

OE-347

TOP FEATURES

- The addition of niobium reduces intergranular corrosion in severe operating conditions
- Niobium stabilized stainless steel wire used for the welding of 347 and 321 stainless steel grades
- Recommended with OP 33 and OP F500 fluxes

CLASSIFICATION

AWS A5.9	ER347
EN ISO 14343-A	S 19 9 Nb

CHEMICAL COMPOSITION (WEIGHT %), TYPICAL, WIRE

C	Mn	Si	P	S	Cr	Ni	Nb
0.04	1.6	0.4	≤0.02	≤0.02	19.5	9.7	0.6

PACKAGING AND AVAILABLE SIZES

Wire diameter (mm)	Packaging	Weight (kg)	Item number
2.4	SPOOL	25.0	W000285632
3.2	SPOOL	25.0	W000285634
4.0	SPOOL	25.0	W000285637

TEST RESULTS

Test results for mechanical properties, deposit or electrode composition and diffusible hydrogen levels were obtained from a weld produced and tested according to prescribed standards, and should not be assumed to be the expected results in a particular application or weldment. Actual results will vary depending on many factors, including, but not limited to, weld procedure, plate chemistry and temperature, weldment design and fabrication methods. Users are cautioned to confirm by qualification testing, or other appropriate means, the suitability of any welding consumable and procedure before use in the intended application

Safety Data Sheets (SDS) are available here:



Subject to Change – The information is accurate to the best of our knowledge at the time of printing.
Please refer to www.lincolnelectric.eu for any updated information.