

Tabel taxa elemente de aliere:

Taxa se aplica consumabilelor pentru sudarea otelurilor inoxidabile, aliajelor de nichel si consumabilelor pentru sudarea fontei

Alloys Category	Alloy	Application	Media di A.S. May 2022 €/kg
3 Stainless Steel	312	MIG/TIG/SAW	5.57
	312	SMAW	3.90
	318	MIG/TIG/SAW	7.21
	318	SMAW	5.05
	430	MIG/TIG/SAW	1.53
	630	SMAW	2.14
	16 8 2	FCAW	4.63
	16 8 2	MIG/TIG/SAW	5.45
	16 8 2	SMAW	3.81
	2205/2209	FCAW	6.09
	2205/2209	MIG/TIG/SAW	7.17
	2205/2209	SMAW	5.02
	25/35; 21/32; 22/10 types	MIG/TIG/SAW	12.67
	25/35; 21/32; 22/10 types	SMAW	6.48
	2594/2507/Zeron 100X	MIG/TIG/SAW	7.90
	2594/2507/Zeron 100X	SMAW	5.53
	307/18 8 Mn	FCAW	3.54
	307/18 8 Mn	MIG/TIG/SAW	4.17
	307/18 8 Mn	SMAW	2.92
	308/308L/308LCF/308H	FCAW	4.23
	308/308L/308LCF/308H	MIG/TIG/SAW	4.98
	308/308L/308LCF/308H	SMAW	3.49
	308Mo/308LMo	FCAW	7.14
	308Mo/308LMo	SMAW	5.88
	309/309L/309H	FCAW	5.33
	309/309L/309H	MIG/TIG/SAW	6.27
	309/309L/309H	SMAW	4.39
	309LMo	FCAW	7.14
	309LMo	MIG/TIG/SAW	8.40
	309LMo	SMAW	5.88
	309Nb	SMAW	4.06
	310/310Mo/310H	MIG/TIG/SAW	8.89
	310/310Mo/310H	SMAW	6.22

	316/316L/316LCF/316H	FCAW	6.31
	316/316L/316LCF/316H	MIG/TIG/SAW	7.42
	316/316L/316LCF/316H	SMAW	5.19
	317L and Full austenitic	FCAW	7.15
	317L and Full austenitic	MIG/TIG/SAW	8.41
	317L and Full austenitic	SMAW	5.89
	347/347H	FCAW	4.15
	347/347H	MIG/TIG/SAW	4.88
	347/347H	SMAW	3.41
	35 45 types	MIG/TIG/SAW	17.57
	385/904 and full austenitic	MIG/TIG/SAW	12.90
	385/904 and full austenitic	SMAW	9.03
	410/410NiMo	MIG/TIG/SAW	1.89
	410/410NiMo	SMAW	1.33
	E383	SMAW	8.37
	(blank)	MIG/TIG/SAW	7.42
5 NICKEL	CAST Ni	MIG/TIG/SAW	20.68
	CAST Ni	SMAW	20.68
	CAST NiFe and NiCu	MIG/TIG/SAW	16.75
	CAST NiFe and NiCu	SMAW	11.73
	NiCr	MIG/TIG/SAW	24.10
	NiCrFe	MIG/TIG/SAW	21.19
	NiCrFe	SMAW	14.84
	NiCrMo and NiCrCoMo	FCAW	23.59
	NiCrMo and NiCrCoMo	MIG/TIG/SAW	27.76
	NiCrMo and NiCrCoMo	SMAW	22.40
6 Copper	CuNi	MIG/TIG/SAW	5.87
6 NICKEL/CAST	CAST NiFe and NiCu	SMAW	11.73
Grand Total			7.05

Legenda:	FCAW	Sarme tubulare
	MIG/TIG/SAW	Sarme pline MIG/TIG/Sub strat de flux
	SMAW	Electrozi inveliti