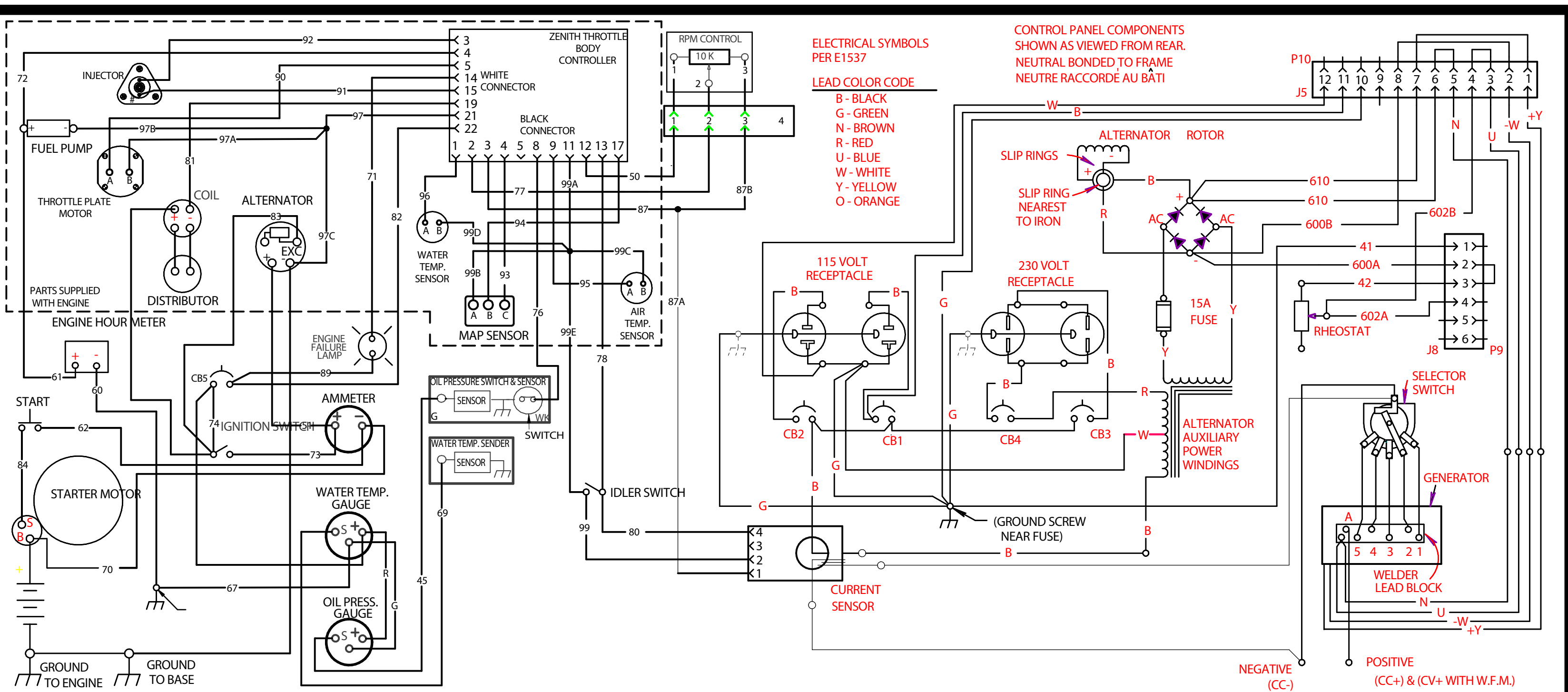
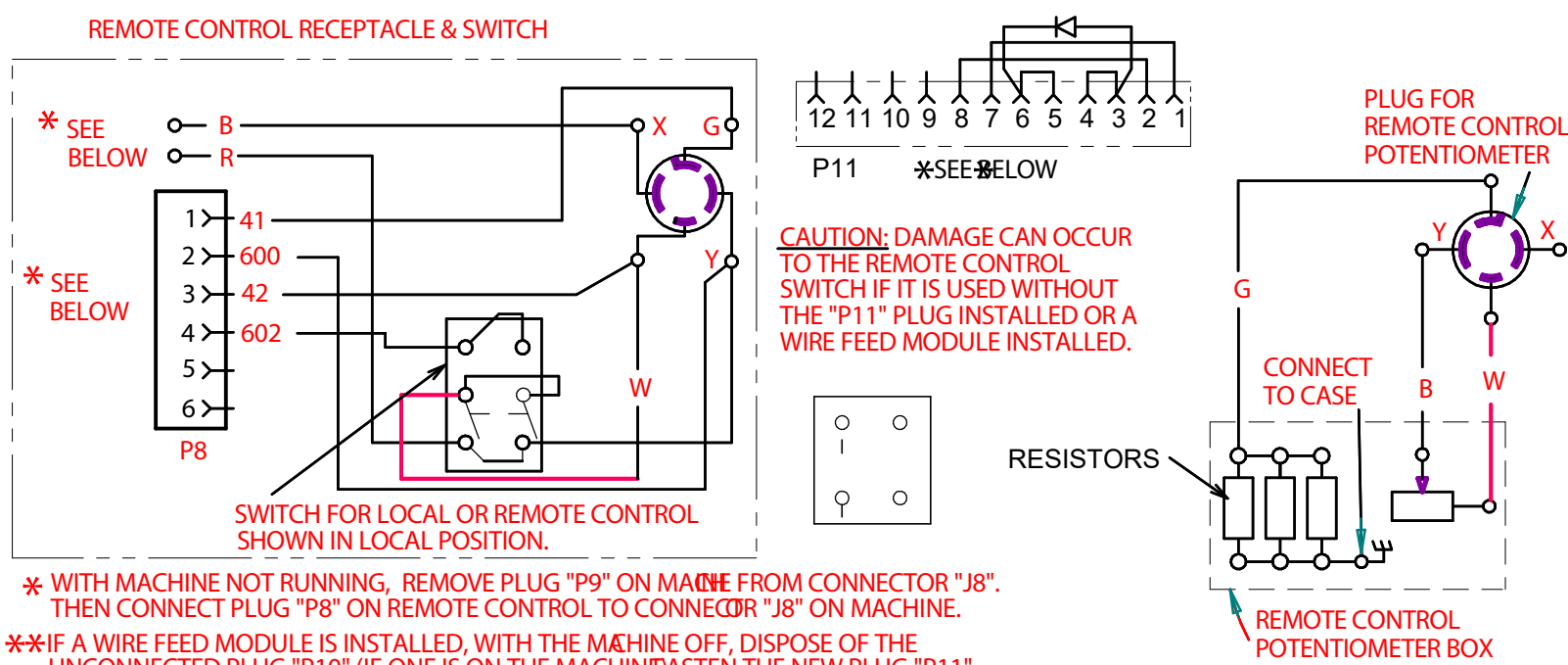


CLASSIC 300G WIRING DIAGRAM L11194 REV: A



K924-4 REMOTE CONTROL (OPTIONAL)



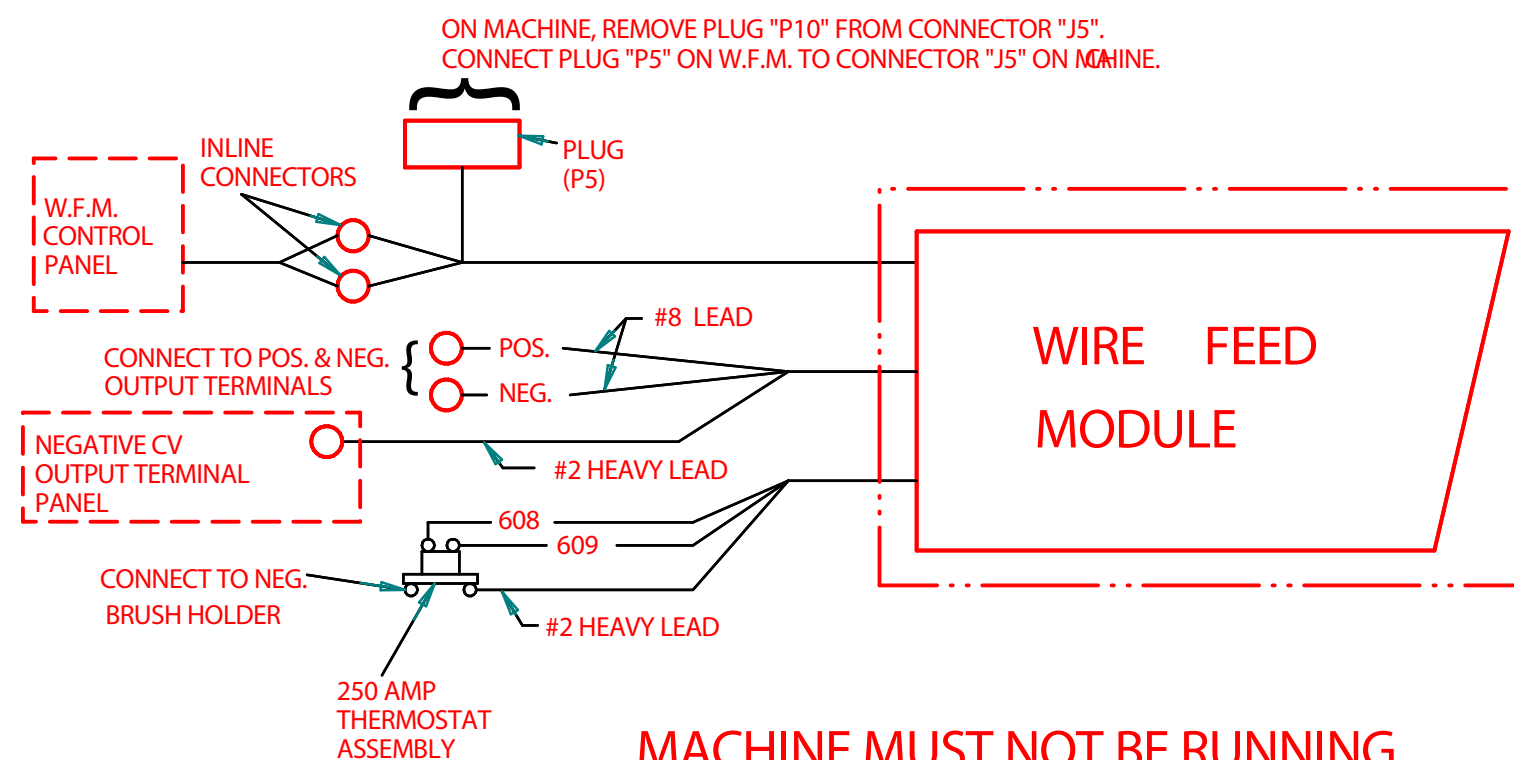
* WITH MACHINE NOT RUNNING, REMOVE PLUG "P9" ON MACHINE FROM CONNECTOR "J8". THEN CONNECT PLUG "P8" ON REMOTE CONTROL TO CONNECTOR "J8" ON MACHINE.

* IF A WIRE FEED MODULE IS INSTALLED, WITH THE MACHINE OFF, DISPOSE OF THE UNCONNECTED PLUG "P10" (IF ONE IS ON THE MACHINE) NEARBY, LEAVING IT UNCONNECTED.

IF NO WIRE FEED MODULE IS INSTALLED, WITH THE MACHINE OFF, DISCONNECT PLUG "P10" ON THE MACHINE FROM CONNECTOR "J5". CONNECT PLUG "P11" FROM THE REMOTE CONTROL KIT TO CONNECTOR "J5" ON THE MACHINE.

THE RED AND BLACK LEADS ARE USED ON CLASSIC I MACHINES ONLY AND ARE NOT CONNECTED ON THIS MACHINE. DAMAGE TO THE REMOTE CONTROL AND/OR MACHINE WILL RESULT IF THE RED AND BLACK LEADS ARE CONNECTED IN THE CLASSIC 300G.

WIRE FEED MODULE (OPTIONAL)



MACHINE MUST NOT BE RUNNING WHEN MAKING THESE CONNECTIONS.

