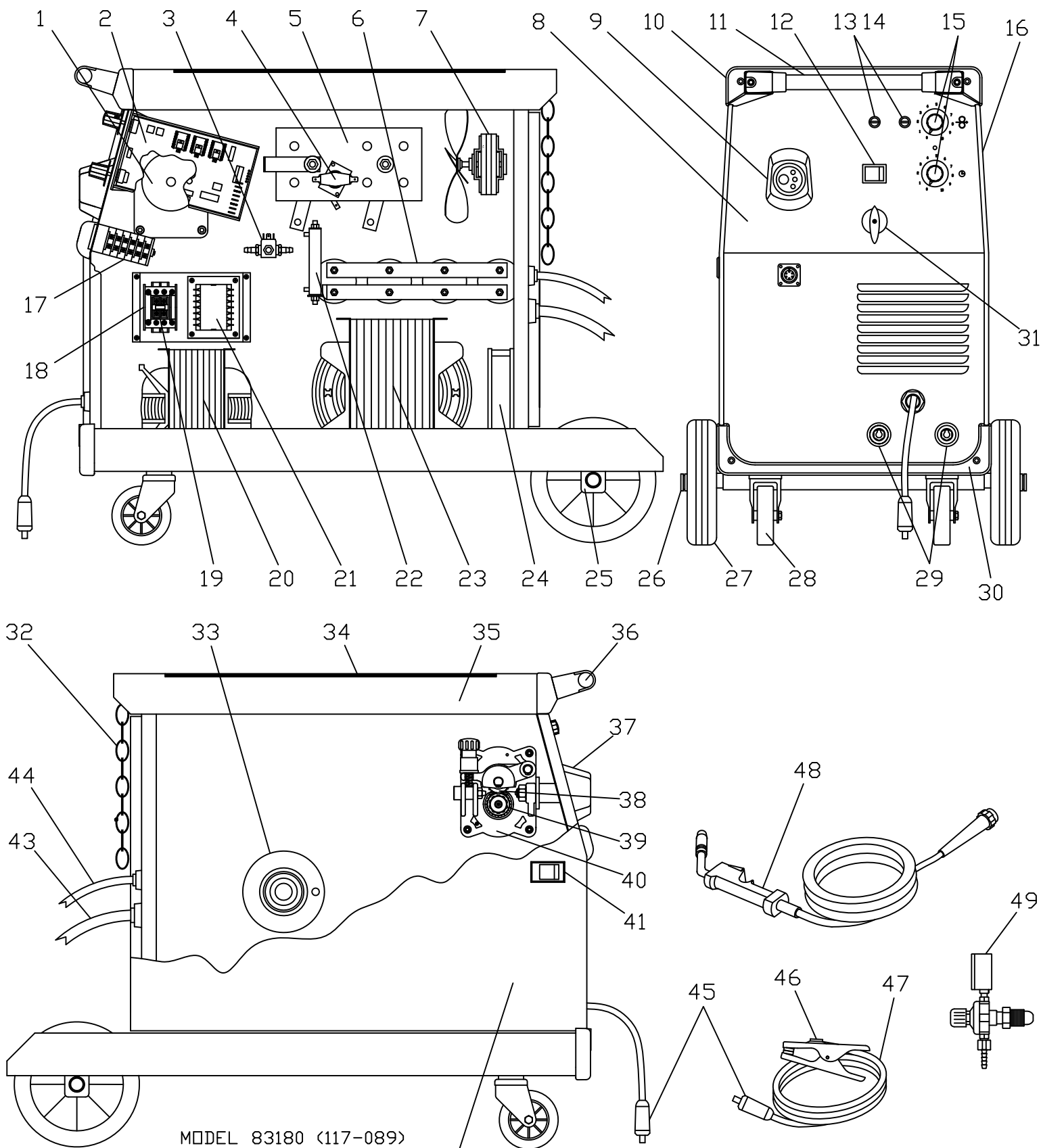




117-089, 83180, M02199

117-089, 83180, M02199

Item	Lincoln Stock #	Customer #	Description
1	265-001-666	22810006	Wire Feed Motor
2	860-996-666	22710055	Circuit Board
3	246-528-666	22900002	Gas Solenoid
4	246-507-666	04600113	Thermostat
5	244-087-666	22400085	Rectifier
6	213-042-666	22315003	Capacitor
7	216-112-666	22800054	Fan Blade
8	411-112-116	05000007	Front Panel - 83180
9	334-606-666	23005048	Mig Torch Connector
10	312-520-666	21690364	Upper Frame
11	312-524-666	33725086	Handle
12	246-509-666	22200002	On/Off Switch
13	246-504-666	22220016	Fuse Holder
14	245-166-666	245-171-666, 22220004	Fuse
15	246-508-666	21690107	Selector Knob
16	M21460-9	05000034	Right Side Panel
17	246-521-666	22205114	Switch
18	246-523-666	22225022	24v Contactor
19	246-522-666	22225018	Auxiliary Contactor
20	860-994-666	44135072	Reactor
21	880-582-666	44140048	Auxiliary Transformer
22	215-032-666	22305004	3 Ohm Resistor
23	880-580-666	44120098	Transformer
24	216-111-666	22800021	Fan Motor
25	413-120-666	33740222	Axle Support
26	413-119-666	55200036	Axle
27	413-117-666	21625032	Wheel
	M21460-12	21055004	Wheel retaining ring
28	413-116-666	21625003	Caster
29	239-294-666	22100002	Female Input Jack
30	312-521-666	21690365	Lower Frame
31	246-505-666	21690371	Selector Knob
32	412-747-666	10990010	Chain
33	880-573-666	04600001	Wire Spool Assy
34	512-266-666	30905016	Rubber Mat

Item	Lincoln Stock #	Customer #	Description
35	411-114-026	05000032	Cover
36	312-506-666	21600031	Handle Support
37	312-519-666	21690267	Mig Gun Housing
38	541-277-666	33805007	Tension Roller
39a	310-122-500	4323, 33805071	.025/.030/.035 Steel Drive Roller
39b	541-276-666	33805005	.040/.045 Steel Drive Roller
39c	860-616-002	4324	Neoprene Drive Roller for Aluminum
40	880-586-666	44410019	Wire Feed Assy
41	312-507-666	21690226	Slide Clip
42	411-115-026	05000033	Left Side Panel
43	248-377-666	20220113	Power Cord
44	334-605-666	30900026	Gas Hose
45	434-003-666	M15542	Male Input Jack
46	239-010-302	41007	Ground Clamp Only
47	238-701-666	43210131	Ground Cable Only
48	880-585-000	M15222	Mig Torch Assy
49	334-303-001	334-286-666	Regulator

Not Shown

50	KP42-4045-15	M15224	Steel Liner
51	KP44N-3545-15	M15226	Teflon Liner
52	KP21T-50, KH725	43480, M15578, 334-203-000	Nozzle for Steel Welding
53	KP21T-62	43300, 334-210-300	Nozzle for Aluminium Welding
54	KP21-62-FAS	43290, KP1956-1, M15577 334-211-300	Spot Welding Nozzle
55	KP1939-1, KH726		Flux Core Nozzle
56	KP11-25, KH710	43090, M15522 334-159-300, KP2039-1B1	Contact Tips .025"
57	KP11-30, KH711	43100, M15523, 334-160-300, KP2039-2B1	Contact Tips .030"
58	KP11-35, KH712	43110, M15524, 334-161-300, KP2039-3B1	Contact Tips .035"
59	KP11-45, KH713	43390, M57242, 334-202-300, KP2039-4B1	Contact Tips .045"
60	334-363-000	23005184	Torch Gas Diffuser
61	M21460-7	23005255	Torch Swan Neck
62	M21460-18	23005151	Torch Trigger
63	M21460-19	23005166	Torch Handle
64	M21460-11	44900306	Unit parts bag
65	414-020-666	B7018380	Gas hose strain relief

3/1/2009

Model	Primary Input	Input Plug	Duty Cycle at Rated Output
117-089	230V	50A	60%

Rated Output	Voltage Settings	Agency Listing	Max Output
155 amps	7	CSA	200 amps

