

SuperGlaze® MIG 5087

TOP FEATURES

- Designed to meet the tensile strength requirements of high magnesium alloys
- For base metals with a max. of 5% Mg
- The presence of Zirconium produces a fine-grained weld metal structure
- Reduced tendency of solidification cracking in highly restrained welds

TYPICAL APPLICATIONS

- Marine
- Cryogenic Applications
- Shipbuilding
- Automotive
- Railway Industry

CLASSIFICATION

AWS A5.10	ER5087
EN ISO 18273-A	S Al 5087 (AlMg4,5MnZr)

SHIELDING GASES (ACC. EN ISO 14175)

I1	Inert gas Ar (100%)
I3	Inert gas Ar+ 0.5-95% He
Flow rate	14.2-23.6 l/min

APPROVALS

TÜV	DB
+	+

CHEMICAL COMPOSITION (WEIGHT %), TYPICAL, WIRE

Al	Si	Fe	Mn	Mg	Cr	Ti	Zr	Be
bal.	0.06	0.13	0.7	4.9	0.07	0.01	0.12	0.0002

MECHANICAL PROPERTIES, TYPICAL, ALL WELD METAL

	Shielding gas	Condition*	Yield strength (MPa)	Tensile strength (MPa)	Elongation (%)
Typical values	I1	AW	125-140	275-300	17-30

* AW = As welded

PACKAGING AND AVAILABLE SIZES

Wire diameter (mm)	Packaging	Weight (kg)	Item number
1.2	SPOOL	7.3	ED703574

TEST RESULTS

Test results for mechanical properties, deposit or electrode composition and diffusible hydrogen levels were obtained from a weld produced and tested according to prescribed standards, and should not be assumed to be the expected results in a particular application or weldment. Actual results will vary depending on many factors, including, but not limited to, weld procedure, plate chemistry and temperature, weldment design and fabrication methods. Users are cautioned to confirm by qualification testing, or other appropriate means, the suitability of any welding consumable and procedure before use in the intended application

Safety Data Sheets (SDS) are available here:



Subject to Change – The information is accurate to the best of our knowledge at the time of printing.
Please refer to www.lincolnelectric.eu for any updated information.