

LF 52Ds

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CODE: 50534	5



Spare Parts

SP50534 REV00
04/2020

ASSEMBLY PAGE NAME			Machine Assembly	Partition Assembly	Wire Drive Assembly	Front Assembly	Back Panel	Miscellaneous Items
CODE NO.:	K NO.:	FIGURE NO.:	A	B	C	D	G	
50534	K14186-2	LF 52Ds	1	1	1	1	1	1

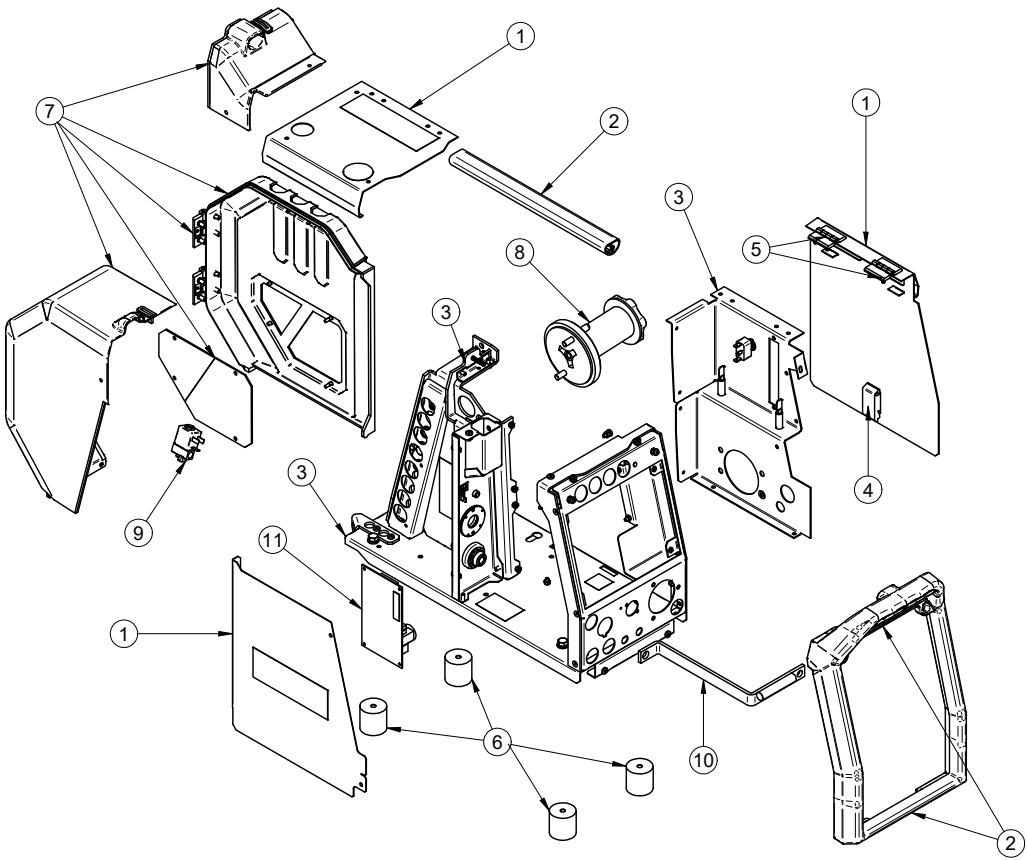


Figure A

Figure A: LF 52Ds Machine Assembly

Item	Description	Part Number	QTY	1	2	3	4	5	6	7
1	SIDE PANEL KIT includes:	T-8040-039-1R	1	X						
	LEFT SIDE PANEL		1	X						
	RIGHT SIDE PANEL		1	X						
	COVER		1	X						
	LABLE		5	X						
	SHELF		1	X						
2	FRONT PANEL FRAME KIT:	T-8040-040-1R	1	X						
	FRONT PANEL		1	X						
	RED INSERT		1	X						
	HANDLE		1	X						
3	BASE, PARTITION, SHELF KIT:	T-8040-062-1R	1	X						
	BASE ASSEMBLY		1	X						
	PARTITION ASSEMBLY		1	X						
	PARTITION LABEL		1	X						
	FRONT PANEL		1	X						
	BACK LABEL		1	X						
	BRACKET		1	X						
4	LOCK	0654-610-004R	1	X						
5	LEAF HINGE	0654-610-007R	2	X						
6	RUBBER M8 40x40	1373-184-039R	4	X						
7	PLASTIC COVER KIT	T-8040-044-1R	1	X						
8	REEL HUB STANDARD	0744-000-192R	1	X						
9	GAS SOLENOID	W8500011R	1	X						
10	COPPER BAR	R-1212-135-1R	1	X						
11	CONTROL BOARD	R-6042-096-1R	1	X						

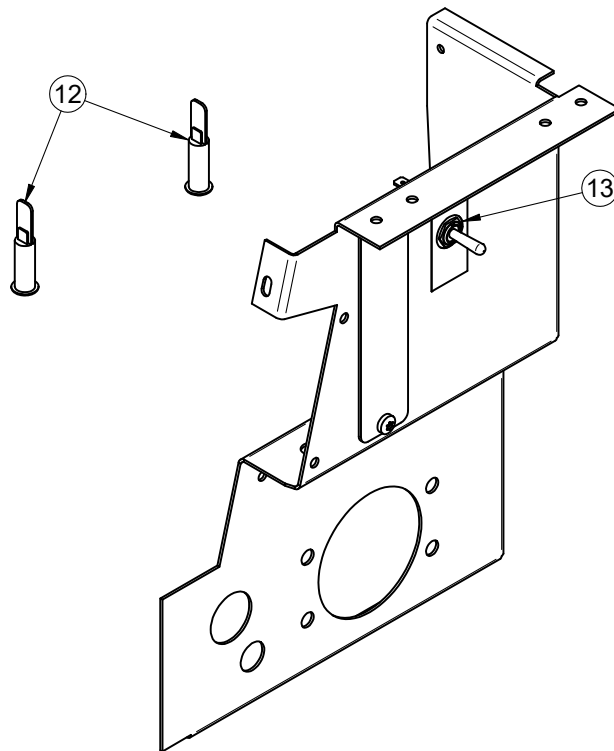


Figure B

Figure B: LF 52Ds Partition Assembly

Item	Description	Part Number	QTY	1	2	3	4	5	6	7
12	WHITE LAMP	0917-421-049R	2	X						
13	SWITCH	1115-280-004R	1	X						

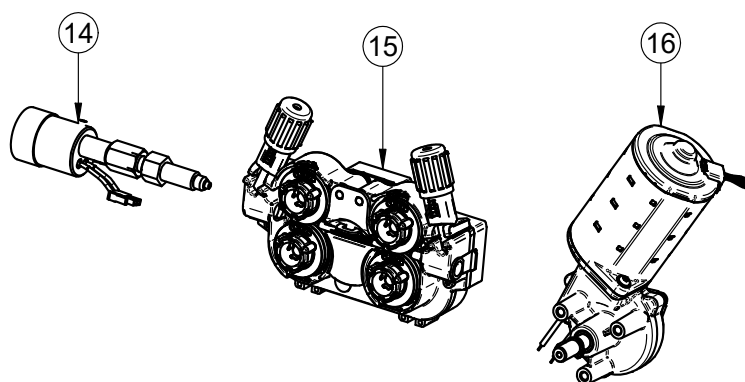


Figure C

Figure C: LF 52Ds Wire Drive Assembly

Item	Description	Part Number	QTY	1	2	3	4	5	6	7
14	EURO SOCKET	T-8040-051-1R	1	X						
15	WIRE FEEDER	0744-000-009R	1	X						
16	WIRE MOTOR	T-8040-049-1R	1	X						

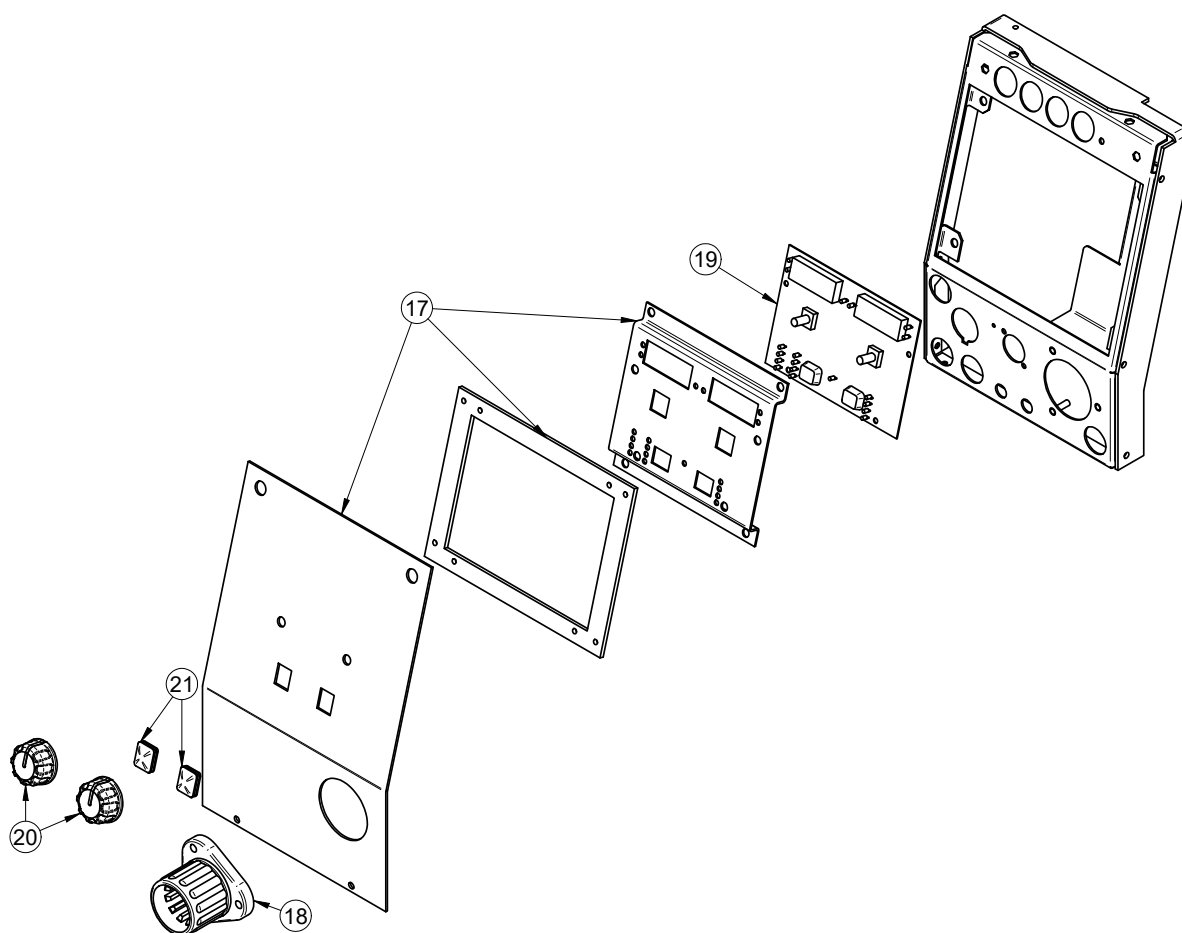


Figure D

Figure D: LF-52Ds Front Assembly

Item	Description	Part Number	QTY	1	2	3	4	5	6	7
17	FRONT PANEL KIT:	T-8040-063-1R	1	X						
	DISPLAY FRONT PANEL		1	X						
	BRACKET		1	X						
	BRACKET		1	X						
18	EURO SLEEVE	C-1891-006-1R	1	X						
19	USER INTERFACE PCB	R-6042-078-1R	1	X						
20	KNOB	9SM22778-2	2	X						
21	BUTTON	9SS23055	2	X						

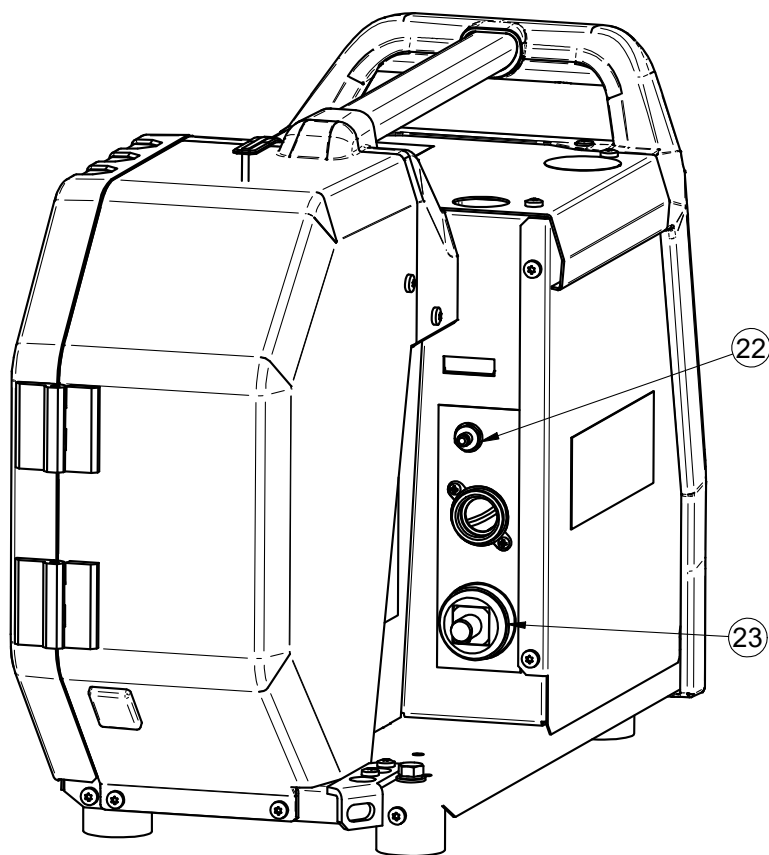


Figure E

Figure E: LF-52Ds

Item	Description	Part Number	QTY	1	2	3	4	5	6	7
22	GAS CONNECTION KIT	T-8040-055-1R	1	X						
23	SOCKET	D-2985-002-1R	1	X						

Miscellaneous Items (not shown in figure A, B, C, D, E)

Item	Description	Part Number	QTY	1	2	3	4	5	6	7
24	HARNESS KIT	T-8040-053-1R	1	X						

Electrical Schematic

CODE: 50534

