluxes

Lincolnweld® P2007

Diameter / Packaging

Diameter	Part Number	Packaging
2.4	330082	Coil 25kg
3.2	330083	Coil 25kg

Deposit Composition

	%C	%Cr	%Ni	
Lincoln® SAW 308L	0.03	19.5-22.0	9.0-11.0	
%Mo	%Mn	%Si	%P	%S
0.75	1.0-2.5	0.30-0.65	0.03	0.03

Lincoln® SAW 309L

Key Features

- Low carbon austenitic stainless steel wire suitable for dissimilar welding applications or buffer layer

Conformances

AWS A5.9: ER309L

Recommended Fluxes

Lincolnweld® P2007

Diameter / Packaging

Diameter	Part Number	Packaging
3.2	330092	Coil 25kg

Deposit Composition

	%C	%Cr	%Ni	
Lincoln® SAW 308L	0.03	23.0-25.0	12.0-14.0	
%Mo	%Mn	%Si	%P	%S
0.75	1.0-2.5	0.30-0.65	0.03	0.03