

WF24 & WF24S

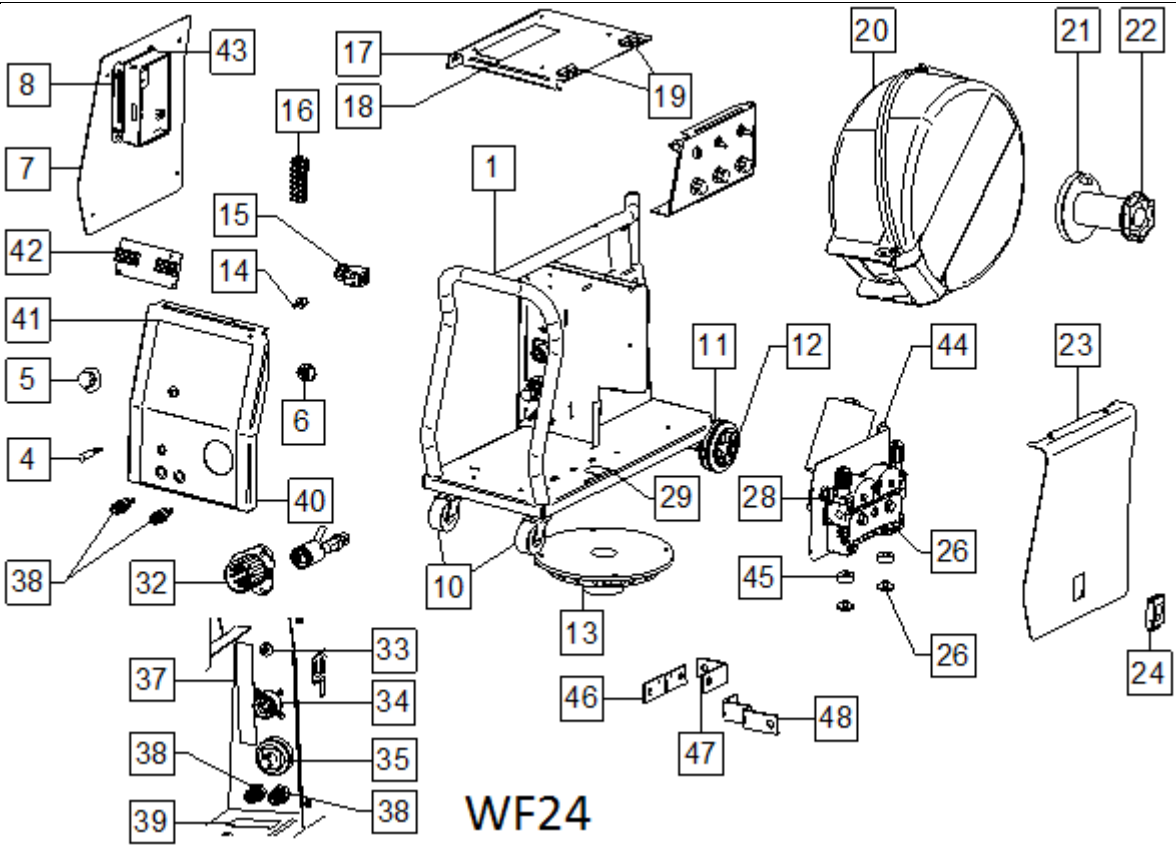
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Spare Parts

SP50419/SP50420 REV03
01/2024

ASSEMBLY PAGE NAME			Machine Assembly	Panel Assembly	Wire Drive Assembly	Miscellaneous Items			
CODE NO.:	K NO.:	FIGURE NO.:	A	B	C	-			
50419	W000403599	WF24	1	1	1	1			
50420	W000403600	WF24S	2	2	2	2			
*items highlighted in bold are recommended spare parts									



WF24

Figure A

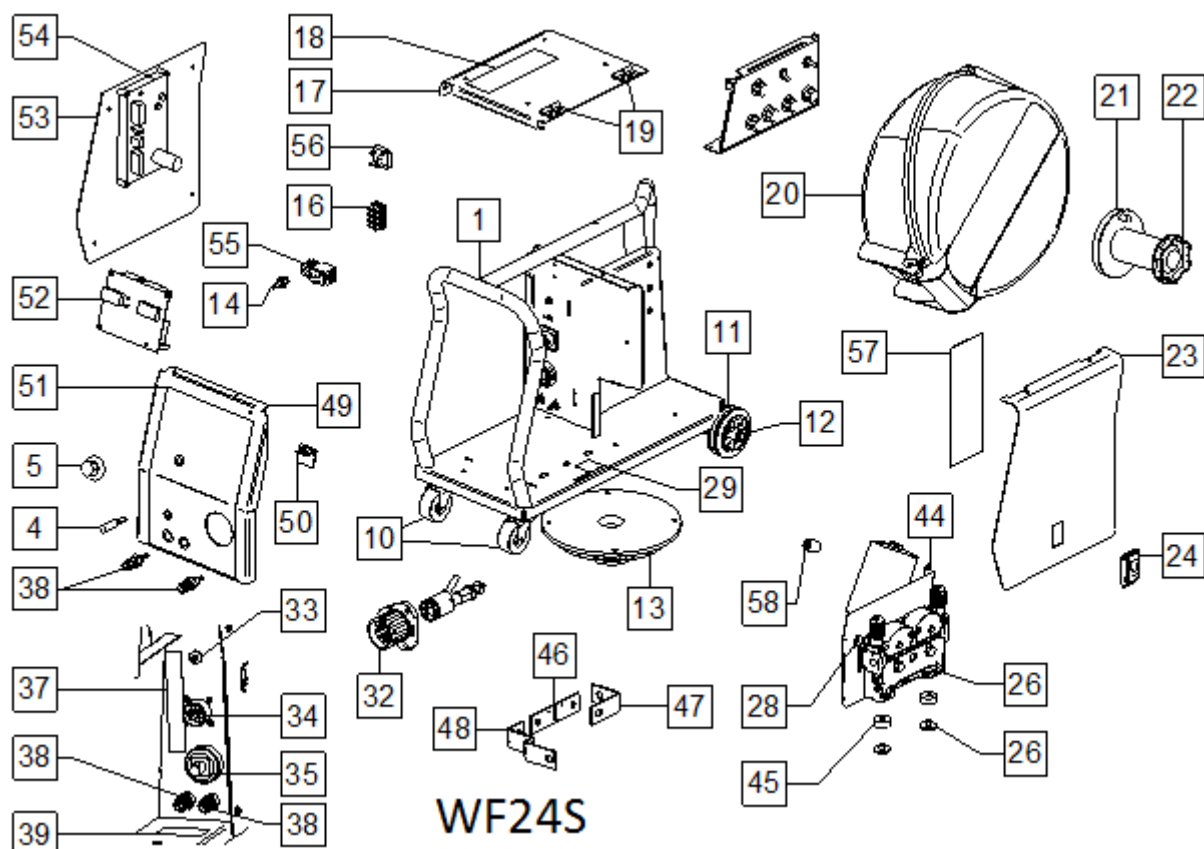


Figure B

Figure A: Machine Assembly

Item	Description	Part Number	QTY	1	2	3	4	5	6	7
1	RACK	R-3019-156-1/08R	1	X	X					
4	LAMP	0917-421-024R	1	X	X					
5	KNOB	090015063R	1	X	X					
	CAP	1361-599-908R	1	X	X					
6	POTENCIOMETER	1158-113-304R	3	-	X					
6	POTENCIOMETER	1158-113-304R	4	X	-					
7	LEFT SIDE PANEL	R-3019-478-1/17R	1	X	-					
8	BRACKET	R-1012-184-1/08R	1	X	-					
10	FRONT WHEELS	1029-660-003R	2	X	X					
11	REAR WHEELS	1029-660-081R	2	X	X					
12	AXLE	R-2013-021-1R	1	X	X					
13	ROTARY BRACKET	1361-598-180R	1	X	X					
14	COUPLER	R-2013-060-1R	1	X	X					
15	GAS SOLENOID	0972-423-002R	1	X	-					
16	TERMINAL BLOCK	1131-990-005R	7	X	-					
16	TERMINAL BLOCK	1131-990-005R	4	-	X					
17	COVER	R-3019-477-1/17R	1	X	X					
18	STICKER	2719-107-728R	1	X	X					
19	HINGE	R-3019-470-1R	2	X	X					
20	PLASTIC COVER	R-0010-178-3R	1	X	X					
21	REEL HUB STANDARD	0744-000-192R	1	X	X					
22	PLASIC NUT	B11035-1	1	X	X					
23	RIGHT SIDE PANEL	R-1019-524-1/17R	1	X	X					

24	LOCK	0654-610-004R	1	X	X					
26	SLEEVE	1361-599-720R	4	X	X					
28	RUBBER BUSH	1373-182-002R	1	X	X					
29	STICKER	2719-107-732R	1	X	X					
32	EURO SLEEVE	1361-599-708R	1	X	X					
33	QUICK CONNECT COUPLING	0744-000-149R	1	X	X					
34	SOCKET X11	1158-641-129R	1	X	X					
35	SOCKET	D-2985-002-1R	1	X	X					
37	STICKER	R-0010-354-1R	1	X	X					
38	QUICK CONNECTOR FEMALE	0744-000-152R	4	X	X					
39	STICKER	R-0010-290-1R	1	X	X					
40	FRONT PANEL	R-3019-154-3/08R	1	X	-					
41	STICKER	R-0010-714-1R	1	X	-					
42	P.C. BOARD	0918-432-006R	1	X	-					
43	P.C. BOARD	Y024-2R	1	X	-					
44	DIVIDER	R-1019-183-1R	1	X	X					
45	SLEEVE	D-1869-033-3R	2	X	X					
46	SHUNT	0941-712-026R	1	X	X					
47	CONDUCTOR RAIL	R-1010-036-1R	1	X	X					
48	CONDUCTOR RAIL	R-1010-038-1R	1	X	X					
49	FRONT PANEL	R-3019-154-1/08R	1	-	X					
50	P.C. BOARD	0918-432-073R	1	-	X					
51	STICKER	R-0010-715-1R	1	-	X					
52	P.C. BOARD	C-3731-400-2R	1	-	X					
53	LEFT SIDE PANEL	R-3019-479-1R	1	-	X					
54	P.C. BOARD	C-3731-399-3R	1	-	X					
55	GAS SOLENOID	W8500004R	1	-	X					
56	RECTIFIER	1156-112-044R	1	-	X					
57	STICKER	R-0010-341-1R	1	-	X					
58	FERRITE CORE	1158-290-036R	1	-	X					

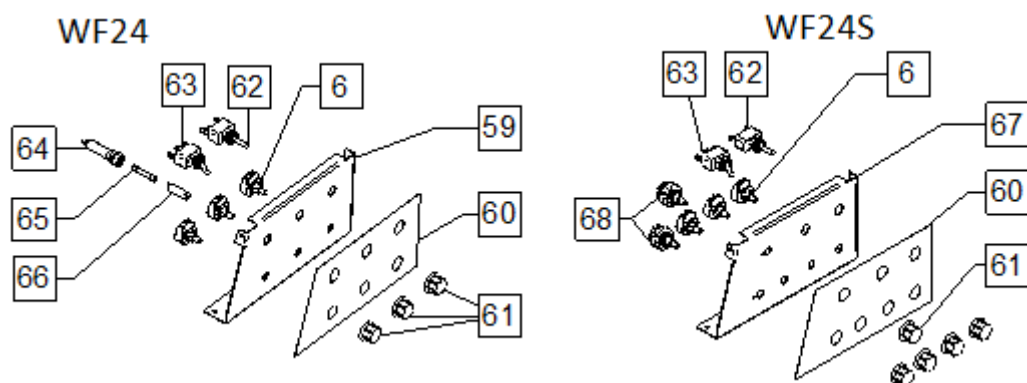


Figure B

Figure B: Panel Assembly

Item	Description	Part Number	QTY	1	2	3	4	5	6	7
59	DIVIDER	R-1019-208-1R	1	X	X					
60	STICKER	R-0010-713-1R	1	X	-					
60	STICKER	R-0010-717-1R	1	-	X					
61	KNOB	090015026R	3	X	-					
	CAP	1361-599-909R	3	X	-					
61	KNOB	090015026R	5	-	X					
	CAP	1361-599-909R	5	-	X					
62	SWITCH S6	1115-280-004R	1	X	X					
63	SWITCH S7	1115-280-005R	1	X	X					
64	FUSE SOCKET	1158-632-032R	1	X	-					
65	1158-660-008R	1158-660-008R	1	X	-					
66	FUSE CAP	1158-632-033R	1	X	-					
67	DIVIDER	R-1019-181-1R	1	-	X					
68	SWITCH	D-4542-012-2R	2	-	X					

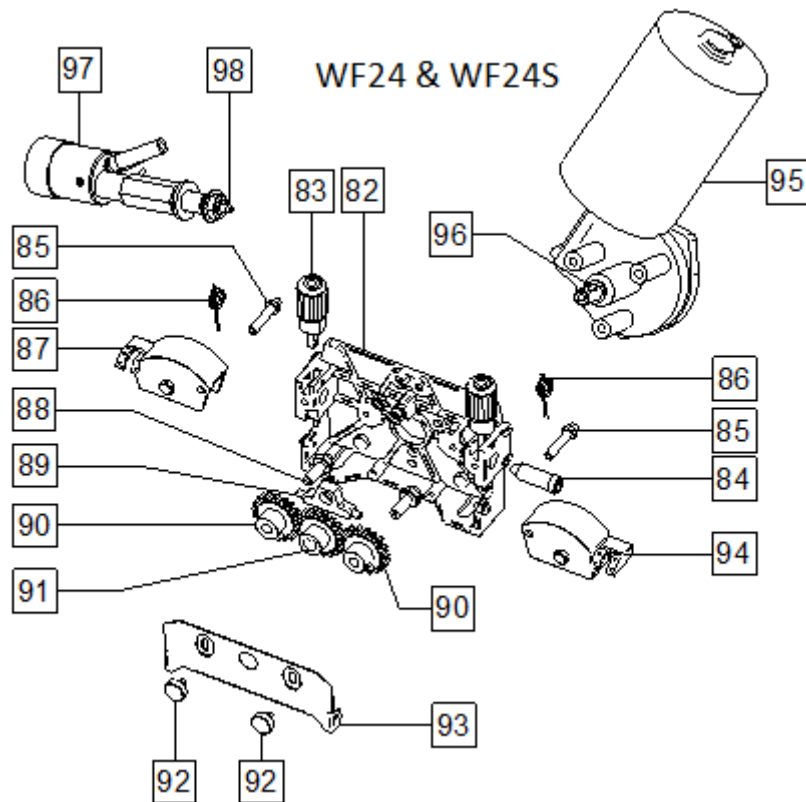


Figure C

Figure C: Wire Drive Assembly – WF24 & WF24S

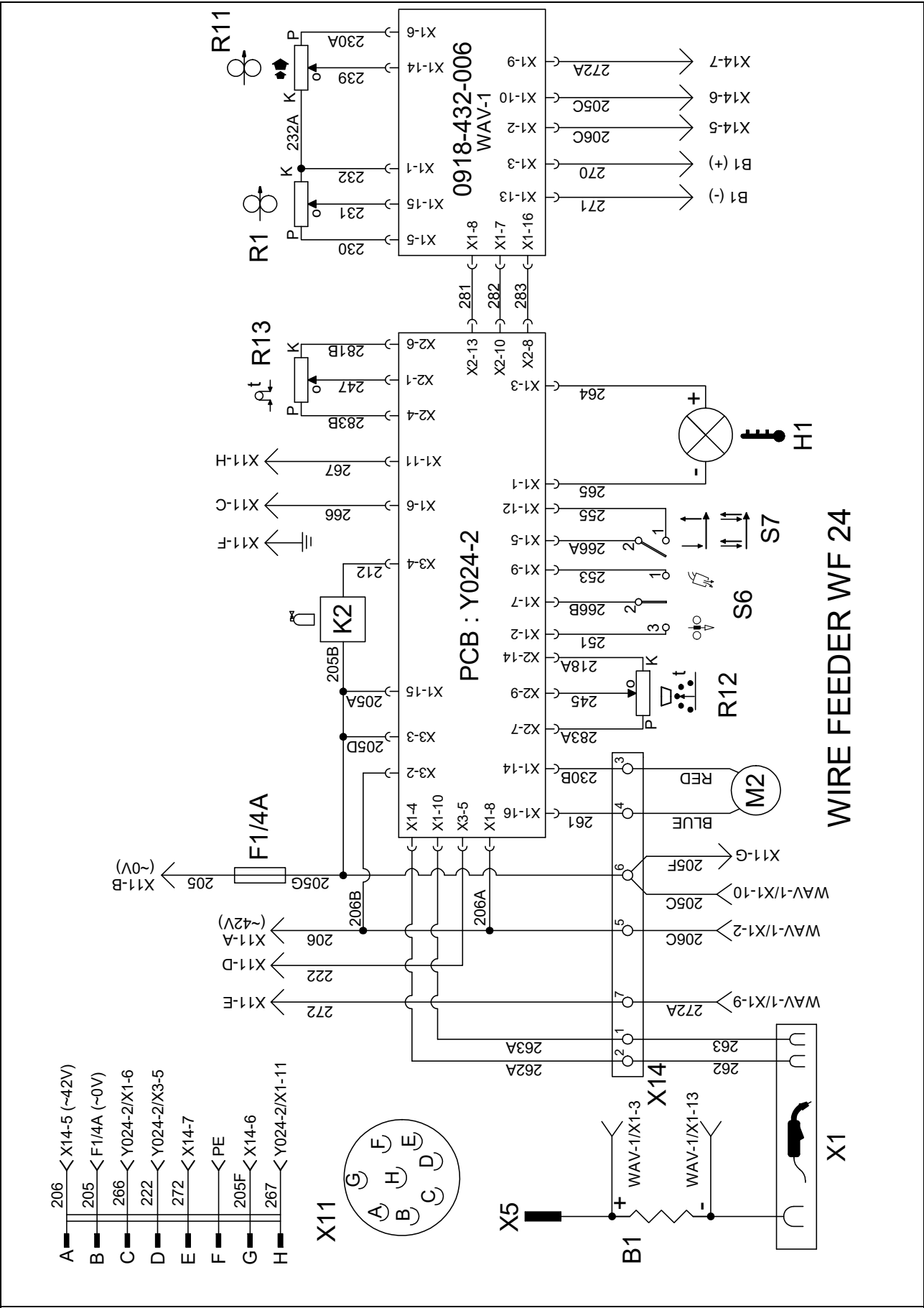
Item	Description	Part Number	QTY	1	2	3	4	5	6	7
	WIRE DRIVE ASSEMBLY	0744-000-241R	1	X	X					
82	FEED PLATE	0646-233-002R	1	X	X					
83	FIXING ARM COMPL.	0646-233-015R	2	X	X					
84	INLET GUIDE	0646-233-025R	1	X	X					
85	AXIS PRESSURE ARM	0646-233-003R	2	X	X					
86	SPRING PRESSURE ARM	0646-233-013R	2	X	X					
87	PRESSURE ARM COMPL.L	0646-233-007R	1	X	X					
88	AXIS DRIVE ROLL	0646-233-020R	1	X	X					
89	INTERMEDIATE GUIDE	0646-233-023R	2	X	X					
90	GEAR WHEEL ROLL	0646-231-090R	2	X	X					
91	GEAR WHEEL MOTOR	0646-233-028R	1	X	X					
92	FIXING CAP	0744-000-190R	2	X	X					
93	METAL COVER	0646-233-027R	1	X	X					
94	PRESSURE ARM COMPL.R	0646-233-005R	1	X	X					
95	MOTOR	1111-722-047R	1	X	X					
96	WOODROF KEY	0646-231-102R	1	X	X					
97	EURO SOCKET	R-8040-140-3R	1	X	X					
98	OUTLET GUIDE	D-1829-066-3R	1	X	X					

Miscellaneous Items (not shown in figure A, B, C)

Item	Description	Part Number	QTY	1	2	3	4	5	6	7
100	WIRING HARNESS	R-5041-169-1R	1	X	-					
101	WIRING HARNESS	R-5041-170-1R	1	-	X					

Electrical Schematic

CODE 50419



Connection Diagram

