

FLEXAL IS NO LONGER AVAILABLE

SWITCH FROM FLEXAL TO **LINCOLN** **CELLULOSIC STICK** **ELECTRODES**

Equivalent products with identical specifications.
New packaging. New item numbers.



LINCOLN 6010

AWS A5.1 : E6010
EN ISO 2560-A : E 38 3 C 2.1

LINCOLN 7010

AWS A5.5 : E7010-P1
EN ISO 2560-A : E 42 3 Mo C 2.1

LINCOLN 8010

AWS A5.5 : E8010-P1/ E8010-G
EN ISO 2560-A : E 46 3 NiMo C 2.1

FROM ROOT TO CAP, THEY ARE **BUILT TO PERFORM**

- Designed for both DC+ and DC- current
- Excellent weldability in all positions
- Outstanding impact properties @ -30°C
- Q2 lot controlled and tested to provide actual weld composition and mechanical properties

ITEM NUMBERS REPLACEMENT TABLE

Use this guide to match discontinued FLEXAL stock codes with equivalent LINCOLN electrodes.

Former electrode	Former FLEXAL item numbers	Replacement	New LINCOLN item numbers	Diameter (mm)	Length (mm)	Weight (kg)	Pipe grade
FLEXAL 60	W000287257	LINCOLN 6010	627257	2.5	350	9	Up to X60
FLEXAL 60	W000287258	LINCOLN 6010	627258	3.2	350	9.5	Up to X60
FLEXAL 60	W000287259	LINCOLN 6010	627259	4.0	350	9.5	Up to X60
FLEXAL 70	W000287262	LINCOLN 7010	627262	3.2	350	9.5	Up to X65
FLEXAL 70	W000287263	LINCOLN 7010	627263	4.0	350	9.5	Up to X65
FLEXAL 70	W000287264	LINCOLN 7010	627264	5.0	350	9.5	Up to X65
FLEXAL 80	W000287266	LINCOLN 8010	627266	3.2	350	9.5	Up to X80
FLEXAL 80	W000287267	LINCOLN 8010	627267	4.0	350	9.5	Up to X80
FLEXAL 80	W000287268	LINCOLN 8010	627268	5.0	350	9.5	Up to X80