

# GAS EQUIPMENT PARTNERSHIP PROGRAM



## 10% DISCOUNT OFF HARRIS CUTTING OUTFITS, REGULATORS, TORCHES & TIPS

- + An Extra 0.5% Rebate on qualifying Lincoln Electric RedZone Welding Machines
- + Free Showroom Display

### HOW IT WORKS:

1. Distributor enters into a partnership agreement. See addendum for more information.
2. Distributor orders and maintains placement of the display and display package products in a minimum of 50% of their sold-to store locations.
3. Distributor will automatically receive an additional 10% discount on top of their Elite, Premier, or Preferred contract pricing on orders of eligible Harris Gas Equipment for 100% of their sold-to store locations.
4. Distributor must submit a quarterly audit form confirming continued placement of the display and display package products in 50% or more sold-to store locations.
5. Product substitutes are available for the display package. The minimum quantities below must be met to receive your free display.
6. RedZone Rebates will be paid by Lincoln Electric following the quarterly audit process. All Gas Equipment orders will still be sent and processed by The Harris Products Group.

### DISPLAY CONFIGURATION



### MINIMUM QUANTITY REQUIREMENTS

PRODUCT DESCRIPTION	QUANTITY
Cutting Outfit	6
Oxygen Regulator	2
Acetylene Regulator	2
Nitrogen Purge Regulator	2
Flowmeter or FlowGauge Kits	2
Cutting Torch	1
Cutting Tips	30

### HARRIS GAS EQUIPMENT - DISPLAY PACKAGE

Available substitutes for part numbers are on the following page

PART NUMBER	PRODUCT DESCRIPTION	TIP STYLE	FUEL CGA	UNITS
4400368	Ironworker Cutting Outfit - Extra Heavy Duty	Harris	510	2
4400367	Ironworker Cutting Outfit - Heavy Duty	Harris	510	2
4400366	Ironworker Cutting Outfit - Medium Duty	Harris	510	2
PART NUMBER	PRODUCT DESCRIPTION	CGA	UNITS	
3000682	25GX Acetylene Regulator - Clamshell	510	2	
3000681	25GX Oxygen Regulator - Clamshell	540	2	
4400229	301 Inert Gas Flow Gauge Kit - Clamshell	580	2	
3000606	25GX Nitrogen Purge Regulator - Clamshell	580	2	
PART NUMBER	PRODUCT DESCRIPTION	TIP STYLE	UNITS	
1003440	62-5 Straight Cutting Torch - 21" Length	Harris	1	
1500830	6290 Cutting Tip - Size 0	Harris	10	
1500840	6290 Cutting Tip - Size 1	Harris	10	
1500850	6290 Cutting Tip - Size 2	Harris	10	
9700387	Gas Equipment Display Kit	Harris	1	

## HARRIS GAS EQUIPMENT - AVAILABLE SUBSTITUTES

### CUTTING OUTFITS

PART NUMBER	PRODUCT DESCRIPTION	TIP STYLE	FUEL CGA	UNITS
4400371	Ironworker Cutting Outfit - Extra Heavy Duty	Harris	300	2
4400370	Ironworker Cutting Outfit - Heavy Duty	Harris	300	2
4400369	Ironworker Cutting Outfit - Medium Duty	Harris	300	2
PART NUMBER	PRODUCT DESCRIPTION	TIP STYLE	FUEL CGA	UNITS
4400374	Ironworker Cutting Outfit - Extra Heavy Duty	Victor	510	2
4400373	Ironworker Cutting Outfit - Heavy Duty	Victor	510	2
4400372	Ironworker Cutting Outfit - Medium Duty	Victor	510	2
PART NUMBER	PRODUCT DESCRIPTION	TIP STYLE	FUEL CGA	UNITS
4400377	Ironworker Cutting Outfit - Extra Heavy Duty	Victor	300	2
4400376	Ironworker Cutting Outfit - Heavy Duty	Victor	300	2
4400375	Ironworker Cutting Outfit -Medium Duty	Victor	300	2

### FLOWMETER KITS AND ACETYLENE REGULATORS

PART NUMBER	PRODUCT DESCRIPTION	CGA	UNITS
4400235	355 Inert Gas Flow Meter Kit - Clamshell	580	2
3100353	351 inert Gas Flow Meter Kit	580	2
3000683	25GX Acetylene Regulator - Clamshell	300	2

### TORCHES AND TIPS

PART NUMBER	PRODUCT DESCRIPTION	TIP STYLE	UNITS
1001263	V42-4 Straight Cutting Torch - 20" Length	Victor	1
1502090	V1-101 Cutting Tip - Size 0	Victor	10
1502091	V1-101 Cutting Tip - Size 1	Victor	10
1502092	V1-101 Cutting Tip - Size 2	Victor	10

## DISCOUNT ELIGIBLE PRODUCTS - GAS EQUIPMENT

### CUTTING ATTACHMENTS

PART NUMBER	PRODUCT DESCRIPTION
1300048	CUT-ATT,VH13
1300340	CUT-ATT,73-3
1300380	CUT-ATT,72-3
1300440	CUT-ATT,49-3F
1300452	CUT-ATT,VH24
1300506	CUT-ATT,V-1350-3
1300512	CUT-ATT,V2460
1300523	CUT-ATT,V-2460-F

### HANDLES

PART NUMBER	PRODUCT DESCRIPTION
1400315	WELD-HDL,V-315C W C/V
1400402	WELD-HDL,V-100C-2
1400422	WELD-HDL,VH31Z003
1400424	WELD-HDL,VH10
1401150	WELD-HDL,43-2
1401340	WELD-HDL,85 with C/V

### OUTFITS & PORT-A-TORCH

PART NUMBER	PRODUCT DESCRIPTION
4400366	KIT,HMD 85801-510 DLX IRONWORKER
4400367	KIT,HHD 8525GX-510 DLX IRONWORKER
4400368	KIT,HXT 43450-510 DLX IRONWORKER
4400369	KIT,HMD 85801-300 DLX IRONWORKER
4400370	KIT,HHD 8525GX-300 DLX IRONWORKER
4400371	KIT,HXT 43450-300 DLX IRONWORKER
4400372	KIT,YMD VH10801-510 DLX IRONWORKER
4400373	KIT,VHD VH3125GX-510 DLX IRONWORKER
4400374	KIT,VXT VH31450-510 DLX IRONWORKER
4400375	KIT,YMD VH10801-300 DLX IRONWORKER
4400376	KIT,VHD VH3125GX-300 DLX IRONWORKER
4400377	KIT,VXT VH31450-300 DLX IRONWORKER

#### PORT-A-TORCH

4403211	KIT,85601-200 INDUSTRIAL PAT DLX
4403213	KIT,85601-200 PAT STD
4403214	KIT,V100C601-200 PAT DLX
4403215	KIT,V100C601-200 PAT STD
4403239	KIT,8525FGX-510P LPGw/NX BAG
4403261	KIT,VH13601-200 DLX PAT

### STRAIGHT CUTTING TORCHES

PART NUMBER	PRODUCT DESCRIPTION
1001204	CUT-TCH,42-4E 17"
1001210	CUT-TCH,42-4F 17"
1001212	CUT-TCH,42-4AF 17"
1001214	CUT-TCH,42-4FL 20"
1001216	CUT-TCH,42-4AFL 20"
1001218	CUT-TCH,42-4EL 20"
1001263	CUT-TCH,V42-4EL 20" W/FBA
1003350	CUT-TCH,62-5AE 18"
1003360	CUT-TCH,62-5AF
1003370	CUT-TCH,62-5AFL 21"
1003400	CUT-TCH,62-5AFL 36"
1003430	CUT-TCH,62-5E ACET 18"
1003440	CUT-TCH,62-5EL 21"
1003450	CUT-TCH,62-5F PROP 18"
1003464	CUT-TCH,62-5AEL 21"
1003470	CUT-TCH,62-5FL 21"
1003480	CUT-TCH,62-5FL 36"
1004603	CUT-TCH,V242-2L21 90°
1004618	CUT-TCH,V242-2HV 18" 90°

### REGULATORS

PART NUMBER	PRODUCT DESCRIPTION
3000160	REG,301-15-300
3000161	REG,301-15-510
3000162	REG,301-100-540
3000163	REG,301-AR60-580
3000164	REG,301-CD60-320
3000165	REG,301-15-200
3000166	REG,301-15-520
3000187	REG,301-100-580
3000192	REG,301-100-320
3000350	REG,25GX-15-300 W/KNOB
3000380	REG,25GX-15-510 W/KNOB
3000450	REG,25GX-50-510P
3000510	REG,25GX-145-540 W/KNOB
3000540	REG,25GX-145-580
3000550	REG,25GX-145-590 IND.AIR
3000554	REG,25GX-50-540
3000599	REG,25GX-145-320
3000606	REG,25GX-500-580 CLAMSHELLED HARRIS
3000616	REG,25GX-250-580 CLAMSHELLED
3000648	REG,601-400-580 1/4 FLARE CLAM
3000649	REG,601-800-580 1/4 FLARE CLAM
3000681	REG,25GX-145-540 CLAMSHELLED
3000682	REG,25GX-15-510 CLAMSHELLED
3000683	REG,25GX-15-300 CLAMSHELLED
3002193	REG,801-15-510 801Z560
3002194	REG,801-145-540 801Z561
3002195	REG,801-15-300 801Z564
3002236	REG,801-145-580 801Z576
3004193	REG,801-15-510 CLAMSHELLED
3004194	REG,801-145-540 CLAMSHELLED
3004195	REG,801-15-300 CLAMSHELLED
3002450	REG,25GX-50-510P CLAMSHELLED
3100200	FLOW/REG,355-2AR-580
3100201	FLOW/REG,355-2CD-320
3100330	FLOW/REG,351-60CD-320
3100331	FLOW/REG,351-60AR-580
3100508	REG,801-AR60-580 801Z566
3100554	REG,801-CD60-320 801Z577
3100575	FLOW/REG,601-AR-580 601Z127
3100578	FLOW/REG,601-CD-320 601Z140

### SAFETY EQUIPMENT

PART NUMBER	PRODUCT DESCRIPTION
4300238	GAUGE-GUARD,25GX R
4300239	GAUGE-GUARD,25GX G
4300389	CHECK-VALVE,88-6 CVR (R&L)
4300390	CHECK-VALVE,88-6CVTR&L BL PK/PR
4301651	ARRESTOR,88-5FBR R&L
4301653	QUICK-CONN,26-QCR R&L
4301654	QUICK-CONN,26-QCT R&L
4302202	ARRESTOR,NEW 88-5 FBT R&L

### SHIELDING GAS KITS

PART NUMBER	PRODUCT DESCRIPTION
3100353	FLOW/REG,351-60AR-58010
4400229	KIT,301AR-58010 CLAMSHELLED
4400231	KIT,301CD-32010 CLAMSHELLED
4400234	KIT,355CD-32010 CLAMSHELLED
4400235	KIT,355AR-58010 CLAMSHELLED

**DISCOUNT ELIGIBLE PRODUCTS - GAS EQUIPMENT**

**ACETYLENE TIPS**

**ALTERNATE FUEL TIPS**

	H-STYLE		V-STYLE	
	PART NUMBER	PRODUCT DESCRIPTION	PART NUMBER	PRODUCT DESCRIPTION
<b>ONE-PIECE GENERAL PRE-HEAT</b>	1500810	CUT-TIP,6290-3/0	1502088	CUT-TIP,3/0-V1-101
	1500820	CUT-TIP,6290-00	1502089	CUT-TIP,2/0-V1-101
	1500830	CUT-TIP,6290-0	1502090	CUT-TIP,0-V1-101
	1500840	CUT-TIP,6290-1	1502091	CUT-TIP,1-V1-101
	1500850	CUT-TIP,6290-2	1502092	CUT-TIP,2-V1-101
	1500860	CUT-TIP,6290-3	1502093	CUT-TIP,3-V1-101
	1500870	CUT-TIP,6290-4	1502094	CUT-TIP,4-V1-101
			1502095	CUT-TIP,5-V1-101
			1502096	CUT-TIP,6-V1-101
			1502080	CUT-TIP,3/0 V3-101
			1502081	CUT-TIP,2/0 V3-101
			1502082	CUT-TIP,0-V3-101
			1502083	CUT-TIP,1-V3-101
			1502084	CUT-TIP,2-V3-101
			1502085	CUT-TIP,3-V3-101
			1502086	CUT-TIP,4-V3-101
		1502136	CUT-TIP,5-V3-101	
		1502137	CUT-TIP,6-V3-101	

<b>ONE-PIECE HEAVY PRE-HEAT</b>	PART NUMBER	PRODUCT DESCRIPTION	
	1501470	CUT-TIP,6290-1S	
	1501480	CUT-TIP,6290-2S	
	1501490	CUT-TIP,6290-3S	
	1501500	CUT-TIP,6290-4S	
	1501510	CUT-TIP,6290-5S	
1501520	CUT-TIP,6290-6S		

<b>TWO-PIECE HEAVY PRE-HEAT</b>	PART NUMBER	PRODUCT DESCRIPTION	PART NUMBER	PRODUCT DESCRIPTION
	1502170	CUT-TIP,6290-2/0AC	1502069	CUT-TIP,3/0-V1-101AC
	1502171	CUT-TIP,6290-0AC	1502070	CUT-TIP,2/0-V1-101AC
	1502172	CUT-TIP,6290-1AC	1502071	CUT-TIP,0-V1-101AC
	1502173	CUT-TIP,6290-2AC	1502072	CUT-TIP,1-V1-101AC
	1502174	CUT-TIP,6290-3AC	1502073	CUT-TIP,2-V1-101AC
	1502175	CUT-TIP,6290-4AC	1502074	CUT-TIP,3-V1-101AC
	1502176	CUT-TIP,6290-5AC	1502075	CUT-TIP,4-V1-101AC
1502177	CUT-TIP,6290-6AC	1502076	CUT-TIP,5-V1-101AC	
		1502077	CUT-TIP,6-V1-101AC	

	H-STYLE		H-STYLE		
	PART NUMBER	PRODUCT DESCRIPTION	PART NUMBER	PRODUCT DESCRIPTION	
<b>TWO-PIECE GENERAL PRE-HEAT</b>	<b>PROPANE NATURAL GAS</b>	1501200	CUT-TIP,6290-3/0NX	1502300	CUT-TIP,GPN 3/0
		1501210	CUT-TIP,6290-2/0 NX TIP	1502301	CUT-TIP,GPN 2/0
		1501220	CUT-TIP,6290-0NX	1502302	CUT-TIP,GPN 0
		1501230	CUT-TIP,6290-1NX	1502303	CUT-TIP,GPN 1
		1501240	CUT-TIP,6290-2NX	1502304	CUT-TIP,GPN 2
		1501250	CUT-TIP,6290-3NX	1502305	CUT-TIP,GPN 3
		1501260	CUT-TIP,6290-4NX	1502306	CUT-TIP,GPN 4
		1501270	CUT-TIP,6290-5NX	1502307	CUT-TIP,GPN 5
		1501280	CUT-TIP,6290-6NX	1502308	CUT-TIP,GPN 6
				1502309	CUT-TIP,3GPN 3/0
				1502310	CUT-TIP,3GPN 2/0
				1502311	CUT-TIP,3GPN 0
				1502312	CUT-TIP,3GPN 1
				1502313	CUT-TIP,3GPN 2
				1502314	CUT-TIP,3GPN 3
				1502315	CUT-TIP,3GPN 4
		1502316	CUT-TIP,3GPN 5		
<b>TWO-PIECE HEAVY PRE-HEAT</b>	<b>PROPYLENE</b>	1502150	CUT-TIP,6290-3/0 NXP	1502317	CUT-TIP,GPP-3/0
		1502152	CUT-TIP,6290-2/0 NXP	1502318	CUT-TIP,GPP-2/0
		1502154	CUT-TIP,6290-0 NXP	1502319	CUT-TIP,GPP-0
		1502156	CUT-TIP,6290-1NXP	1502320	CUT-TIP,GPP-1
		1502158	CUT-TIP,6290-2 NXP	1502321	CUT-TIP,GPP-2
		1502160	CUT-TIP,6290-3 NXP	1502322	CUT-TIP,GPP-3
		1502162	CUT-TIP,6290-4 NXP	1502323	CUT-TIP,GPP-4
		1502164	CUT-TIP,6290-5 NXP	1502324	CUT-TIP,GPP-5
		1502166	CUT-TIP,6290-6 NXP	1502325	CUT-TIP,GPP-6
				1502326	CUT-TIP,GPP-7
		1502327	CUT-TIP,GPP-8		
		1502330	CUT-TIP,3GPP-3/0		
		1502331	CUT-TIP,3GPP-2/0		
		1502332	CUT-TIP,3GPP-0		
		1502333	CUT-TIP,3GPP-1		
		1502334	CUT-TIP,3GPP-2		
		1502335	CUT-TIP,3GPP-3		
		1502336	CUT-TIP,3GPP-4		
		1502337	CUT-TIP,3GPP-5		
<b>TWO-PIECE HEAVY PRE-HEAT</b>	<b>PROPANE NATURAL GAS</b>	1501020	CUT-TIP,6290-1NFF		
		1501030	CUT-TIP,6290-2NFF		
		1501040	CUT-TIP,6290-3NFF		
		1501050	CUT-TIP,6290-4NFF		
		1501060	CUT-TIP,6290-5NFF		
		1501070	CUT-TIP,6290-6NFF		
		1501080	CUT-TIP,6290-7NFF		

## DISCOUNT ELIGIBLE PRODUCTS - GAS EQUIPMENT

### MACHINE CUTTING TIPS

#### H-STYLE

		PART NUMBER	PRODUCT DESCRIPTION	
TWO-PIECE GENERAL PRE-HEAT	PROPANE NATURAL GAS - PLATED	1501310	CUT-TIP,6290-5/0VVC	
		1501320	CUT-TIP,6290-4/0VVC	
		1501330	CUT-TIP,6290-3/0VVC	
		1501340	CUT-TIP,6290-2/0VVC	
		1501350	CUT-TIP,6290-0VVC	
		1501360	CUT-TIP,6290-01/2VVC	
		1501370	CUT-TIP,6290-1VVC	
		1501380	CUT-TIP,6290-1 1/2VVC	
		1501390	CUT-TIP,6290-2VVC	
		1501400	CUT-TIP,6290-2 1/2VVC	
		1501410	CUT-TIP,6290-3VVC	
		1501420	CUT-TIP,6290-4VVC	
		1501430	CUT-TIP,6290-5VVC	
		1501440	CUT-TIP,6290-5 1/2VVC	
		PROPANE NATURAL GAS - UNPLATED	1502120	CUT-TIP,6290-5/0 VVC/U
	1502121		CUT-TIP,6290-4/0 VVC/U	
	1502122		CUT-TIP,6290-3/0 VVC/U	
	1502123		CUT-TIP,6290-2/0 VVC/U	
	1502124		CUT-TIP,6290-0 VVC/U	
	1502125		CUT-TIP,6290-0 1/2 VVC/U	
	1502126		CUT-TIP,6290-1 VVC/U	
	1502127		CUT-TIP,6290-1 1/2 VVC/U	
	1502128		CUT-TIP,6290-2 VVC/U	
	1502129		CUT-TIP,6290-2 1/2 VVC/U	
	1502130		CUT-TIP,6290-3 VVC/U	
	1502131		CUT-TIP,6290-4 VVC/U	
	1502132		CUT-TIP,6290-5 VVC/U	
	1502133		CUT-TIP,6290-5 1/2 VVC/U	
	PROPYLENE		1502200	CUT-TIP,6290-5/0 VVCP
			1502202	CUT-TIP,6290-4/0 VVCP
			1502204	CUT-TIP,6290-3/0 VVCP
			1502206	CUT-TIP,6290-2/0 VVCP
		1502208	CUT-TIP,6290-0 VVCP	
1502210		CUT-TIP,6290-0 1/2 VVCP		
1502212		CUT-TIP,6290-1 VVCP		
1502214		CUT-TIP,6290-1 1/2 VVCP		
1502216		CUT-TIP,6290-2 VVCP		
1502218		CUT-TIP,6290-2 1/2 VVCP		
1502220		CUT-TIP,6290-3 VVCP		
1502222		CUT-TIP,6290-4 VVCP		
1502224	CUT-TIP,6290-5 VVCP			

#### CUSTOMER ASSISTANCE POLICY

The business of Lincoln Electric is manufacturing and selling high quality welding equipment, automated welding systems, consumables, and cutting equipment. Our challenge is to meet the needs of our customers, who are experts in their fields, and to exceed their expectations. On occasion, purchasers may ask Lincoln Electric for information or technical information about their use of our products. Our employees respond to inquiries to the best of their ability based on information and specifications provided to them by the customers and the knowledge they may have concerning the application. Our employees, however, are not in a position to verify the information provided or to evaluate the engineering requirements for the particular weldment, or to provide engineering advice in relation to a specific situation. Accordingly, Lincoln Electric does not warrant or guarantee or assume any liability with respect to such information or communications. Moreover, the provision of such information or technical information does not create, expand, or alter any warranty on our products. Any express or implied warranty that might arise from the information or technical information, including any implied warranty of merchantability or any warranty of fitness for any customers' particular purpose or any other equivalent or similar warranty is specifically disclaimed.

Lincoln Electric is a responsive manufacturer, but the definition of specifications, and the selection and use of specific products sold by Lincoln Electric is solely within the control of, and remains the sole responsibility of the customer. Many variables beyond the control of Lincoln Electric affect the results obtained in applying these types of fabrication methods and service requirements.

The Lincoln Electric Company  
22801 St. Clair Avenue · Cleveland, OH · 44117-1199 · U.S.A.

[www.lincolnelectric.com](http://www.lincolnelectric.com)