

# WELD-PAK® 225i DV STICK WELDER

## DC STICK/TIG WELDER



### KEY FEATURES

The dual voltage Weld-Pak® 225i Stick DV stick/TIG Welder has a 10 to 225 amp DC output that supports mild steel stick electrode diameters from 5/64" to 5/32". Weighing in at 20 lbs., it is lightweight and portable. The case has a tool box top for storing cables or tools. The smooth arc provides strong welds on 12 gauge sheet metal to 5/16" thick steel. It has a 30% duty cycle at 225 amps when connected to 230VAC. Touch Start TIG® welding is supported. A simple display allows you to dial in the weld settings so you can get started quickly and easily on any job, anywhere – maintenance work, fabrication, light structural and everything in between.

**Processes »**  
DC Stick, DC Lift TIG

**Input »**



**Product Number »**  
225i Stick DV K5419-1



## KEY FEATURES

1. Dual Voltage
2. Lightweight & Portable
3. LED Display
4. Single Knob Control
5. Weld Mode push button
6. Top Storage Compartment



## PRODUCT SPECIFICATIONS

Product Name	Product Number	Input Power Voltage/Phase/Hertz	Rated Output Current/Voltage/Duty Cycle	Input Current @ Rated Output	Output Range	H x W x D in (mm)	Net Wt. lb (kg)
225i Stick DV	K5419-1	120V/230V/1/60	Stick [230V]: 225A/29V/30% Stick [120V]: 65A/22.6V/50% TIG [230V]: 225A/19V/40% TIG [120V]: 95A/13.8V/50%	DC: 28A-230V 15A-120V	10-225 Amps DC Max. OCV: 82V	14 x 8 x 15 [356 x 203 x 381]	20 [9.1]

The operation of welding fume control equipment is affected by various factors including proper use and positioning of the equipment, maintenance of the equipment and the specific welding procedure and application involved. Worker exposure level should be checked upon installation and periodically thereafter to be certain it is within applicable OSHA PEL and ACGIH TLV limits.

Lincoln Electric Product Claim - Weld fume control products manufactured by The Lincoln Electric Company are designed to be utilized as an engineering safety control to aid in achieving adequate ventilation while conducting welding or it's allied processes. The operation of welding fume control equipment is affected by various factors including proper use and positioning of the equipment, and the specific welding procedure and application involved. When the equipment is used as designed - and when properly installed, operated and maintained - it can be a valuable and effective tool to help employers maintain adequate ventilation in the workplace. Lincoln Electric defines adequate ventilation as that which is required to maintain occupational exposure levels below the applicable exposure limits when sound work practices are utilized. Worker exposure level should be checked upon installation and periodically thereafter to be certain it is within applicable OSHA PEL and ACGIH TLV limits.

### CUSTOMER ASSISTANCE POLICY

The business of The Lincoln Electric Company® is manufacturing and selling high quality welding equipment, consumables, and cutting equipment. Our challenge is to meet the needs of our customers and to exceed their expectations. On occasion, purchasers may ask Lincoln Electric for information or advice about their use of our products. Our employees respond to inquiries to the best of their ability based on information provided to them by the customers and the knowledge they may have concerning the application. Our employees, however, are not in a position to verify the information provided or to evaluate the engineering requirements for the particular weldment. Accordingly, Lincoln Electric does not warrant or guarantee or assume any liability with respect to such information or advice. Moreover, the provision of such information or advice does not create, expand, or alter any warranty on our products. Any express or implied warranty that might arise from the information or advice, including any implied warranty of merchantability or any warranty of fitness for any customers' particular purpose is specifically disclaimed.

Lincoln Electric is a responsive manufacturer, but the selection and use of specific products sold by Lincoln Electric is solely within the control of, and remains the sole responsibility of the customer. Many variables beyond the control of Lincoln Electric affect the results obtained in applying these types of fabrication methods and service requirements.

Subject to Change – This information is accurate to the best of our knowledge at the time of printing. Please refer to [www.lincolnelectric.com](http://www.lincolnelectric.com) for any updated information.

The Lincoln Electric Company  
22801 St. Clair Avenue · Cleveland, OH · 44117-1199 · U.S.A.

[www.lincolnelectric.com](http://www.lincolnelectric.com)