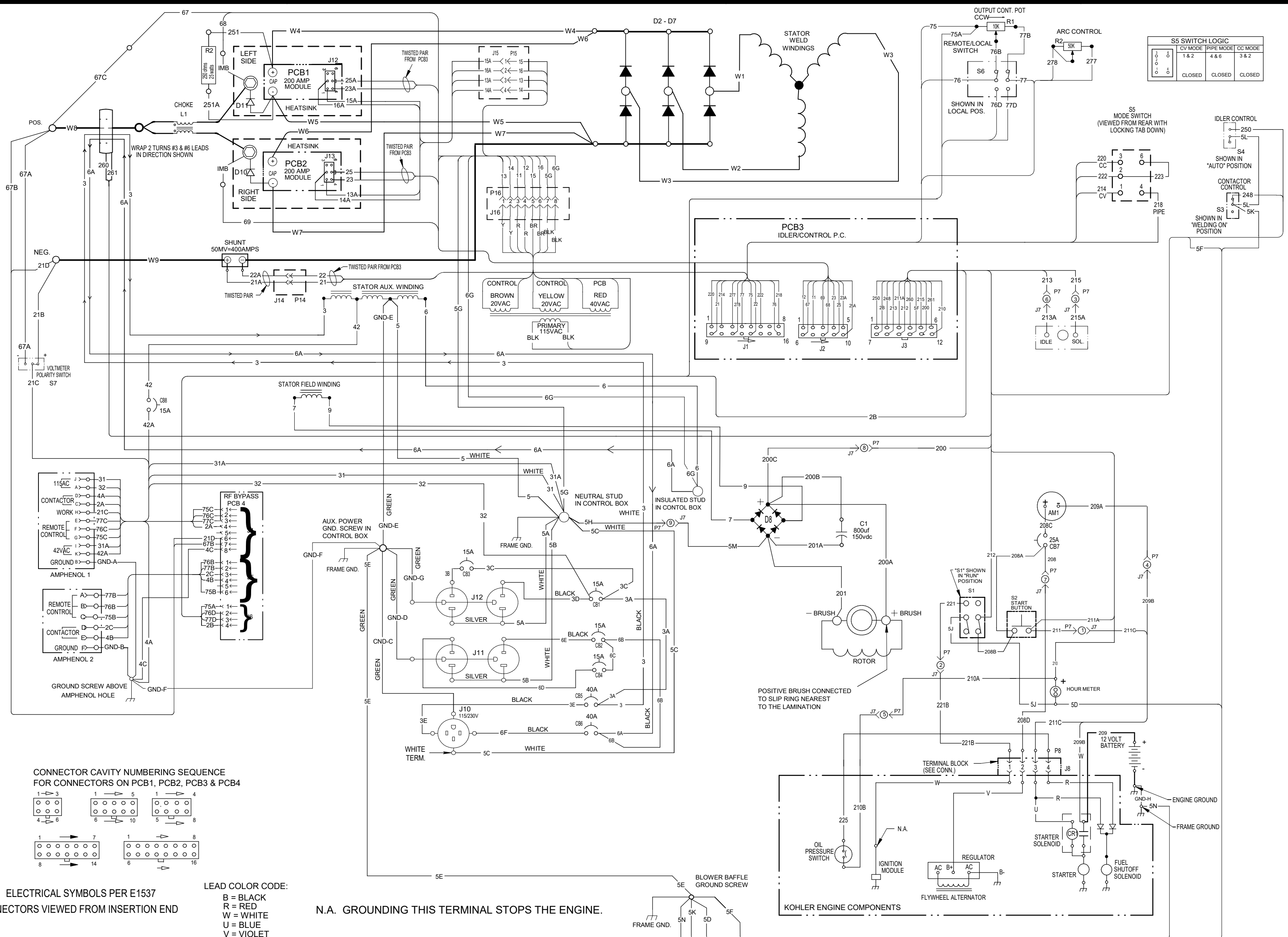
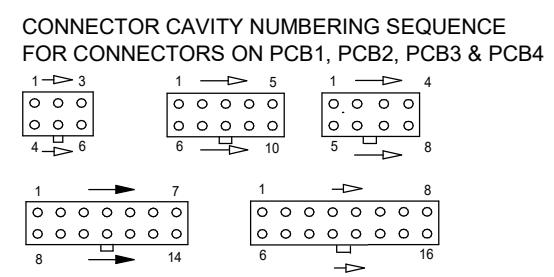


# ENGINE WELDERS (KOHLER) WIRING DIAGRAM L10810 REV: A



**S5 SWITCH LOGIC**

CV MODE	PIPE MODE	CC MODE
1 & 2	4 & 6	3 & 2
CLOSED	CLOSED	CLOSED



ELECTRICAL SYMBOLS PER E1537  
CONNECTORS VIEWED FROM INSERTION END

**LEAD COLOR CODE:**  
B = BLACK  
R = RED  
W = WHITE  
U = BLUE  
V = VIOLET

N.A. GROUNDING THIS TERMINAL STOPS THE ENGINE.

ALL CASE FRONT COMPONENTS SHOWN VIEWED FROM REAR.



CLEVELAND, OHIO U.S.A.