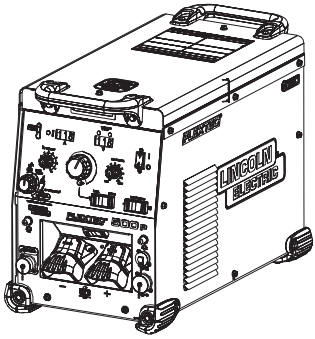




# LINCOLN AUTHORIZED REPAIR TIMES



| <b>FLEXTEC 500</b>            |             |                  |  |              |
|-------------------------------|-------------|------------------|--|--------------|
| <b>Procedure</b>              | <b>Item</b> | <b>Shop Rate</b> | <b>Authorized Repair Time per Hour</b> | <b>Total</b> |
| Uncase / Case                 |             |                  |  |              |
| Set-up and Diagnose           |             |                  |  |              |
| Final Test                    |             |                  |  |              |
| Output Stud                   |             |                  |  |              |
| Circuit Breakers and Switches |             |                  |  |              |
| Main Control Harness          |             |                  |  |              |
| Potted Control Harness        |             |                  |  |              |
| Line Switch Lead Assembly     |             |                  |  |              |
| U.I. PC Board                 |             |                  |  |              |
| Input Rectifier               |             |                  |  |              |
| Diode Bridge                  |             |                  |  |              |
| Buss Capacitor                |             |                  |  |              |
| 40V Buss PC Board             |             |                  |  |              |
| Aux. Transformer              |             |                  |  |              |
| Choke Assembly                |             |                  |  |              |
| Main Transformer              |             |                  |  |              |
| Switch Board                  |             |                  |  |              |
| Current Transducer            |             |                  |  |              |
| Fan Motor                     |             |                  |  |              |
| BoostRelay                    |             |                  |  |              |

Enter Hourly Shop Rate Here



**NOTE: Enter a 1 in the item column to select the procedure that is required.  
Be sure to select ENTER after your last entry.**