



COLOR CODE
 B - BLACK
 R - RED
 U - BLUE
 W - WHITE
 Y - YELLOW

A.N.S.I. ELECTRICAL SYMBOLS PER E-1537

LEGEND

S8, S11 T-13381-6 TOGGLE SWITCH
 S9 T-13461-3 ACTUATOR & T-12485 MICRO-SWITCH (N.C.)
 ST1, ST4 T-13381-G TOGGLE SWITCH
 L1-L3, L6-L7 T-13486 115VAC PILOT LIGHT
 CR5 S-13605 RELAY
 CR6 S-15317-1 S.S. RELAY

3 TERMINAL STRIPS FOR TEST POINTS ARE S-14530-S

UNLESS SPECIFIED ABOVE ALL OTHER COMPONENTS ARE PART OF STANDARD NA-5



* CONNECTOR CAVITY NUMBER
 CAVITY NUMBERING SEQUENCE
 (COMPONENT SIDE OF BOARD)

- NA, SET LOGIC BOARD FOR SETTINGS LISTED BELOW:
- METHOD OF TRAVEL: START WITH START SWITCH. STOP AFTER CRATER TIME.
 - METHOD OF BURNBACK: WIRE FEED STOP WITH CONTACTOR DELAY.
 - CRATER MODULE INSTALLED.